

**Variable frequency drive, 230 V AC, 3-phase, 7 A, 1.5 kW, IP66/NEMA 4X, Radio interference suppression filter, 7-digital display assembly, Local controls, Additional PCB protection, UV resistant, FS1**



**Part no. DC1-327D0FN-A6S0E1  
199416**

Product name	Eaton DC1 Variable frequency drive
Part no.	DC1-327D0FN-A6S0E1
EAN	4015081978052
Product Length/Depth	162 millimetre
Product height	232 millimetre
Product width	161 millimetre
Product weight	2.5 kilogram
Certifications	CUL UL File No.: E172143 CE IEC/EN 61800-2 Certified by UL for use in Canada RoHS, ISO 9001 IEC/EN 61800-5-1 CSA-C22.2 No. 14 UL Listed UL report applies to both US and Canada UL 508C UL IEC/EN61800-5 CE marking UL Category Control No.: NMMS, NMMS7 UkrSEPRO EAC RCM IEC/EN 61800-3
Product Tradename	DC1
Product Type	Variable frequency drive
Product Sub Type	None
Catalog Notes	Environmental class: 3C3, 3S3 Overload cycle for 60 s every 600 s For normal internally and externally ventilated four-pole three-phase asynchronous motors with 1500 rpm at 50 Hz and 1800 rpm at 60 Hz
Features	Parameterization: drivesConnect mobile (App) Parameterization: Keypad Parameterization: Fieldbus Parameterization: drivesConnect
Fitted with:	Local controls Internal DC link PC connection Radio interference suppression filter Control unit 7-digital display assembly IGBT inverter UV resistance Additional PCB protection
Cable length	75 m, unscreened, maximum permissible, Motor feeder 150 m, unscreened, with motor choke, maximum permissible, Motor feeder 50 m, screened, maximum permissible, Motor feeder 100 m, screened, with motor choke, maximum permissible, Motor feeder
Communication interface	CANopen®, built in OP-Bus (RS485), built in SmartWire-DT, optional Modbus RTU, built in
Connection to SmartWire-DT	No
Degree of protection	IP66 NEMA 4X
Electromagnetic compatibility	1st and 2nd environments (according to EN 61800-3)
Frame size	FS1
Mounting position	Vertical

Product category		Variable frequency drives
Protection		Finger and back-of-hand proof, Protection against direct contact (BGV A3, VBG4)
Protocol		MODBUS CAN Other bus systems EtherNet/IP
Radio interference class		C2, C3: depending on the motor cable length, the connected load, and ambient conditions. External radio interference suppression filters (optional) may be necessary. Optional external radio interference suppression filter for longer motor cable lengths and for use in different EMC environments
Suitable for		Branch circuits, (UL/CSA)
Altitude		Max. 4000 m Above 1000 m with 1 % derating per 100 m
Ambient operating temperature - min		-20 °C
Ambient operating temperature - max		40 °C
Ambient storage temperature - min		-40 °C
Ambient storage temperature - max		60 °C
Climatic proofing		< 95 average relative humidity (RH), no condensation, no corrosion
Efficiency		97 % (η)
Heat dissipation at current/speed		37 W at 25% current and 0% speed 37 W at 25% current and 50% speed 44 W at 50% current and 0% speed 48 W at 50% current and 50% speed 54 W at 50% current and 90% speed 58 W at 100% current and 0% speed 69 W at 100% current and 50% speed 81 W at 100% current and 90% speed
Input current ILN at 150% overload		9.5 A
Leakage current at ground IPE - max		7.5 mA
Mains switch-on frequency		Maximum of one time every 30 seconds
Mains voltage - min		200 V
Mains voltage - max		240 V
Operating mode		Sensorless vector control (SLV) BLDC motors U/f control Synchronous reluctance motors PM motors Speed control with slip compensation
Output frequency - min		0 Hz
Output frequency - max		500 Hz
Output voltage (U2)		230 V AC, 3-phase 240 V AC, 3-phase
Overload current IL at 150% overload		10.5 A
Rated control supply voltage		10 V DC (Us, max. 10 mA)
Rated frequency - min		48 Hz
Rated frequency - max		62 Hz
Rated operational current (Ie)		7 A at 150% overload (at an operating frequency of 6 kHz and an ambient air temperature of +40 °C)
Rated operational power at 220/230 V, 50 Hz, 1-phase		1.5 kW
Rated operational voltage		240 V AC, 3-phase 230 V AC, 3-phase
Resolution		0.1 Hz (Frequency resolution, setpoint value)
Short-circuit protection rating		10 A, UL (Class CC or J), Safety device (fuse or miniature circuit-breaker), Power Wiring
Starting current - max		175 % IH
Supply frequency		50/60 Hz
Switching frequency		8 kHz, 4 - 32 kHz adjustable (audible), fPWM, Power section, Main circuit
System configuration type		AC supply systems with earthed center point
Voltage rating - max		240 V
Assigned motor current IM at 110/120 V, 60 Hz, 150% overload		6.8 A
Assigned motor current IM at 115 V, 50 Hz, 150% overload		6.3 A

