# OMRON

CSM\_NXR-ILM08C-EIT\_DS\_E\_2\_2

Environment-resistive Remote Terminal NXR-series IO-Link Master Unit for EtherNet/IP™



Streamline commissioning and maintenance of production equipment. Simple, easy, and quick - Reduce Availability Loss and Quality Loss!



### Features

- IP67 protection
- · Replacement without software
- Ethernet cable diagnostics
   Reports approximate location
- Reports approximate locations of disconnections or short circuits in Ethernet cables

  Communication quality of EtherNet/IP

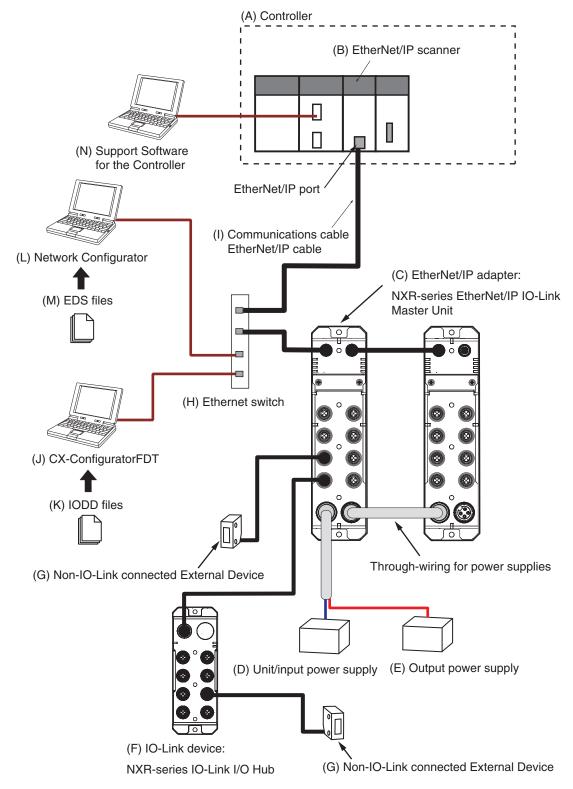
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- Records the total number of received FCS errors which allows checking communication quality

  Communication quality of IO-Link
- Records the total number of lost frames which allows checking communication quality

  Location of short circuits
- Detects and protects from short circuits in connection to IO-Link devices or standard devices • Power supply voltage monitoring
- Monitors power supply voltage for the unit and inputs and power supply voltage for outputs
- Power OUT connector for through-wiring for power supply
- Built-in L2 switching hub for through-wiring for Ethernet

## NXR-ILM08C-EIT System Configuration

### **System Configuration**



The components are	described in	the	table below.
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Letter	Name	Function
(A)	Controller	This is an OMRON CPU Unit or a controller from another company, connected to the IO-Link Master Unit through an EtherNet/IP adapter.
(B)	EtherNet/IP scanner	The EtherNet/IP scanner monitors the status of the connections with EtherNet/IP adapters and exchanges I/O data with EtherNet/IP adapters through the EtherNet/IP network. It refers to the <i>originator</i> when opening a connection.
(C)	EtherNet/IP adapter: NXR-series IO-Link Master Unit for EtherNet/IP	The NXR-series IO-Link Master Unit for EtherNet/IP is an EtherNet/IP adapter that provides IO- Link master functions. You can connect IO-Link devices and non-IO-Link connected external devices to the NXR-series IO-Link Master Unit for EtherNet/IP. It exchanges data with IO-Link devices through IO-Link communications.
(D)	Unit/input power supply	The Unit/input power supply provides power to the IO-Link Master Unit for operation and interface with input devices. Connect an external power supply to the power supply connector (input).
(E)	Output power supply	The output power supply provides power for interface with output devices. Connect an external power supply to the power supply connector (input).
(F)	IO-Link device: NXR-series IO-Link I/O Hub	The IO-Link device is a sensor, actuator, or other device that performs IO-Link communications with the IO-Link master. It exchanges data with the NXR-series IO-Link Master Unit for EtherNet/IP in IO-Link communications. You can connect non-IO-Link connected external devices to the NXR-series IO Link I/O Hub.
(G)	Non-IO-Link connected External Device	The non-IO-Link connected external device is a sensor, actuator, or other device that handles ON/OFF signals that are not supported by IO-Link.
(H)	Ethernet switch	This is a relay device that connects multiple nodes.
(I)	Communications cable EtherNet/IP cable	Use a double-shielded cable with aluminum tape and braiding of category 5 (100BASE-TX) or higher, and use straight wiring.
(J)	CX-ConfiguratorFDT	The CX-ConfiguratorFDT is the Support Software to configure and monitor IO-Link devices that are connected to the IO-Link Master Unit.
(K)	IODD files	These files contain IO-Link device definitions.
(L)	Network Configurator	The Network Configurator is the Support Software to configure an EtherNet/IP network. For the IO-Link Master Unit, it is used for the following purposes. <ul> <li>Setting the device parameters of the IO-Link Master Unit</li> <li>Setting the connection between the EtherNet/IP scanner and the IO-Link Master Unit</li> </ul>
(M)	EDS files	The EDS files contain information that is unique to the IO-Link Master Unit. You can load EDS files into the Network Configurator or other Support Software for EtherNet/IP network setup to easily allocate data and view or change settings.
(N)	Support Software for the Controller	The Support Software is used to configure the Controller and EtherNet/IP scanner, create user programs, and perform monitoring, and troubleshooting. The Support Software depends on the Controller that you use.

### **Applicable Support Software**

The following table shows support software that can be used in the system configured with the NXR-series EtherNet/IP IO-Link Master Unit. For versions of support software, refer to Version Information on page 11.

IO-Link Ma	aster Unit connected to	Purposes and support software					
Controller	EtherNet/IP Scanner	Creating user programs	Setting connections	Setting device parameters of IO-Link Master Unit	Setting and monitoring connected IO-Link devices		
NJ/NX-series CPU Unit	Built-in EtherNet/IP port on an NJ/NX-series CPU Unit or CJ1W-EIP21	Sysmac Studio	Sysmac Studio or Network Configurator				
CJ/CP/CS-series CPU Unit	<ul> <li>EtherNet/IP unit CJ1W-EIP21 or CS1W-EIP21</li> <li>CJ-series CPU unit Built-in EtherNet/IP port</li> </ul>	CX-Programmer	Network Configurator	Network Configurator	CX-ConfiguratorFDT		
Controller from another manufacturer	EtherNet/IP Scanner from another manufacturer	Software from another manufacturer	Software from another manufacturer				

## **Ordering Information**

#### Applicable standards

Refer to the OMRON website (www.ia.omron.com) or ask your OMRON representative for the most recent applicable standards for each model.

### NXR-series IO-Link Master Unit for EtherNet/IP™

Product name	Number of IO-Link ports	Degree of protection	I/O connection terminals	Model
IO-Link Master Unit for EtherNet/IP	8	IP67	M12 connector A-cording, female	NXR-ILM08C-EIT

### NXR-series IO-Link I/O Hub

Product name	Number of IO-Link ports	Input/Output	Degree of protection	I/O connection terminals	Model
IO-Link I/O Hub	8	16 digital inputs	IP67	M12 connector	NXR-ID166C-IL2
		16 digital inputs/outputs	IF 07	A-cording, female	NXR-CD166C-IL2

#### Software

#### How to Select Required Support Software for Your Controller

The required Support Software depends on the Controller to connect. Please check the following table when purchasing the Support Software.

