CJ1W-NC□□3

Position control unit

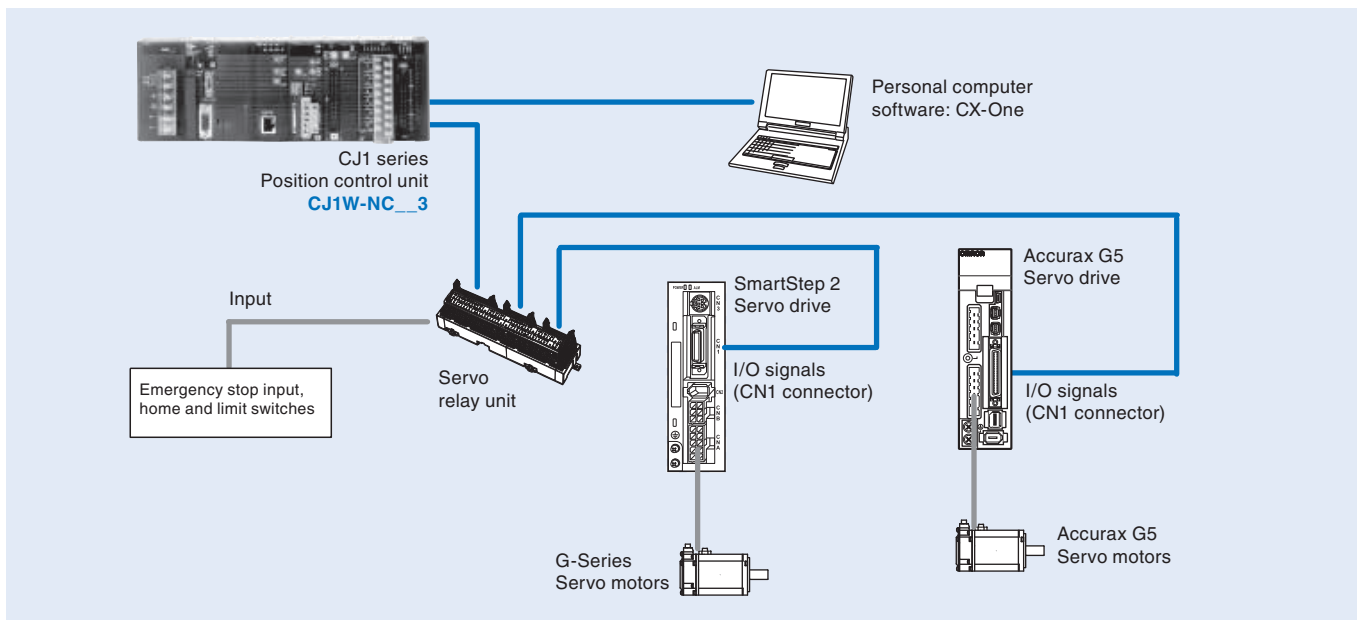## Point-to-point positioning controller with pulse train output

- Position control units with 1, 2 or 4 axes
- Positioning can done by direct ladder commands
- Position and speed control
- Linear interpolation
- Interrupt feeding function
- Positioning of 100 points done from memory
- S-curve acceleration/deceleration, origin search, backlash compensation, and other features are also supported.
- Positioning data is saved in internal flash memory, eliminating the need to maintain a backup battery.
- Use Windows-based support software (CX-position) to easily create positioning data and store data and parameters in files.

Function

These position control units support positioning control via pulse-train outputs. Positioning is performed using trapezoidal or S-curve acceleration and deceleration. Models are available with 1, 2, or 4 axes control, and can be used in combination with servo drives or stepping motors what accept pulse-train control.
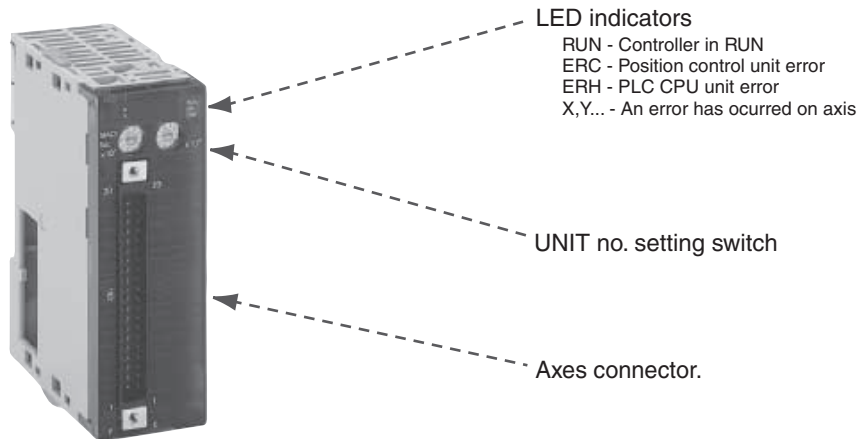
System configuration

