Smart Sensors Laser Sensors CMOS Type ZX2

Stable measurement that is unaffected by workpiece changes. The simple setting for everyone.

- High-precision measurement to approx. 10 μm.
- Stable measurement regardless of movement or changes in workpiece color or material.
- Smart tuning for optimal setting with one button for essentially any user.
- The 11-segment display enables reading characters at a glance.
- Four built-in banks make changeovers easy.
- Stable measurement in harsh environments with IP67 protection for Sensor Head and robot cable.
- Laser life indicator to prevent line stoppage through visualization.





For the most recent information on models that have been certified for safety standards, refer to your OMRON website.

Features

Stability

Measurements to a Precision in the Order of 10 µm for any Workpiece

Stable measurement even for changes in colors and materials or for moving PAT.P workpieces with CMOS that has a dynamic range of two million times The use of a unique OMRON HSDR-CMOS (high-speed and dynamic range) image sensor and a step-less laser power adjustment algorithm enable stable measurements for any

color or surface conditions, from metals to substrates, rubber, and transparent objects. Linearity of 0.05% F.S.* achieves a measurement precision in the order of 10 µm. Stable measurements on objects with changing color/material



Stable measurements on moving objects

A line beam is used in addition to an emitter beam when dealing with rough surfaces to average out the amount of reflected light and to offset the amount of light received at a high-speed measurement period of 30 µs in order to reduce variations in received light and to enable stable measurements for moving objects.



Linearity: The maximum error that occurs for measurements within the measurement range. A linearity of 20.05% FS, means that when the LD50L is used for a measurement range of 40 to 50 mm, the maximum error within the measurement range will be 10 µm.

Easy

Essentially Anyone Can Set Optimum Conditions



Sensor configuration by just a pushing the SMART button

Three selectable tunings

More accurate settings are made possible by the three tuning methods for different workpiece types and surface conditions. Scene.1 Scene.2

One type of workpiece



Single smart tuning Best configuration for stable detection in case of objects do not change by pushing the button for one second

Scene.3



Active smart tuning Continuous configuration improvement for the stable detection of all locations by pushing the button for five seconds

Several types of workpiece



Multi-smart tuning Ideal configuration for stable detection of changing objects by pushing the button for three seconds

Ordering Information

Units

Sensor Heads [Dimensions→ page 11]

Appearance	Sensing method	Beam shape	Sensing distance	Resolution	Model
		Line beam	50±10 mm	1.5	ZX2-LD50L 0.5M
Diffuse reflection type	Diffuse-	Spot beam	40 60	1.5 µm	ZX2-LD50 0.5M
E BO	reflective	Line beam	100±35 mm	5 µm	ZX2-LD100L 0.5M
		Spot beam	65 135		ZX2-LD100 0.5M
12-1	Regular- reflective	Spot beam	48±5mm 43 53	1.5 μm	ZX2-LD50V 0.5M

Amplifier Units [Dimensions → page 11]

Appearance	Power supply	Output type	Model
and the second s	D C	NPN	ZX2-LDA11 2M
	DC	PNP	ZX2-LDA41 2M

Accessories (sold separately) These are not included with the Sensor Head or Amplifier Unit. Please order as necessary. Communications Interface Unit [Dimensions → page 12]

Appearance

Туре

RS-232C

Model

ZX2-SF11

Calculating Unit [Dimensions → page 12]

Appearance Model ZX2-CAL

Sensor Head Extension Cables [Dimensions → page 12]

Cable Length	Model
1 m	ZX2-XC1R
4 m	ZX2-XC4R
9 m	ZX2-XC9R
20 m	ZX2-XC20R

Note: Extension cables cannot be coupled and used together.

Mounting Brackets [Dimensions → page 13]

Applicable Sensor Head	Appearance	Model	Remarks
ZX2-LD50V ZX2-LD50L ZX2-LD50	· · · · · · · · · · · · · · · · · · ·	E39-L178	Mounting Brackets (1)
ZX2-LD100L ZX2-LD100	0	E39-L179	Phillips screws (M30 × 30) (2)



Sensor Heads for Various Applications-select the Range and Type of Beam

New Regular-reflective Sensor Head Designed for Optimal Wafer Measurement

ZX2-LD5 ZX2-LD5	50L Line beam type 50 Spot beam type	ZX2-LD	50V Spot beam type (regular-reflective)	ZX2-LD ZX2-LD	100LLine beam type100Spot beam type
Measurement rai	nge 50mm±10mm	Measurement rar	nge 48mm±5mm	Measurement ra	ange 100mm±35mm
Resolution	1.5µm	Resolution	1.5µm	Resolution	5µm
Linearity	Line beam ±0.05%F.S.*1	Linearity	Spot beam ±0.3%F.S.	 Linearity 	Line beam ±0.05%F.S.*2
	Spot beam ±0.10%F.S.*1	Beam size	Spot beam Approx.60µm dia.		Spot beam ±0.10%F.S.*2
Beam size	Line beam Approx.60µm×2.6mm			Beam size	Line beam Approx.110µm×2.7mm
	Spot beam Approx.60µm dia.			-	Spot beam Approx.110µm dia.