Item	Omron PLC System	Omron Machine Automation Controller System			
Controller	CJ-series	NJ/NX-series			
Software	FA Integrated Tool Package CX-One	Automation Software Sysmac Studio			

#### FA Integrated Tool Package CX-One

	Specifications			
Product name		Number of licenses	Media	Model
	The CX-One is a comprehensive software package that integrates Support Software for OMRON PLCs and components.			
FA Integrated Tool Package CX-One Ver.4.□	CX-One runs on the following OS. Windows XP (Service Pack 3 or higher, 32-bit version) / Windows Vista (32-bit/64-bit version) / Windows 7 (32-bit/64-bit version) / Windows 8 (32-bit/64-bit version) / Windows 8.1 (32-bit/64-bit version) / Windows 10 (32-bit/64-bit version)	ndows 7 (32-bit/64-bit version) / 1 license *1 DVD		CXONE-AL01D-V4
	CX-One Version 4.□ includes CX-Programmer Ver.9.□ For details, refer to the <i>CX-One catalog</i> (Cat. No. R134)			

**\*1** Multi licenses (3, 10, 30, or 50 licenses) and DVD media without licenses are also available for the CX-One.

#### Automation Software Sysmac Studio

Please purchase a DVD and required number of licenses the first time you purchase the Sysmac Studio. DVDs and licenses are available individually. Each model of licenses does not include any DVD.

	Specifications	Specifications						
Product name		Number of licenses	Media	Model				
Sysmac Studio Standard Edition Ver.1.⊡	The Sysmac Studio is the software that provides an integrated environment for setting, programming, debugging and maintenance of machine automation controllers including NJ/NX-series CPU Units, NY- series Industrial PC, EtherCAT Slaves, and HMI.	_	Sysmac Studio (32 bit) DVD	SYSMAC-SE200D				
	Sysmac Studio runs on the following OS. Windows 7 (32-bit/64-bit version) / Windows 8 (32-bit/64-bit version) / Windows 8.1 (32-bit/64-bit version) / Windows 10 (32-bit/64-bit version) <b>*</b> 1	(Media only)	Sysmac Studio (64 bit) DVD	SYSMAC-SE200D-64				
	The Sysmac Studio Standard Edition DVD includes Support Software to set up EtherNet/IP Units, DeviceNet slaves, Serial Communications Units, and Support Software for creating screens on HMIs (CX-Designer). For details, refer to your OMRON website.	1 license *2	_	SYSMAC-SE201L				

\*1.SYSMAC-SE200D-64 runs on Windows 10 (64 bit).

\*2. Multi licenses are available for the Sysmac Studio (3, 10, 30, or 50 licenses).

### **EtherNet/IP Communications Cables**

Ethernet communications cables to connect the IO-Link master unit.

#### Connection Cables between IO-Link Master Unit and EtherNet/IP Scanner with RJ45 Connectors

Name and appearance	Manufacturer	Specification	No. of cable conductors	Connector	Cable connection direction	Cable length	Model
Industrial Ethernet Connectors						0.5 m	72MDm4Rm4005K
with Cable	HARTING K.K.	M12 plug (D-coding, male) to RJ45	4	Screw connector	Straight/ straight	1 m	72MDm4Rm4010K
						2 m	72MDm4Rm4020K
						3 m	72MDm4Rm4030K
						5 m	72MDm4Rm4050K
						10 m	72MDm4Rm4100K

#### **Connection Cables between IO-Link Master Units**

Name and appearance	Manufacturer	Specification	No. of cable conductors	Connector	Cable connection direction	Cable length	Model
Industrial Ethernet Connectors						0.5 m	72MDm4MDm4005K
with Cable	HARTING K.K.	M12 plug (D-coding, male) to M12 plug (D-coding, male)	4	Screw connector		1 m	72MDm4MDm4010K
all						2 m	72MDm4MDm4020K
						3 m	72MDm4MDm4030K
						5 m	72MDm4MDm4050K
						10 m	72MDm4MDm4100K

### **Power Supply Cables**

Power supply cables to connect the IO-Link master unit

Name and appearance	Manufacturer	Specification	No. of cable conductors	Connector	Cable connection direction	Cable length	Model	
Connector with Cable (Socket on One End, Straight)						1 m	72MNf4010	
					Straight	2 m	72MNf4020	
					Straight	5 m	72MNf4050	
		7/8 inch socket	4	Screw		10 m	72MNf4100	
Connector with Cable (Socket on One End, Right-		(female) to discrete wire	4	connector		1 m	72MNfL4010	
angle)	HARTING K.K.				Diekt en ele	2 m	72MNfL4020	
						Right-angle	5 m	72MNfL4050
						10 m	72MNfL4100	
Connectors with Cable (Socket on One End, Plug on						1 m	72MNf4MNm4010	
Other End, Straight)					Straight	2 m	72MNf4MNm4020	
					Straight	5 m	72MNf4MNm4050	
		7/8 inch socket (female) to	4	Screw		10 m	72MNf4MNm4100	
Connectors with Cable (Socket on One End, Plug on		7/8 inch plug (male)	4	connector		1 m	72MNfL4MNmL4010	
Other End, Right-angle)					<b>Bight angle</b>	2 m	72MNfL4MNmL4020	
					Right-angle	5 m	72MNfL4MNmL4050	
<u> </u>						10 m	72MNfL4MNmL4100	

Contact HARTING K.K. for details.

### I/O Cables

#### Conversion Cable

The following cable converts connections from an IO-Link device or non-IO-Link connected external device with an M8 plug.

Name and appearance	Manufacturer	Specification	No. of cable conductors	Connector	Cable connection direction	Cable length	Model
XS3W Socket and Plug on Cable Ends (M8 (Socket)/M12 (Plug))	OMRON	M8 socket (A-coding, female) to M12 plug (A-coding, male), DC type	4	(M8) screw connector, (M12) Smartclick connector <b>*</b> 1	Straight	0.2 m	XS3W-M42C-4C2-A

\*1. Connectors for the IO-Link Master Unit are not Smartclick connector. Use a torque wrench for the I/O cable to tighten the connector. The Smartclick connector of the I/O cable can also be used as a screw connector.

· Direct connection or extension Cables

Extension cables, which connect an IO-Link device or standard external device with an M12 plug, can also be used to connect directly to an IO-Link device with an M12 plug.

Name and appearance	Manufacturer	Specification	No. of cable conductors	Connector	Cable connection direction	Cable length	Model
XS2W Socket and Plug on Cable Ends						1 m	XS2W-D421-C81-F
(M12 (Socket)/M12 (Plug))		M12 socket	4	Screw connector	Straight/ straight	2 m	XS2W-D421-D81-F
	OMRON to M12 (A-cod	(A-coding, female) to M12 plug (A-coding, male), DC type				3 m	XS2W-D421-E81-F
						5 m	XS2W-D421-G81-F
						10 m	XS2W-D421-J81-F

#### • Branching

Name and appearance	Manufacturer	Specification	No. of cable conductors	Connector	Cable connection direction	Cable length	Model
XS5R Y-Joint Plug/Socket Connector	OMRON	M12		Smartclick Connector <b>*</b> 1			XS5R-D426-1

\*1. Connectors for the IO-Link Master Unit are not Smartclick connector. Use a torque wrench for the I/O cable to tighten the connector.

#### Waterproof Cover for Connectors

A waterproof cover for unused M12 connectors. When you use this waterproof cover, you can maintain the IP67 protective structure.

Name and appearance	Manufacturer	Specification	Connector	Model
M12 Waterproof Cover	OMRON	M12	Screw connector	XS2Z-22
7/8 inch Waterproof Cover	Molex	7/8 inch	Screw connector	1302011110

## **General Specifications**

	Item	Specification
Degree of prot	ection	IP67
	Ambient operating temperature	-10 to 55°C
	Ambient operating humidity	25% to 85% (with no condensation)
	Ambient operating atmosphere	Must be free from corrosive gases.
	Storage temperature	-25 to 65°C
	Storage humidity	25% to 85% (with no condensation)
	Altitude	2,000 m max.
Operating	Pollution degree	3 or less: Conforms to IEC 61010-2-201.
Operating environment	Noise immunity	2 kV on power supply line (Conforms to IEC 61000-4-4.)
	Overvoltage category	Category II: Conforms to IEC 61010-2-201.
	EMC immunity level	Zone B
	Vibration resistance	10 to 60 Hz with amplitude of 0.35 mm, 60 to 150 Hz and 50 m/s <sup>2</sup> for 80 minutes each in X, Y, and Z directions.
	Shock resistance	150 m/s <sup>2</sup> , 3 times each in 6 directions along X, Y, and Z axes
	Dielectric strength	600 VAC (between isolated circuits)
	Insulation resistance	$20 \text{ M}\Omega$ min. (between isolated circuits)
Applicable standards <b>*</b> 1		cULus: Listed (UL61010-2-201) EU: EN 61131-2, RCM KC: KC Registration EAC IO-Link conformance EtherNet/IP conformance

\*1. Refer to the OMRON website (www.ia.omron.com) or ask your OMRON representative for the most recent applicable standards for each model.