Personal computer software: CX-One

CJ1 series Position control unit **CJ1W-NC__3**

Input

Emergency stop input, home and limit switches

Servo relay unit

SmartStep 2 Servo drive

I/O signals (CN1 connector)

Accurax G5 Servo drive

I/O signals (CN1 connector)

G-Series Servo motors

Accurax G5 Servo motors

OMRON

Specifications

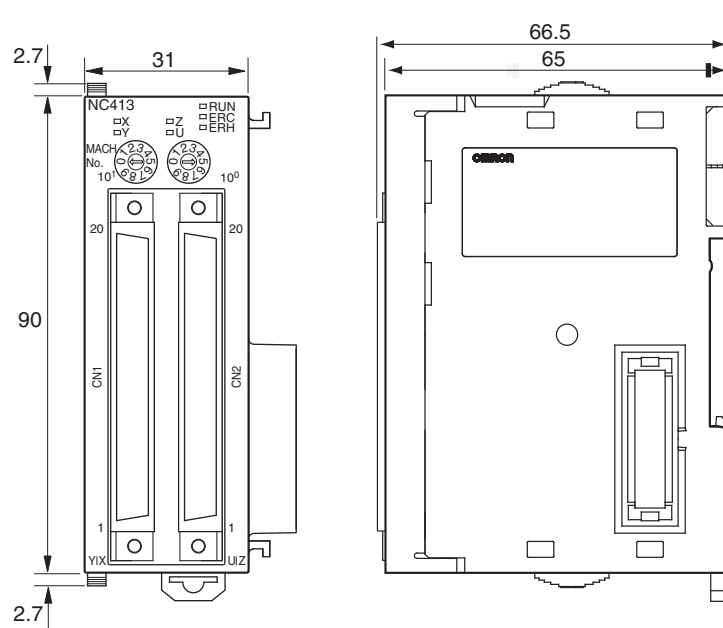| Model	CJ1W-NC113 CJ1W-NC133	CJ1W-NC213 CJ1W-NC233	CJ1W-NC413 CJ1W-NC433
Unit name	Position control unit		
Classification	Special I/O unit		
Unit numbers	0 to 95		0 to 94
Control method	Open-loop control by pulse train output		
Control output interface	CJ1W-NC☐13: Open-collector output CJ1W-NC☐33: Line-driver output		
Controlled axes	1	2	4
Operating modes	Direct operation or memory operation		
Data format	Binary (hexadecimal)		
Affect on scan time for end refresh	0.29 to 0.41 ms max./unit		
Affect on scan time for IOWR/IORD	0.6 to 0.7 ms max./instructions		
Startup time	2 ms max. (refer to operation manual for conditions)		
Position data	-1,073,741,823 to +1,073,741,823 pulses		
No. of positions	100 per axis		
Speed data	1 to 500 kpps (in 1 pps units)		
No. of speeds	100 per axis		
Acceleration/deceleration times	0 to 250 s (time to max. speed)		
Acceleration/deceleration curves	Trapezoidal or S-curve		
Saving data in CPU	Flash memory		
Windows-based support software	CX-position (WS02-NCTC1-E)		
Ambient operating temperature	0 to 55°C		0 to 50°C
External power supply	24 VDC ±10%, 5 VDC ±5% (line driver only)		24 VDC ±5%, 5 VDC ±5% (line driver only)

Nomenclature

Position control unit

LED indicators
RUN - Controller in RUN
ERC - Position control unit error
ERH - PLC CPU unit error
X,Y... - An error has ocurred on axis

UNIT no. setting switch

Axes connector.

Motion controllers

Dimensions

Position control unit

Ordering information

Position control unit

Name	Model
1 axis position control unit. Open-collector output.	CJ1W-NC113
2 axes position control unit. Open-collector output.	CJ1W-NC213
4 axes position control unit. Open-collector output.	CJ1W-NC413
1 axis position control unit. Line-driver output.	CJ1W-NC133
2 axes position control unit. Line-driver output.	CJ1W-NC233
4 axes position control unit. Line-driver output.	CJ1W-NC433

Servo drive cables

Note: Refer the selected servo systems section for cable and servo relay units information.

Computer software

Specifications	Model
CX-One	CX-One

ALL DIMENSIONS SHOWN ARE IN MILLIMETERS.

To convert millimeters into inches, multiply by 0.03937. To convert grams into ounces, multiply by 0.03527.

In the interest of product improvement, specifications are subject to change without notice.