Line beam Stable measurement on rough-surfaced objects



*1 Using 40 to 50mm *2 Using 65 to 100mm

Reliable measurements in harsh environments

IP67, robot cable & temperature characteristic 0.02% F.S./°C

IP67 protection class enables to use the sensor in harsh environments. A robot cable is used as standard between the head and amplifier, that the unit can be used reliably on moving parts. In addition, as 3D UV bond is used to fix the optical components rather than screws, stress can be controlled and a temperature characteristic 0.02% F.S./°C* is realized.

 * If the room temperature varies 1°C, the measured value varies 0.02% F.S. (corresponding to 4µm for the Model ZX2-LD50)



Compact sensor for easy mounting

World smallest*

The world's smallest CMOS laser displacement sensor head is realized in a resin case. Enables to mount the sensor in smallest spaces and to minimize measurement errors arising from temperature fluctuations.

* According to OMRON investigation of CMOS laser displacement sensors performed in September 2010.



Amplifier and Calculating Unit

Ease of Use by "LED Display" and "Calculating Unit"

11-segment LED display for intuitive configuration



Easy calculations of measurements



No need for a manual



Perform two calculations with ease

Thickness + subtraction mode

The calculated results of two sensor heads are displayed on the amplifier unit by just connecting the calculating unit between the two amplifier units. The calculation function can be chosen from the two modes of thickness and subtraction. It is also possible to prevent mutual interference by coupling via the calculating units. (Up to five amplifier units can be connected.)



Specifications

Diffuse-reflective Sensor Heads

Item Model	ZX2-LD50L	ZX2-LD50	ZX2-LD100L	ZX2-LD100	
Optical system	Diffuse reflective				
Light source	Visible-light semiconductor	laser with a wavelength of 6	60 nm and an output of 1m	V max.	
(wave length)	EN class 2, FDA class 2 *5				
Measurement center point	50 mm		100 mm		
Measurement range	±10 mm		±35 mm		
Beam shape	Line	Spot	Line	Spot	
Beam size *1	Approx. 60 μ m $ imes$ 2.6 mm	Approx. 60 µm dia.	Approx.110 $\mu m \times 2.7~mm$	Approx. 110 µm dia.	
Resolution *2	1.5 μm		5 μm		
Linearity *3	$\pm 0.05\%$ F.S. (40 to 50 mm)	±0.1% F.S. (40 to 50 mm)	$\pm 0.05\%$ F.S. (65 to 100 mm)	$\pm 0.1\%$ F.S. (65 to 100 mm)	
Temperature characteristic *4	0.02% F.S. /°C				
Ambient illumination	Incandescent lamp: 10,000	Incandescent lamp: 10,000 lx max. (on light receiving side)			
Ambient temperature	Operating: 0 to 50 °C, Stora	Operating: 0 to 50 °C, Storage: –15 to 70 °C (with no icing or condensation)			
Ambient humidity	Operating and storage: 35%	Operating and storage: 35% to 85% (with no condensation)			
Dielectric strength	1,000 VAC, 50/60 Hz for 1	min.			
Vibration resistance (destruction)	10 to 150 Hz, 0.7-mm doub	le amplitude, 80 min. each i	n X, Y, and Z directions		
Shock resistance (destruction)	300 m/s ² 3 times each in s	ix directions (up/down, left/ri	ght, forward/backward)		
Degree of protection	IEC60529, IP67				
Connection method	Connector connection (standard cable length: 500 mm)				
Weight (packed state)	Approx. 160 g (main unit or	nly: Approx. 75 g)			
Materials	Case and cover: PBT (poly	butylene terephtahalate), Op	otical window: Glass, Interna	thread: Brass, Cable: PVC	
Accessories	Instruction sheet, Ferrite co	re ×1 (made by TDK Corp. 2	ZCAT1730-0730A), Laser wa	arning label (English), FDA	