## **EtherNet/IP Communications Specifications**

	Item	Specification		
Communications pro	tocols	EtherNet/IP protocol <ul> <li>Implicit messages (Class1)</li> <li>Explicit messages (Class 3, UCMM)</li> </ul>		
Modulation		Baseband		
Link speed		10 Mbps or 100 Mbps		
Ethernet physical lay	er	100BASE-TX or 10BASE-T (100BASE-TX is recommended.) *1		
Ethernet switch		Layer-2 switch		
Transmission media		Category 5 or higher twisted-pair cable (Recommended cable: double shielded cable with aluminum tape and braiding)		
Transmission distance	e	100 m or less (Distance between nodes and between hub and node)		
Topology		Line, Star, Tree, Ring		
Number of connected Units		<ul> <li>Line, Star No restrictions</li> <li>Tree There is no restrictions in the number of cascade connections when an Ethernet switch is used.</li> <li>Ring Dependent on the ring supervisor specifications.</li> </ul>		
	Number of connections	5 *2		
EtherNet/IP tag data	Packet interval (RPI)	1 to 10,000 ms		
links	Allowed communications bandwidth per Unit	4,000 pps		
Explicit messages	Class 3 (number of connections)	5 *2 However, the maximum number of connections per originator is 2		
	UCMM (unconnected)	Supported *2		
EtherNet/IP I/O conne	ection size	Input: 296 bytes max. (including input data, status, and unused areas) Output: 258 bytes max. (including output data and unused areas)		
	Supported services	Tag data link, CIP message communications, automatic clock adjustment (NTP/ SNTP client), BOOTP client, DHCP client		
	IP address duplication detection	Provided		
Support functions	Run/Idle header	Supported *3		
	QuickConnect	Supported		
	DLR	Ring nodes supported		

\*1. If tag data links are used, use 100BASE-TX.

\*2. The maximum number of connections is 10 when tag data links (Class 1), Class 3, and UCMM are used simultaneously.
\*3. You can configure output retention, clear, and other settings during Idle. Refer to the NXR-series IO-Link Master Unit for EtherNet/IP<sup>™</sup> User's Manual (Cat.No.W619) for details.