Assigned motor current IM at 220 - 240 V, 60 Hz, 150% overload		6.8 A
Assigned motor current IM at 230 V, 50 Hz, 150% overload		6.3 A
Assigned motor current IM at 400 V, 50 Hz, 150% overload		6.3 A
Assigned motor current IM at 440 - 480 V, 60 Hz, 150% overload		6.8 A
Assigned motor power at 115/120 V, 60 Hz, 1-phase		2 HP
Assigned motor power at 230/240 V, 60 Hz, 1-phase		2 HP
Assigned motor power at 460/480 V, 60 Hz		2 HP
Assigned motor power at 460/480 V, 60 Hz, 3-phase		2 HP
Apparent power at 230 V		2.79 kV-A
Apparent power at 240 V		2.91 kV-A
Braking torque		Max. 30 % MN, Standard - Main circuit Max. 100 % of rated operational current Ie, variable, DC - Main circuit
Number of inputs (analog)		2 (parameterizable, 0 - 10 V DC, 0/4 - 20 mA)
Number of inputs (digital)		4 (parameterizable, 10 - 30 V DC)
Number of outputs (analog)		1
Number of outputs (digital)		1
Number of relay outputs		1 (parameterizable, N/O, 6 A (250 V, AC-1) / 5 A (30 V, DC-1))
Heat dissipation capacity P <sub>diss</sub>		0 W
Heat dissipation per pole, current-dependent P <sub>vid</sub>		0 W
10.2.2 Corrosion resistance		Meets the product standard's requirements.
10.2.3.1 Verification of thermal stability of enclosures		Meets the product standard's requirements.
10.2.3.2 Verification of resistance of insulating materials to normal heat		Meets the product standard's requirements.
10.2.3.3 Resist. of insul. mat. to abnormal heat/fire by internal elect. effects		Meets the product standard's requirements.
10.2.4 Resistance to ultra-violet (UV) radiation		Meets the product standard's requirements.
10.2.5 Lifting		Does not apply, since the entire switchgear needs to be evaluated.
10.2.6 Mechanical impact		Does not apply, since the entire switchgear needs to be evaluated.
10.2.7 Inscriptions		Meets the product standard's requirements.
10.3 Degree of protection of assemblies		Does not apply, since the entire switchgear needs to be evaluated.
10.4 Clearances and creepage distances		Meets the product standard's requirements.
10.5 Protection against electric shock		Does not apply, since the entire switchgear needs to be evaluated.
10.6 Incorporation of switching devices and components		Does not apply, since the entire switchgear needs to be evaluated.
10.7 Internal electrical circuits and connections		Is the panel builder's responsibility.
10.8 Connections for external conductors		Is the panel builder's responsibility.
10.9.2 Power-frequency electric strength		Is the panel builder's responsibility.
10.9.3 Impulse withstand voltage		Is the panel builder's responsibility.
10.9.4 Testing of enclosures made of insulating material		Is the panel builder's responsibility.
10.10 Temperature rise		The panel builder is responsible for the temperature rise calculation. Eaton will provide heat dissipation data for the devices.
10.11 Short-circuit rating		Is the panel builder's responsibility. The specifications for the switchgear must be observed.
10.12 Electromagnetic compatibility		Is the panel builder's responsibility. The specifications for the switchgear must be observed.
10.13 Mechanical function		The device meets the requirements, provided the information in the instruction leaflet (IL) is observed.

## Technical data ETIM 8.0

Low-voltage industrial components (EG000017) / Frequency converter =< 1 kV (EC001857)		
Electric engineering, automation, process control engineering / Electrical drive / Static frequency converter / Static frequency converter = < 1 kV (ec!@ss10.0.1-27-02-31-01 [AKE177014])		
Mains voltage	V	200 - 240
Mains frequency		50/60 Hz
Number of phases input		3
Number of phases output		3
Max. output frequency	Hz	500

Max. output voltage	V	250
Nominal output current I <sub>2N</sub>	A	7
Max. output at quadratic load at rated output voltage	kW	1.5
Max. output at linear load at rated output voltage	kW	1.5
Relative symmetric net frequency tolerance	%	10
Relative symmetric net voltage tolerance	%	10
Number of analogue outputs		1
Number of analogue inputs		2
Number of digital outputs		1
Number of digital inputs		4
With control element		Yes
Application in industrial area permitted		Yes
Application in domestic- and commercial area permitted		Yes
Supporting protocol for TCP/IP		No
Supporting protocol for PROFIBUS		No
Supporting protocol for CAN		Yes
Supporting protocol for INTERBUS		No
Supporting protocol for ASI		No
Supporting protocol for KNX		No
Supporting protocol for Modbus		Yes
Supporting protocol for Data-Highway		No
Supporting protocol for DeviceNet		No
Supporting protocol for SUCONET		No
Supporting protocol for LON		No
Supporting protocol for PROFINET IO		No
Supporting protocol for PROFINET CBA		No
Supporting protocol for SERCOS		No
Supporting protocol for Foundation Fieldbus		No
Supporting protocol for EtherNet/IP		Yes
Supporting protocol for AS-Interface Safety at Work		No
Supporting protocol for DeviceNet Safety		No
Supporting protocol for INTERBUS-Safety		No
Supporting protocol for PROFIsafe		No
Supporting protocol for SafetyBUS p		No
Supporting protocol for BACnet		No
Supporting protocol for other bus systems		Yes
Number of HW-interfaces industrial Ethernet		0
Number of interfaces PROFINET		0
Number of HW-interfaces RS-232		0
Number of HW-interfaces RS-422		0
Number of HW-interfaces RS-485		1
Number of HW-interfaces serial TTY		0
Number of HW-interfaces USB		0
Number of HW-interfaces parallel		0
Number of HW-interfaces other		0
With optical interface		No
With PC connection		Yes
Integrated breaking resistance		No
4-quadrant operation possible		No
Type of converter		U converter
Degree of protection (IP)		IP66
Degree of protection (NEMA)		4X
Height	mm	232
Width	mm	161
Depth	mm	162