Regular-reflective Sensor Head

Item Model	ZX2-LD50V
Optical system	Regular reflective
Light source (wave length)	Visible-light semiconductor laser with a wavelength of 660 nm and an output of 0.24 mW max. EN class 1, FDA class 1 *5
Measurement center point	48mm
Measurement range	±5mm
Beam shape	Spot
Beam size *1	Approx. 60 μm dia.
Resolution *2	1.5 μm
Linearity *3	±0.3%F.S. (entire range)
Temperature characteristic *4	0.06%F.S./°C
Ambient illumination	Incandescent lamp: 10,000lx max. (on light receiving side)
Ambient temperature	Operating: 0 to 50 °C, Storage: -15 to 70 °C (with no icing or condensation)
Ambient humidity	Operating and storage: 35% to 85% (with no condensation)
Dielectric strength	1,000 VAC, 50/60 Hz for 1 minute
Vibration resistance (destruction)	10 to 150 Hz, 0.7-mm double amplitude, 80 minutes, each in X,Y,and Z directions
Shock resistance (destruction)	300 m/s ² 3 times each in six directions (up/down,left/right,forward/backward)
Degree of protection	IEC 60529, IP67
Connection method	Connector connection (standard cable length: 500 mm)
Weight (packed state)	Approx.160g (Sensor Head only: Approx.75g)
Materials	Case and cover: PBT (polybutylene terephtahalate), Optical window: Glass, Internal thread: Brass, Cable: PVC
Accessories	Instruction sheet, Ferrite core ×1 (made by TDK Corp. ZCAT1730-0730A), Laser warning label (English), FDA

Note: False detection outside the measurement range can occur in the case of an object with high reflectance.

Beam size: Defined as 1/e² (13.5 %) of the center optical intensity at the minimum value of the measurement range (effective value). False detections can occur in the case there is light leakage outside the defined region and the surroundings of the target object have a high reflectance in comparison to the target object. Correct measurements may not be obtained if the workpiece is smaller than the beam size.

*2. Resolution: indicates the degree of fluctuation (±3o) of analog output when connected to the ZX2-LDA. (The measured value is given for the center distance for OMRON's standard target object (diffuse-reflective models: white ceramic object, regular-reflective models 1/4 λ flat mirror) when the response time of the ZX2-LDA is set to 128 ms.) Indicates the repetition accuracy for when the workpiece is in a state of rest. Not an indication of distance accuracy. Resolution performance may not be satisfied in a strong electromagnetic field.

*3. Linearity: indicates the error with respect to the ideal straight line of the displacement output in the case of measuring Omron's standard target object. Linearity and measured value may vary depending on target object. F.S. indicates the full scope of the measurement range. (ZX2-LD50(L): 20 mm) Temperature characteristic: Value for the case the space between the sensor head and Omron' s standard target object is secured by an

*4. aluminum jig. (Measured at the measurement center distance)

These Sensors are classified as Class 2 laser devices for diffuse-reflective models and Class 1 for regular-reflective models under EN 60825-1 and the regulations of Laser Notice No. 50 for FDA certification. CDRH registration has been completed. *5.

Amplifier Units

Item Model	ZX2-LDA11	ZX2-LDA41	
Measurement period *1	Min. 30 μs		
Response time	$60~\mu s,120~\mu s,240~\mu s,500~\mu s,1$ ms, 2 ms, 4 ms, 8 r 500ms	ms, 12 ms, 20 ms, 36 ms, 66 ms, 128 ms, 250 ms,	
Analog output *2	4 to 20 mA, Max. load resistance: $300\Omega/\pm5$ VDC or $^{\prime}$	1 to 5 VDC, Output impedance: 100Ω	
Judgement outputs (HIGH/PASS/LOW: 3 outputs), error output	NPN open-collector outputs, 30 VDC, 50 mA max. (residual voltage: 1 V max. for load current 10 mA max., 2V max. for load current above 10 mA)	PNP open-collector outputs, 30 VDC, 50 mA max. (residual voltage: 1 V max. for load current 10 mA max., 2 V max. for load current above 10 mA)	
Laser OFF input, zero reset input, timing input, reset input, bank input	ON: Short-circuited with 0-V terminal or 1.2 V or less OFF: Open (leakage current: 0.1 mA max.)	ON: Supply voltage short-circuited or supply voltage within -1.2 V OFF: Open (leakage current: 0.1 mA max.)	
Functions	Smart tuning, scaling, sample hold, peak hold, botto self-bottom hold, average hold, zero reset, On-delay (A-B) calculations *3, thickness calculation *3, mutual laser deterioration detection, bank function (4 banks	m hold, peak-to-peak hold, self-peak hold, v timer, OFF-delay timer, keep/clamp switch, al interference prevention *3,), differential function	
Indications	Judgement indicators: HIGH (orange), PASS (green 11-segment sub-display (orange), laser ON (green), HIGH threshold (orange), LOW threshold (orange)), LOW (orange), 11-segment main display (red), zero reset (green), enable (green), menu (green),	
Power supply voltage	10 to 30 VDC, including 10% ripple (p-p)		
Power consumption	3,000 mW max. (at 24 VDC: 125 mA max., at 12 VD	0C: 250 mA max.)	
Ambient temperature	Operating: 0 to 50 °C, Storage: -15 to 70 °C (with no	o icing or condensation)	
Ambient humidity	Operating and storage: 35% to 85% (with no conder	nsation)	
Dielectric strength	1,000 VAC, 50/60 Hz for 1 min.		
Vibration resistance (destruction)	10 to 150 Hz, 0.7-mm double amplitude, 80 min. eac	ch in X, Y, and Z directions	
Shock resistance (destruction)	300 m/s ² 3 times each in six directions (up/down, le	ft/right, forward/backward)	
Degree of protection	IEC60529, IP40		
Connection method	Prewired (standard cable length: 2 m)		
Weight (packed state)	Approx. 200 g (main unit only: Approx. 135 g)		
Materials	Case: PBT (polybutylene terephtahalate), Cover: Po Button: Polyacetal, Cable: PVC	lycarbonate, Display: Methacrylic resin,	
Accessories	Instruction sheet		