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## **Unit Specifications**

IO-Link connector type         Class A           Communications protocol         IO-Link protocol           IO-Link specifications         Baud rate         COM: 4.8 ktpp           IO-Link specifications         Topology         1.1           Compliant standards         -IO-Link Interface and System Specification Version: 1.2 ±1           Cable specifications         -IO-Link Test Specification Version: 1.2 ±1           Cable specifications         -IO-Link Test Specification Version: 1.2 ±1           Unktinput power supply voltage         24 VOC (20 4 to 254 VOC)           Output power supply voltage         24 VOC (20 4 to 254 VOC)           Maximum power supply urrent         9.A           Number of connected Units when supplying power         9.A           Mounting method         Mounting with M5 screws           Mounting method         Mounting with M5 screws           Connector strength         -EberNet/P communications connectors M12 (D-coding, female) × 2           Connector strength         -EberNet/P communications connectors M12 (D-coding, female) × 2           Screw tightening torque         -EberNet/P communications connectors M12 (D-coding, female) × 2           No restrictions if power supply connectors         -EberNet/P communications connectors M12 (D-coding, female) × 2           Screw tightening torque         24 VDC (20 (10 28 4 VDC)         -EberNe	lt	em	Specification		
Number of ports         8           Baud rate         COM2: 38.4 kpps COM2: 39.4 kpps COM2: 49.4 kpps COM2:		IO-Link connector type	Class A		
Bad rate         COM: 14 8 ktps COM: 280.4 ktps COM: 280.4 ktps           Image: Compliant standards         COM: 14 8 ktps COM: 280.4 ktps           Image: Compliant standards         Image: Compliant standards           Image: Compliant standards         Image: Compliant standards           Cable specifications         Image: Compliant standards           Cable specifications         Image: Compliant standards           Cable specifications         Image: Compliant standards           Maximum power supply voltage         24 VDC (20.4 to 26.4 VDC)           Maximum power supply voltage         24 VDC (20.4 to 26.4 VDC)           Maximum power supply current         9 A           Number of connected Units when supplying power with through-withing         Mounting with MS screws           Mounting strength         Mounting with MS screws           Mounting strength         100 N           Installation orientations and restrictions         Restrictions: No restrictions           Restrictions: No restrictions         :M12 (D-coding, female) × 2           Power supply connectors         :M12 (D-coding, female) × 1           Screw tightening torgue         :So 0.6 N m           Screw tightening torgue         :So 0.6 N m           Screw tightening torgue         :So 0.6 N m           Non indis screw         :1.5 to 1.7 N m		Communications protocol	IO-Link protocol		
Bad rate         COM2: 38.4 kbps           Topology         1:1           Compliant standards         1:0-Link Interface and System Specification Version1.1.2 ±1           Cable specifications         :Including the specification Version1.1.2 ±1           Output power supply voltage         24 VDC (20.4 to 28.4 VDC)           Maximum power supply current         9 A           Sum of Uniting with Ms serves         No restrictions if power supply current and output power supply current           Number of connected Units when supplying power         No restrictions if power supply current in the serves           Mounting strength         100 N           Installation orientation and restrictions         Restrictions: No restrictions           Restrictions : No restrictions         :ME 2(-Docding, female) × 2           • Power supply connectors : M12 (D-coding, female) × 2         :Power supply connectors : M12 (D-coding, female) × 2           • Power supply connectors : M12 (D-coding, female) × 2         :Power supply connectors : M12 (D-coding, female) × 2           • Power sup		Number of ports	8		
Inductory         Inclusion         Inclusion           Compliant standards         Inclusion         Inclusion         Inclusion           Cable specifications         Inclusion         Inclusion         Inclusion           Unit/Input power supply voltage         24 VDC (20.4 to 28.4 VDC)         Inclusion         Inclusion           Maximum power supply voltage         24 VDC (20.4 to 28.4 VDC)         Inclusion         Inclusion         Inclusion           Maximum power supply voltage         24 VDC (20.4 to 28.4 VDC)         Inclusion         Inclusion         Inclusion         Inclusion           Mounting method         No restrictions in grower supply current         No restrictions in grower supply current         No restrictions in grower supply current         No restrictions in grower supply specifications are met.           Mounting method         Mounting with M5 screws         No restrictions in fractictions.         No restrictions           Connector types         * EtherNextPr communications connectors : M12 (A-coding, female) × 2         * Prover supply connectors : M12 (A-coding, female) × 2           Screw tightening torque         * EtherNextPr communications connectors and I/O connectors : M12 (A-coding, female) × 1         * I/O connectors : M12 (A-coding, female) × 1           Screw tightening torque         * Applicable to all connectors (7/8 inch screw) : : 0.5 to 0.6 N m         * Unit moutring (M5 screw) : : 0.5 to	IO Link aposition	Baud rate	COM2: 38.4 kbps		
Compliant standards             i-O-Luk Test Specification Version 1.2             i-Cable type             inclustry             inclustry            inconunnicable to all connectors	IO-LINK specifications	Topology			
Cable specifications         Cable isgnith is 20 m max.           Unliftinguit power supply voltage         24 VDC (20.4 to 26.4 VDC)           Output power supply voltage         24 VDC (20.4 to 26.4 VDC)           Maximum power supply current         9 A           Sum of Unliftinguit power supply current         Sum of Unliftinguit power supply specifications are met.           Number of connected Units when supplying power supply specifications are met.         Mounting with MS screws           Mounting strength         Mounting with MS screws           Mounting strength         100 N           Installation orientation are restrictions         Restrictions: No restrictions           Restrictions: No restrictions         Restrictions: No restrictions           Connector types         30 N           Connector strength         30 N           Screw tightening torque         : EtherNet/P communications connectors and I/O connectors : 0.112 (D-coding, female) × 2           * EtherNet/P communications connectors and I/O connectors : 0.15 to 0.6 N/m         : EtherNet/P communications connectors is 0.16 to 0.6 N/m           Screw tightening torque         : EtherNet/P communications connectors is 0.16 to 0.6 N/m           * EtherNet/P communications connectors is 0.17 N/m         : EtherNet/P communications connectors (M12 screw) : 1.5 to 1.7 N/m           Store of units where supply used         : EtherNet/P communications connectors		Compliant standards			
Output power supply voltage         24 VDC (20.4 to 26.4 VDC)           Maximum power supply current         9 A           Sum of Unit/input power supply current and output power supply connectors is possible orientations           Mounting strength         100 N           Installation orientation and restrictions         Power supply connectors is 78 inch (male) x 1,78 inch (female) x 1           Connector strength         30 N           Applicable to all connectors         : Ditrover supply connectors (78 inch screw)           Screw tightening torque         : Device power supply connectors (78 inch screw)           Maximum port current         4 Aport           Maximum port current         4 Aport           Maximum port current         4 Aport           Total available current between pin 1 and pin 4           Maximum port current         Power supply used           Maximum port current         Power supply used           IntoLink Mode or Slo (0) Mode         Short-circuit detection		Cable specifications	Cable length : 20 m max.     Electrostatic capacity between lines : 3 nF max.		
Maximum power supply current         9.A Sum of Unit/input power supply current and output power supply current           Number of connected Units when supplying power with through-wiring         No restrictions if power supply specifications are met.           Mounting method         Mounting with M5 screws           Mounting method         100 N           Installation orientation and restrictions         Possible orientations           Restrictions: IV provided in the screws         100 N           Installation orientation and restrictions         Petrolectors           Connector types <ul> <li>EtherNet/IP communications connectors in M12 (D-coding, female) x 1</li> <li>VD connectors</li> <li>X12 (A-coding, female) x 1</li> <li>VD connectors</li> <li>Y1 (A to 0.6 N m</li> <li>VD connectors</li> <li>Y1 (A to 0.6 N m</li> <li>Y2 (A-coding, female) x 1</li> <li>Y1 (A to 0.6 N m</li> <li>Y2 (A coding (A sorew)</li> <li>Y1 (A to 0.6 N m<th>Unit/input power supply vo</th><th>oltage</th><th>24 VDC (20.4 to 26.4 VDC)</th></li></ul>	Unit/input power supply vo	oltage	24 VDC (20.4 to 26.4 VDC)		
Maximum power supply current         Sum of Unit/input power supply current and output power supply current           Number of connected Units when supplying power with through-wiring         No restrictions if power supply specifications are met.           Mounting method         Mounting with M5 screws           Mounting strength         100 N           Installation orientations         Restrictions: No restrictions           Connector types         EhernVeIP communications connectors : M12 (D-coding, female) x 2 + Power supply connectors : 7/8 inch (male) x 1, 7/8 inch (female) x 1 + O/C connectors : M12 (A-coding, female) x 8           Connector strength         30 N           Applicable to all connectors         : M12 (A-coding, female) x 8 + Power supply connectors (7/8 inch screw) : 1.5 to 7. N m + O/10 rounnications connectors : 0.5 to 0.6 N m + Power supply connectors (7/8 inch screw) : 0.4 to 0.6 N m + O/10 rounning (M5 screw) : 0.4 to 0.6 N m + O/10 rounnications connectors : 0.5 to 0.6 N m + O/10 rounnications connectors : 0.5 to 0.6 N m + O/10 rounnications connectors : 0.5 to 0.6 N m + O/10 rounnications connectors : 0.5 to 0.6 N m + O/10 rounnications connectors : 0.5 to 0.6 N m + O/10 rounnications connectors : 0.5 to 0.6 N m + O/10 rounnications connectors : 0.5 to 0.6 N m + O/10 rounnications connectors : 0.5 to 0.6 N m + O/10 rounnications connectors : 0.5 to 0.6 N m + O/10 rounnications connectors : 0.5 to 0.6 N m + O/10 rounnications connectors : 0.5 to 0.6 N m + O/10 rounnications connectors : 0.5 to 0.6 N m + O/10 rounnications connectors : 0.5 to 0.6 N m + O/10 rounnications connectors : 0.5 to 0.6 N m + O/10 rounnications connectors : 0.5 to 0.6 N m + O/10 rounnications connectors : 0.5 to 0.6 N m + O/10 rounnicat	Output power supply volta	ge	24 VDC (20.4 to 26.4 VDC)		
With through-wiring         No restrictions in power supply specifications are met.           Mounting method         Mounting with M5 screws           Mounting strength         100 N           Installation orientation and restrictions         Installation orientation: 6 possible orientations Restrictions: No restrictions           Connector types         EtherNeVIP communications connectors : M12 (D-coding, female) × 2 • Power supply connectors : M12 (D-coding, female) × 1 • I/O connectors : M12 (A-coding, female) × 1 • I/O connectors : M12 (A-coding, female) × 1 • I/O connectors : M12 (A-coding, female) × 1 • I/O connectors           Connector strength         30 N         Applicable to all connectors           Screw tightening torque         So the female value of the screw	Maximum power supply cu	irrent			
Mounting strength       100 N         Installation orientation and restrictions       Installation orientation: 6 possible orientations         Restrictions: No restrictions       Restrictions: No restrictions         Connector types       • EtherNet/IP communications connectors : M12 (D-coding, female) × 2 • Power supply connectors : :: M12 (A-coding, female) × 8         Connector strength       30 N         Applicable to all connectors       :: 0.5 to 0.6 N.m         • EtherNet/IP communications connectors and I/O connectors       :: 0.5 to 0.6 N.m         • EtherNet/IP communications connectors and I/O connectors       :: 0.5 to 0.6 N.m         • Connector strength       • EtherNet/IP communications connectors         Screw tightening torque       • EtherNet/IP communications connectors         • Vaterproof covers for EtherNet/IP communications connectors       :: 0.5 to 0.6 N.m         • Waterproof covers for Dovers or power supply connectors       :: 0.5 to 0.6 N.m         • Waterproof covers for power supply connectors       :: 0.5 to 0.6 N.m         • Waterproof covers for power supply       :: 0.5 to 0.6 N.m         Maximum port current       4 A/port         Total available current between pin 1 and pin 4         Device power supply water       Rated voltage         In O-Link Mode or       Short-circuit protection       Provica 4:3         Short-circuit		s when supplying power	No restrictions if power supply specifications are met.		
Installation orientation and restrictions         Installation orientation: 6 possible orientations Restrictions: No restrictions           Connector types              EtherNeVIP communications connectors : M12 (D-coding, female) × 2 • Power supply connectors : 7/8 inch (male) × 1, 7/8 inch (female) × 1 • 1/2 Connectors : M12 (A-coding, female) × 8            Connector strength              30 N Applicable to all connectors            Screw tightening torque              • EtherNeVIP communications connectors and I/O connectors (M12 screw)             : 1.5 to 1.7 Nm : 1.47 to 1.56 Nm             : 0.56 to 0.6 Nm             : Waterproof covers for therNevIP communications connectors             (M12 screw)             : 0.5 to 0.6 Nm             : 0.5 to 0.6 Nm             : Waterproof covers for therNevIP communications connectors             (M12 screw)             : 0.5 to 0.6 Nm             : Waterproof covers for therNevIP communications connectors             (M12 screw)             : 0.5 to 0.6 Nm             : Waterproof covers for therNevIP communications connectors             (M12 screw)             : 0.5 to 0.6 Nm             : Waterproof covers for therNevIP communications             : 0.5 to 0.6 Nm             : Waterproof covers for therNevIP communications             : 0.5 to 0.6 Nm             : Waterproof covers for power supply             consectors             : 0.5 to 0.6 Nm	Mounting method		Mounting with M5 screws		
Installation orientation and restrictions         Restrictions: No restrictions           Connector types              • EtherNet/IP communications connectors : M12 (D-coding, female) × 2             • Power supply connectors : 7/8 inch (male) × 1, 7/8 inch (female) × 1             • I/O connectors : M12 (A-coding, female) × 8             So N             Applicable to all connectors             * M12 (A-coding, female) × 8             So N             Applicable to all connectors             * M12 (A-coding, female) × 8             * So N             Applicable to all connectors             * M12 (A-coding, female) × 8             * So to 0.6 N-m             * (M12 screw)             * 0.5 to 0.6 N-m             * (M12 screw)             * 0.5 to 0.6 N-m             * O to 0.6 N-m             * Power supply connectors for Cf/8 inch screw)             * 0.1 to 0.6 N-m             * Unit mounting (M5 screw)             * 0.5 to 0.6 N-m             * Valerproof covers for EtherNet/IP communications connectors             * (M12 screw)             * 0.1 to 0.6 N-m             * Valerproof covers for Demunications connectors             * (M2 screw)             * 0.5 to 0.6 N-m             * Valerproof covers for power supply connectors             * (M2 screw)             * 0.5 to 0.6 N-m             * Valerproof covers for power supply connectors             * (M2 screw)             * 0.5 to 0.6 N-m             * Valerproof covers for power supply connectors             * (M2 screw)             * 1.5 to 1.7 N-m             * Valerproof covers for power supply             * Restriction             * Power supply up to vert (M3 screw)             * 1.5 to 1.7 N-m             * A/poin             * Total available current between pin 1 and pin 4             * Disten 0.5 to 0.6 N-m             * Total available current between pin 1 and pin 4             * Disten 1.5 to 0.7 N-m             * Disten 1.5 to 0.2 N voide *3             * Power sup	Mounting strength		100 N		
Connector types <ul> <li>Power supply connectors</li> <li>?78 inch (male) × 1, 78 inch (female) × 1</li> <li>I/O connectors</li> <li>State in the intervention of the interventinterventinterventinterintervention of the interventinterventinter</li></ul>	Installation orientation and	I restrictions			
Applicable to all connectors           Applicable to all connectors           • EtherNet/IP communications connectors and I/O connectors           (M12 screw)         : 0.5 to 0.6 N·m           • Power supply connectors (7/8 inch screw)         : 1.5 to 1.7 N·m           • Unit mounting (M5 screw)         : 0.4 to 0.6 N·m           • Power supply connectors (7/8 inch screw)         : 0.4 to 0.6 N·m           • Waterproof covers for EtherNet/IP communications connectors         (M12 screw)           • Waterproof covers for power supply connectors         : 0.5 to 0.6 N·m           • Waterproof covers for power supply connectors         : 0.5 to 0.6 N·m           • Waterproof covers for power supply connectors         : 0.5 to 0.6 N·m           • Waterproof covers for power supply connectors         : 0.5 to 0.6 N·m           • Waterproof covers for power supply connectors         : 0.5 to 0.6 N·m           • Waterproof covers for power supply         : 0.5 to 0.6 N·m           • Waterproof covers for power supply         : 0.5 to 0.6 N·m           • Waterproof covers for power supply         : 0.5 to 0.6 N·m           • Waterproof covers for power supply         : 0.5 to 0.6 N·m           • Waterproof covers for power supply         : 1.5 to 1.7 N·m           #Aport         Total available current between pin 1 and pin 4           IntO-Link Mode or <t< th=""><th>Connector types</th><th></th><th colspan="3">• Power supply connectors : 7/8 inch (male) × 1, 7/8 inch (female) × 1</th></t<>	Connector types		• Power supply connectors : 7/8 inch (male) × 1, 7/8 inch (female) × 1		
Screw tightening torque       :0.5 to 0.6 N-m :1.5 to 1.7 N-m :1.47 to 1.96 N-m :Networkstocker :1.5 to 1.7 N-m         Maximum port current       4 A/port Total available current between pin 1 and pin 4         Maximum port current       4 A/port Total available current between pin 1 and pin 4         Maximum load current       2 A/pin         Stort-circuit protection       Provided *3         Short-circuit detection       Provided *3         Short-circuit detection       Provided *3         Rated voltage       Unit/input power supply         Rated voltage       Unit/input power supply         Rated voltage       Unit/input for pin 2: 3.0 mA (at 24 VDC)         Internal I/O common       PNP         Input current       · Digital inputs for pin 1: 15 VDC min., 2 mA min.         OfF voltage/ON current       · Digital inputs for pin 1: 15 VDC min., 3 mA min.         ON/OFF response time       1.0 ms max.         Input filter time       No filter, 0.25 ms, 0.5 ms, 1 ms (default), 2 ms, 4 ms, 8 ms, 16 ms, 32 ms, 64 ms,	Connector strength				
Maximum por current         Total available current between pin 1 and pin 4           Device power supply #2 in IO-Link Mode or SIO (DI) Mode         Power supply used         Unit/input power supply           Maximum load current         2 4/DC (20.4 to 26.4 VDC)         Maximum load current         2 A/pin           Short-circuit protection         Provided *3         Short-circuit detection         Provided *3           Power supply used         Unit/input power supply         Rated voltage         24 VDC (20.4 to 26.4 VDC)           Rated voltage         24 VDC (20.4 to 26.4 VDC)         Internal //O common         PNP           Input current         • Digital inputs for pin 2: 3.0 mA (at 24 VDC)         Internal I/O common         PNP           Input current         • Digital inputs for pin 2: 15 VDC min., 2 mA min.         • Digital inputs for pin 2: 15 VDC min., 3 mA min.           OFF voltage/OFF current         5 VDC max., 1 mA max.         ON/OFF response time         1.0 ms max.           Input filter time         No filter, 0.25 ms, 0.5 ms, 1 ms (default), 2 ms, 4 ms, 8 ms, 16 ms, 32 ms, 64 ms, 128 ms, 256 ms         Short-circuit protection         Provided *3	Screw tightening torque		(M12 screw)       : 0.5 to 0.6 N·m         Power supply connectors (7/8 inch screw)       : 1.5 to 1.7 N·m         Unit mounting (M5 screw)       : 1.47 to 1.96 N·m         Rotary switch cover (M3 screw)       : 0.4 to 0.6 N·m         Waterproof covers for EtherNet/IP communications connectors (M12 screw)       : 0.5 to 0.6 N·m         Waterproof covers for power supply connectors       : 0.5 to 0.6 N·m		
Device power supply #2 in IO-Link Mode or SIO (DI) Mode         Rated voltage         24 VDC (20.4 to 26.4 VDC)           Maximum load current         2 A/pin           Short-circuit protection         Provided *3           Short-circuit detection         Provided *3           Power supply used         Unit/input power supply           Rated voltage         24 VDC (20.4 to 26.4 VDC)           Internal I/O common         PNP           Internal I/O common         PNP           Input current         • Digital inputs for pin 2: 3.0 mA (at 24 VDC)           ON voltage/ON current         • Digital inputs for pin 2: 15 VDC min., 2 mA min.           • Digital inputs for pin 4 or digital inputs for pin 2         0N voltage/ON current           • Digital inputs for pin 4: 6.3 mA (at 24 VDC)         • Digital inputs for pin 4: 15 VDC min., 2 mA min.           • Digital inputs for pin 4 or digital inputs for pin 2: 15 VDC min., 3 mA min.         • Digital inputs for pin 4: 15 VDC min., 3 mA min.           ON/OFF response time         1.0 ms max.         • No filter, 0.25 ms, 0.5 ms, 1 ms (default), 2 ms, 4 ms, 8 ms, 16 ms, 32 ms, 64 ms, 128 ms, 256 ms           Short-circuit protection         Provided *3	Maximum port current				
Digital inputs for pin 4 or digital inputs for pin 2 (in SIO (DI) Mode)       Maximum load current 2 A/pin         Digital inputs for pin 4 or digital inputs for pin 2 (in SIO (DI) Mode)       Power supply used       Unit/input power supply         Rated voltage       24 VDC (20.4 to 26.4 VDC)       Internal I/O common         PNP       Input current       • Digital inputs for pin 2: 3.0 mA (at 24 VDC)         ON voltage/ON current       • Digital inputs for pin 2: 15 VDC min., 2 mA min.         OV/OFF response time       1.0 ms max.         Input filter time       No filter, 0.25 ms, 0.5 ms, 1 ms (default), 2 ms, 4 ms, 8 ms, 16 ms, 32 ms, 64 ms, 128 ms, 256 ms		Power supply used	Unit/input power supply		
In IO-Link Mode or SIO (DI) Mode       Maximum load current       2 A/pin         Short-circuit protection       Provided *3         Short-circuit detection       Provided *3         Power supply used       Unit/input power supply         Rated voltage       24 VDC (20.4 to 26.4 VDC)         Internal I/O common       PNP         Input current       • Digital inputs for pin 2: 3.0 mA (at 24 VDC)         ON voltage/ON current       • Digital inputs for pin 2: 15 VDC min., 2 mA min.         • Digital inputs for pin 4 or digital inputs for pin 2       ON voltage/OFF current         OV/OFF response time       1.0 ms max.         Input filter time       No filter, 0.25 ms, 0.5 ms, 1 ms (default), 2 ms, 4 ms, 8 ms, 16 ms, 32 ms, 64 ms, 128 ms, 256 ms         Short-circuit protection       Provided *3	Device power supply *2	Rated voltage	24 VDC (20.4 to 26.4 VDC)		
Digital inputs for pin 2 (in SIO (DI) Mode)       ON voltage/ON current       • Digital inputs for pin 2: 15 VDC min., 2 mA min.         OFF voltage/OFF current       5 VDC max., 1 mA max.         ON/OFF response time       1.0 ms max.         Input filter time       No filter, 0.25 ms, 0.5 ms, 1 ms (default), 2 ms, 4 ms, 8 ms, 16 ms, 32 ms, 64 ms, 128 ms, 256 ms	in IO-Link Mode or	Maximum load current	2 A/pin		
Power supply used         Unit/input power supply           Rated voltage         24 VDC (20.4 to 26.4 VDC)           Internal I/O common         PNP           Input current         • Digital inputs for pin 2: 3.0 mA (at 24 VDC)           (in SIO (DI) Mode)         ON voltage/ON current           OFF voltage/OFF current         5 VDC max., 1 mA max.           ON/OFF response time         1.0 ms max.           Input filter time         No filter, 0.25 ms, 0.5 ms, 1 ms (default), 2 ms, 4 ms, 8 ms, 16 ms, 32 ms, 64 ms, 128 ms, 256 ms           Short-circuit protection         Provided *3	SIO (DI) Mode	Short-circuit protection	Provided *3		
Bated voltage       24 VDC (20.4 to 26.4 VDC)         Internal I/O common       PNP         Input current       • Digital inputs for pin 2: 3.0 mA (at 24 VDC)         ON voltage/ON current       • Digital inputs for pin 2: 15 VDC min., 2 mA min.         OFF voltage/OFF current       5 VDC max., 1 mA max.         ON/OFF response time       1.0 ms max.         Input filter time       No filter, 0.25 ms, 0.5 ms, 1 ms (default), 2 ms, 4 ms, 8 ms, 16 ms, 32 ms, 64 ms, 128 ms, 256 ms         Short-circuit protection       Provided *3		Short-circuit detection	Provided *3		
Internal I/O common       PNP         Input current       • Digital inputs for pin 2: 3.0 mA (at 24 VDC)         • Digital inputs for pin 2: 0N voltage/ON current       • Digital inputs for pin 2: 15 VDC min., 2 mA min.         • Digital inputs for pin 2: (in SIO (DI) Mode)       • OFF voltage/OFF current       • Digital inputs for pin 4: 15 VDC min., 3 mA min.         • ON/OFF response time       1.0 ms max.         Input filter time       No filter, 0.25 ms, 0.5 ms, 1 ms (default), 2 ms, 4 ms, 8 ms, 16 ms, 32 ms, 64 ms, 128 ms, 256 ms         Short-circuit protection       Provided *3		Power supply used	Unit/input power supply		
Digital inputs for pin 4 or digital inputs for pin 2Input current• Digital inputs for pin 2: 3.0 mA (at 24 VDC) • Digital inputs for pin 4: 6.3 mA (at 24 VDC)ON voltage/ON current (in SIO (DI) Mode)• ON voltage/OFF current • Digital inputs for pin 4: 15 VDC min., 2 mA min. • Digital inputs for pin 4: 15 VDC min., 3 mA min.OFF voltage/OFF current ON/OFF response time5 VDC max., 1 mA max.ON/OFF response time 1.0 ms max.1.0 ms max.Input filter time Short-circuit protectionNo filter, 0.25 ms, 0.5 ms, 1 ms (default), 2 ms, 4 ms, 8 ms, 16 ms, 32 ms, 64 ms, 128 ms, 256 ms		Rated voltage	24 VDC (20.4 to 26.4 VDC)		
Digital inputs for pin 4 or digital inputs for pin 2       • Digital inputs for pin 4: 6.3 mA (at 24 VDC)         ON voltage/ON current (in SIO (DI) Mode)       • Digital inputs for pin 2: 15 VDC min., 2 mA min.         • Digital inputs for pin 4: 6.3 mA (at 24 VDC)       • Digital inputs for pin 2: 15 VDC min., 2 mA min.         • OFF voltage/OFF current       • Digital inputs for pin 4: 15 VDC min., 3 mA min.         • ON/OFF response time       1.0 ms max.         Input filter time       No filter, 0.25 ms, 0.5 ms, 1 ms (default), 2 ms, 4 ms, 8 ms, 16 ms, 32 ms, 64 ms, 128 ms, 256 ms         Short-circuit protection       Provided *3		Internal I/O common	PNP		
ON Voltage/ON current <ul> <li>Digital inputs for pin 4: 15 VDC min., 3 mA min.</li> <li>OFF voltage/OFF current</li> <li>DVDC max., 1 mA max.</li> </ul> ON/OFF response time          1.0 ms max.          Input filter time          No filter, 0.25 ms, 0.5 ms, 1 ms (default), 2 ms, 4 ms, 8 ms, 16 ms, 32 ms, 64 ms, 128 ms, 256 ms          Short-circuit protection          Provided *3		Input current			
ON/OFF response time       1.0 ms max.         Input filter time       No filter, 0.25 ms, 0.5 ms, 1 ms (default), 2 ms, 4 ms, 8 ms, 16 ms, 32 ms, 64 ms, 128 ms, 256 ms         Short-circuit protection       Provided *3		ON voltage/ON current			
Input filter timeNo filter, 0.25 ms, 0.5 ms, 1 ms (default), 2 ms, 4 ms, 8 ms, 16 ms, 32 ms, 64 ms, 128 ms, 256 msShort-circuit protectionProvided *3	(in SIO (DI) Mode)	OFF voltage/OFF current	5 VDC max., 1 mA max.		
Input inter time     128 ms, 256 ms       Short-circuit protection     Provided *3		ON/OFF response time	1.0 ms max.		
		Input filter time			
Short-circuit detection Provided *3		Short-circuit protection	Provided *3		
		Short-circuit detection	Provided *3		