*1. In the case of Omron's standard target object (white ceramic)
*2. Select current output (4 to 20 mA) and voltage output (±5V or 1 to 5V) by MENU mode.
*3. Calculating unit (ZX2-CAL) is necessary. Calculations are possible for up to two amplifier units. Mutual interference prevention is possible for up to five amplifier units.

Calculating Unit

Item Model	ZX2-CAL
Applicable Amplifier Units	ZX2-LDA11, ZX2-LDA41
Current consumption	12 mA max. (supplied from the Smart Sensor Amplifier Unit)
Ambient temperature	Operating: 0 to +50°C, storage: -15 to +70°C (with no icing or condensation)
Ambient humidity	Operating and storage: 35% to 85% (with no condensation)
Connection method	Connector
Dielectric strength	1,000 VAC, 50/60 Hz for 1 minute
Vibration resistance (destruction)	10 to 150 Hz, 0.7-mm double amplitude, 80 minutes, each in X,Y,and Z directions
Shock resistance (destruction)	300 m/s ² 3 times each in six directions (up/down, left/right, forward/backward)
Materials	Case: ABS, Display: Methacrylic resin
Weight (packed state)	Approx. 50g (Calculating Unit only: Approx. 15g)
Accessories	Instruction sheet

ZX2-series Communications Interface Unit

Item		Model	ZX2-SF11
Power supply voltage		oltage	10 to 30 V DC ±10% (including 10% ripple (p-p)) (Supplied from Sensor Amplifier.)
Power consumption		ption	720 mW max. (at 24 V: 30 mA max., at 12 V: 60 mA max.) (Not including Sensor Amplifier current consumption or output current
Applicab	le Ampli	fier Units	ZX2-LDA (Production after November 2013)
Applica Unit ver	ible Am rsions	plifier	Sensor Amplifier Unit version: V1.330 or higher (The Sensor Amplifier version is shown on the sub-digital display when the power of the Sensor Amplifier is turned ON.)
Max. No Units	o. of Am	plifier	5
	Port		RS-232C (9-pin, D-Sub connector)
	Communic	ations method	Full duplex
	Synchroniz	zation method	Start/stop synchronization
Commu	Transmission code		ASCII
nications	Baud r	ate	38,400 (at shipping)/9,600 bps switchable
functions	Data b	it length	8 bits
	Parity	check	None
	Stop b	it length	1 bit
	Data	Receiving	CR or CR + LF is automatically recognized.
	delimiter	Sending	CR + LF fixed
Indicate	ors		Power supply: green, Sensor communications: green, Sensor communications error: red, External terminal communications: green, External terminal communications error: red
Protect	ive circ	uits	Power supply reverse polarity protection
Ambient temperature		erature	Operating: 0 to 50°C, storage: -15 to 60°C (with no icing or condensation)
Ambient humidity		lity	Operating and storage: 35% to 85% (with no condensation)
Insulation resistance		stance	20 MΩ min. (at 500 VDC)
Dielect	ric strer	ngth	1,000 VAC, 50/60 Hz for 1 min, Leakage current: 10 mA max.
Materia	ls		Case: PBT (polybutylene terephthalate), Cover: Polycarbonate
Accessories			Instruction sheet, 2 clamps

Angle Characteristic

The angle characteristic is a plot of the inclination of the sensing object in the measurement range and the maximum value of the error to analog output. Note: SUS304 = Stainless steel SUS304