lt	em	Specification
	Power supply used	Output power supply
	Internal I/O common	PNP
	Output type	Open-drain
	Rated voltage	24 VDC (20.4 to 26.4 VDC)
Digital outputs for pin 4 or digital outputs for pin 2	Maximum load current	2 A/pin
(in SIO (DO) Mode)	Leakage current	0.1 mA max.
	Residual voltage	1.5 V max.
	ON/OFF response time	1.0 ms max.
	Short-circuit protection	Provided *4
	Short-circuit detection	Provided *4
Current consumption	Unit/input power supply	50 mA
	Output power supply	100 mA
Weight		440 g
Dimensions		$240 \times 24.2 \times 62$ mm (W × H × D) (The height is 38 mm when the connectors are included.)
Isolation method		No isolation
Circuit layout		EtherNet/IP communications connector 1 (ETH1) EtherNet/IP communications connector 2 (ETH2) Power supply connector (input) (PWR IN) Power supply connector (output) (PWR OUT) Power supply connector (output) (PWR IV) Power supply connector (output) (PWR OUT) Connector (output) (PWR IV) Connector (output) (PWR IV) Connector (output) (PWR OUT) COUT P+ OUT P+ O

**\*1.** IO-Link PREOPERATE is not supported.

\*2. Used as a power supply for IO-Link devices or non-IO-Link input devices. Supplies power from the Unit/input power supply of the IO-Link Master Unit to external devices through I/O connectors.

\*3. Detects a short-circuit that occurred between pin 1 and pin 3 to protect the IO-Link Master Unit.

\*4. Detects a short-circuit that occurred between pin 2 and pin 3 and between pin 4 and pin 3 to protect the IO-Link Master Unit.

### **Version Information**

The following table shows the relationship between the unit versions of the IO-Link Master Unit and CPU unit, and the corresponding support software versions.

### Connecting with NJ/NX CPU Unit

### **NX-series CPU Unit**

IO-Link Master Unit		Corresponding versions				
Model	Unit version	CPU unit version	Sysmac Studio	Network Configurator	CX-ConfiguratorFDT	
NXR-ILM08C-EIT	Ver.1.1	Ver.1.14	Ver.1.40	Ver.3.69	Vor 2 E4	
	Ver.1.0	vei.1.14		Ver.3.09	Ver.2.54	

#### **NJ-series CPU Unit**

IO-Link Master Unit		Corresponding versions				
Model	Unit version	CPU unit version CJ1W-EIP21 Sysmac Studio Network Configurator CX-Co				CX-ConfiguratorFDT
NXR-ILM08C-EIT	Ver.1.1	Ver.1.14	Ver.2.1	Ver.1.40	Ver.3.69	Ver.2.54
NXR-ILMU8C-EII	Ver.1.0	Ver.1.14				

#### Connecting with CS/CJ/CP CPU Unit CS1G/CS1H/CJ1M \* CPU Unit

\* Final order entry date for CJ1M:The end of March, 2021

IO-Link Master Unit		Corresponding versions				
Model	Unit version	CPU unit version	CS1W-EIP21/ CJ1W-EIP21	Network Configurator	CX-ConfiguratorFDT	
NXR-ILM08C-EIT	Ver.1.1	Ver.3.0	Ver.2.1	Ver.3.69	Ver.2.54	
NXR-ILM08C-EII	Ver.1.0	ver.s.u				

#### CJ2H-CPU6□/CJ2M-CPU1□/CP1H CPU Unit

IO-Link Master Unit		Corresponding versions				
Model	Unit version	CPU unit version	CJ1W-EIP21	Network Configurator	CX-ConfiguratorFDT	
NXR-ILM08C-EIT	Ver.1.1	Ver.3.0	Ver.2.1	Ver.3.69	Ver.2.54	
	Ver.1.0	ver.3.0				

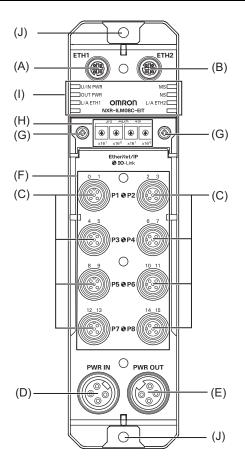
#### CJ2H-CPU6□-EIP CPU Unit

IO-Link Master Unit		Corresponding versions				
Model	Unit version	CPU unit version	CJ1W-EIP21	Network Configurator	CX-ConfiguratorFDT	
NXR-ILM08C-EIT	Ver.1.1	Ver.1.5	Ver.2.1	Ver.3.69	Ver.2.54	
	Ver.1.0	ver.1.5				

#### CJ2M-CPU3□ CPU Unit

IO-Link Master Unit		Corresponding versions				
Model	Unit version	CPU unit version	CJ1W-EIP21	Network Configurator	CX-ConfiguratorFDT	
NXR-ILM08C-EIT	Ver.1.1	Ver.1.5	Ver.2.1	Ver.3.69	Ver.2.54	
	Ver.1.0					

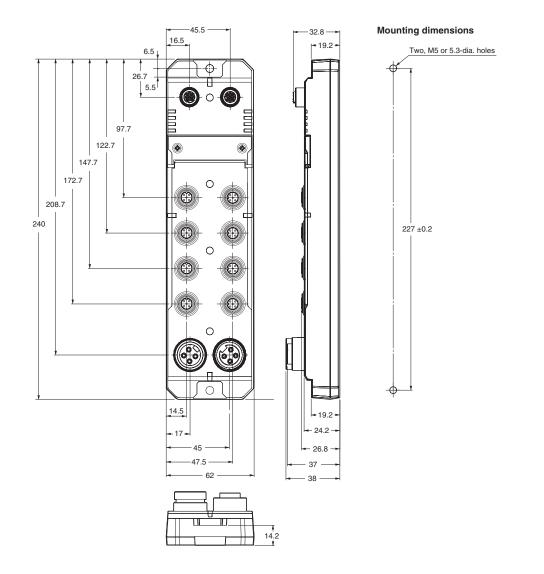
## NXR-ILM08C-EIT External Interface



Letter	Name	Function	
(A)	EtherNet/IP communications connector 1	The connector for EtherNet/IP port 1. • M12 connector (D-coding, female) Connect a communications cable.	
(B)	EtherNet/IP communications connector 2	The connector for EtherNet/IP port 2. • M12 connector (D-coding, female) Connect a communications cable.	
(C)	I/O connectors	The connectors for connecting IO-Link devices or non-IO-Link connected external devices. They are called "ports." • M12 connectors (A-coding, female) Connect I/O cables.	
(D)	Power supply connector (input)	<ul> <li>The connector for supplying Unit/input power and output power.</li> <li>7/8 inch connector (male)</li> <li>Connect the power supply cable to an external power supply.</li> </ul>	
(E)	Power supply connector (output)	The connector for supplying Unit/input power and output power from the local node to another node. Use this connector when the power supply method is power supply with through-wiring. • 7/8 inch connector (female) Connect the power supply cable to an additional IO-Link Master Unit.	
(F)	I/O indicators	The indicators that show the I/O status of pin 4/pin 1 and pin 2 for each port.	
(G)	Cover mounting holes	The screw holes for mounting the rotary switch cover. They are provided in two locations. The above figure shows the holes when the cover is mounted with screws.	
(H)	Rotary switches	The switches for setting the IP address.	
(I)	Status indicators	The indicators that show the current operating status of the Unit.	
(J)	Unit mounting holes	The holes for mounting the Unit. They are provided in two locations. Mount the Unit with M5 screws.	

Dimensions

#### (Unit: mm)



## Wiring Example for I/O connectors

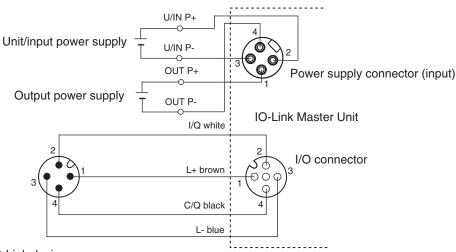
### Wiring Example for IO-Link Devices

#### Wiring Example for IO-Link Devices (with Digital Inputs for Pin 2)

A wiring example for an IO-Link device with digital inputs for pin 2 is shown below.

In this example, the port is used in the following communications modes.

Pin 4: IO-Link Mode, pin 2: SIO (DO) Mode



IO-Link device

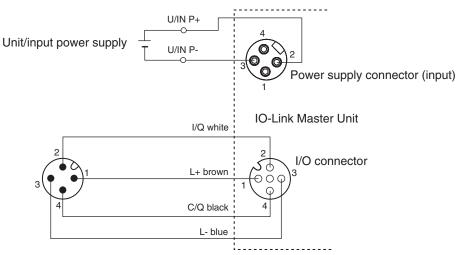
(with digital inputs for pin 2)

#### Wiring Example for IO-Link Devices (with Digital Outputs for Pin 2)

A wiring example for an IO-Link device with digital outputs for pin 2 is shown below.

In this example, the port is used in the following communications modes.