ZX2-LD50



ZX2-LD50L

Side-to-side Inclination



ZX2-LD100

Side-to-side Inclination



ZX2-LD100L

Side-to-side Inclination









Front-to-back Inclination



Front-to-back Inclination



OMRON

Linearity Characteristic for Different Materials

ZX2-LD50



ZX2-LD50L



ZX2-LD100 0° Inclination



ZX2-LD100L



Displacement (mm)

-50° Inclination Front-to-back















+50° Inclination



+50° Inclination



$+50^{\circ}$ Inclination



+50° Inclination



Note: The x-axis displacement indicates the measurement distance displayed by the amplifier unit. The measurement distance displayed by the amplifier unit takes the measurement center distance as 0, and the NEAR and FAR sides from the sensor are displayed by + and -, respectively.

Angle Characteristic

ZX2-LD50V

Side-to-side Inclination for Flat Mirror



Front-to-back Inclination for Silicon Wafer



Front-to-back Inclination for Flat Mirror



Side-to-side Inclination for Glass



Side-to-side Inclination for Silicon Wafer



Front-to-back Inclination for Glass



Linearity Characteristic for Different Materials

ZX2-LD50V



Note: The x-axis displacement indicates the measurement distance displayed by the amplifier unit. The measurement distance displayed by the amplifier unit takes the measurement center distance as 0, and the NEAR and FAR sides from the sensor are displayed by + and -, respectively.

Beam Size Spot Beams



ZX2-LD50

L *	+10 mm	0 mm	–4 mm	–10 mm
x	Approx.	Approx.	Approx.	Approx.
	600 μm	160 μm	40 μm	220 μm
Y	Approx.	Approx.	Approx.	Approx.
	350 μm	90 μm	60 μm	130 μm

ZX2-LD100

L *	+35 mm	0 mm	– 20 mm	–35 mm
х	Approx.	Approx.	Approx.	Approx.
	1.1 mm	400 μm	70 μm	250 μm
Y	Approx.	Approx.	Approx.	Approx.
	550 μm	190 μm	110 μm	150 μm

Line Beams



ZX2-LD50L

L *	+10 mm	0 mm	–4 mm	–10 mm
х	Approx.	Approx.	Approx.	Approx.
	2.6 mm	2.6 mm	2.6 mm	2.6 mm
Y	Approx.	Approx.	Approx.	Approx.
	350 μm	90 μm	60 μm	130 μm

ZX2-LD100L

L *	+35 mm	0 mm	– 20 mm	–35 mm
х	Approx.	Approx.	Approx.	Approx.
	2.1 mm	2.5 mm	2.7 mm	2.9 mm
Y	Approx.	Approx.	Approx.	Approx.
	550 μm	190 μm	110 μm	150 μm

* Measurement distance displayed by the amplifier unit. The measurement distance displayed by the amplifier unit takes the measurement center distance as 0, and the NEAR and FAR sides from the sensor are displayed by + and –, respectively.

I/O Circuit Diagrams

NPN Amplifier Unit (ZX2-LDA11)



PNP Amplifier Unit (ZX2-LDA41)



Wiring

Amplifier Units ZX2-LDA11/ZX2-LDA41



- Note: 1. Use a separate stabilized power supply for the Amplifier Unit, particularly when high resolution is required.
 - Wire the Unit correctly. Incorrect wiring may result in damage to the Unit. (Do not allow wiring, particularly the Analog output, to come into contact with other wires.)
 - Use the 0-V ground (blue) for the power supply and use the Analog ground (shield) for Analog output. Each of these grounds must be used for the designed purpose. When not using the Analog output, connect the Analog ground (shield) to the 0-V ground (blue).

Safety Precautions

For details, refer to common precautions, warranty, limitation of liability, and other related information.

<u> (</u>WARNING

This product is not designed or rated for ensuring safety of persons. Do not use it for such purposes. Precautions for Correct Use and Other Details Refer to the "Smart Sensors Laser Displacement Sensors CMOS Type ZX2 Series User's Manual" (Cat. No. Z310).

Dimensions

(Unit: mm) Tolerance class IT16 applies to dimensions in thes data sheet unless otherwise specified.



Accessories (sold separately)



ZX2-series Communications Interface Unit ZX2-SF11





Installation Method for Diffuse-reflective Sensor Heads Using a E39-L178, E39-L179 Mounting Bracket:



Not Using a Mounting Bracket:

Mount the Sensor Head in relation to the workpiece as shown below.



* ZX2-LD50 (L): 50 ZX2-LD100 (L): 100

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