Pin 4: IO-Link Mode, pin 2: SIO (DI) Mode



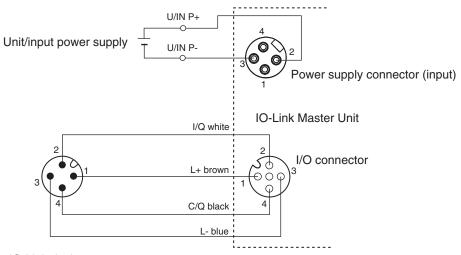
IO-Link device (with digital inputs for pin 2)

#### Wiring Example for IO-Link Devices (without Digital Inputs and Outputs for Pin 2)

A wiring example for an IO-Link device without digital inputs and outputs for pin 2 is shown below.

In this example, the port is used in the following communications modes.

Pin 4: IO-Link Mode, pin 2: Disabled



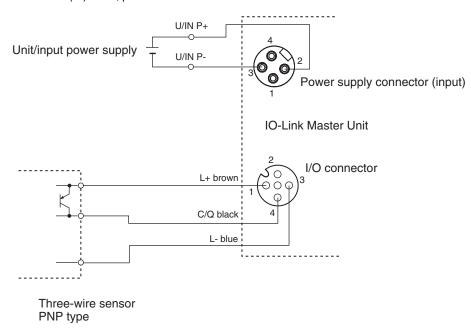
IO-Link device

(without digital inputs or outputs for pin 2)

### Wiring Example for Non-IO-Link Input Devices

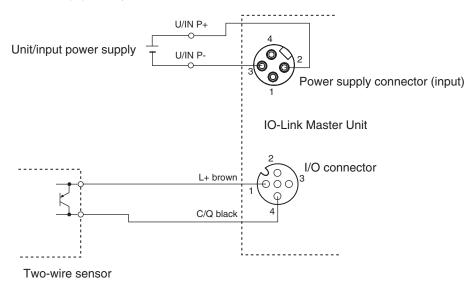
#### Wiring Example for Three-wire Sensors

In this example, the port is used in the following communications modes. Pin 4: SIO (DI) Mode, pin 2: Disabled



#### Wiring Example for Two-wire Sensors

In this example, the port is used in the following communications modes. Pin 4: SIO (DI) Mode, pin 2: Disabled

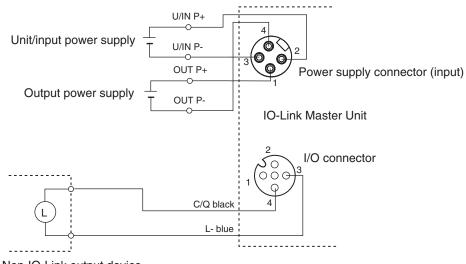


### Wiring Example for Non-IO-Link Output Devices

A wiring example between the IO-Link Master Unit and a non-IO-Link output device is shown below.

In this example, the port is used in the following communications modes.



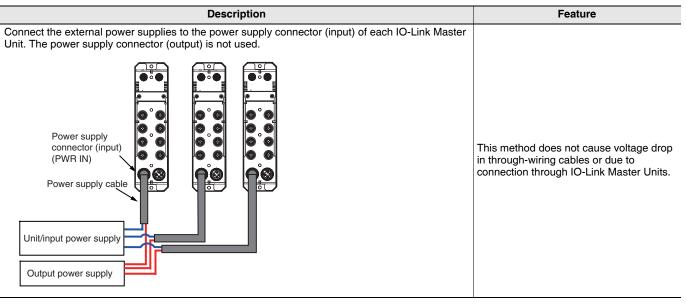


Non-IO-Link output device

## **Power Supply System**

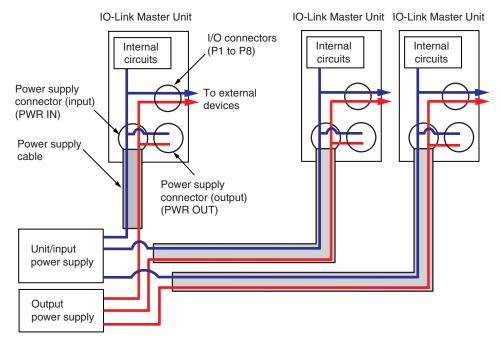
There are two methods to supply power to IO-Link Master Units as shown below.

#### **Direct power supply**



An example is shown below.

Connect the external power supplies to the power supply connector (input) of each IO-Link Master Unit.



#### Power supply with through wiring

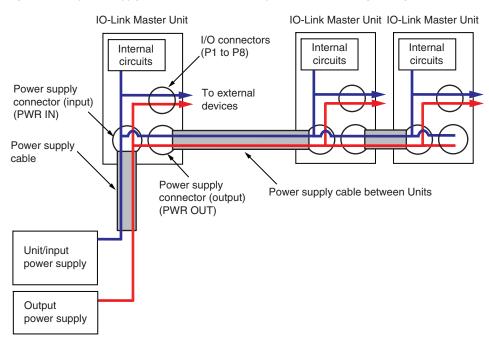
Description	Feature
Connect the external power supplies to the power supply connector (input) of one IO-Link Master Unit. Then, connect the power supply connector (output) of the Unit to the power supply connector (input) of another IO-Link Master Unit with a power supply cable. In this way, supply power with through-wiring between the subsequent Units with power supply cables. The power supply connector (output) is used.	
Power supply connector (input) (PWR IN) Power supply cable Unit/input power supply Output power supply	Through-wiring can reduce the overall length of the power supply cables used in the system.

An example is shown below.

Connect the external power supplies to the power supply connector (input) of one IO-Link Master Unit.

Then, connect the power supply connector (output) of the Unit to the power supply connector (input) of another IO-Link Master Unit with a power supply cable.

In this way, connect a power supply cable between the subsequent Units with through-wiring one after another.



## **Related Manuals**

Manual	Cat. No	Model	Application	Description
NXR-series IO-Link Master Unit for EtherNet/IP <sup>™</sup> User's Manual	W619	NXR-ILM08C-EIT	Learning how to use an NXR- series IO-Link Master Unit for EtherNet/IP.	Describes the hardware, setup methods, and functions of the NXR- series IO-Link Master Unit for EtherNet/IP.
NXR-series IO-Link I/O Hub User's Manual	W620	NXR-0000-IL0	Learning how to use an NXR- series IO-Link I/O Hub.	Describes the hardware, setup methods, and functions of the NXR- series IO-Link I/O Hub.
NJ/NX-series CPU Unit Built-in EtherNet/IP™ Port User's Manual	W506	NX701 NJ501 NJ301 NJ101 NX102 NX1P2	Using the built-in EtherNet/IP port on an NJ/NX-series CPU Unit.	Information on the built-in EtherNet/IP port is provided. Information is provided on the basic setup, tag data links, and other features.
CS/CJ-series EtherNet/IP™ Units Operation Manual	W465	CS1W-EIP21 CJ1W-EIP21 CJ2H-CPU6□-EIP CJ2M-CPU3□	Using the CS/CJ-series EtherNet/IP Unit.	Provides information on operating and installing CS/CJ-series EtherNet/IP Units, including details on basic settings, tag data links, and FINS communications.
Sysmac Studio Version 1 Operation Manual	W504	SYSMAC-SE2	Learning about the operating procedures and functions of the Sysmac Studio.	Describes the operating procedures of the Sysmac Studio.
NJ/NX-series Instructions Reference Manual	W502	NX701 NJ501 NJ301 NJ101 NX102 NX1P2	Learning detailed specifications on the basic instructions of an NJ/NX-series CPU Unit.	The instructions in the instruction set (IEC 61131-3 specifications) are described.
	9541795-1	E3Z-080-1L0		Describes the following details for OMRON's IO-Link sensors.
IO-Link Sensor Index List	9540292-0	E2E(Q)-□-IL□	Learning the vendor IDs, device IDs, I/O data (process data), and objects (service data).	<ul> <li>IO-Link physical layer</li> <li>Device IDs</li> <li>Process data</li> <li>Service data</li> <li>Event functions</li> </ul>
	9539397-1	E3S-DCP21-IL		

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