

**Digital I/O module, 8 digital inputs and 8 digital outputs 24 V DC each, pulse-switching, Meter**



**Part no. XN-322-16DIO-PC05  
183180**

Product name	Eaton XN-322 I/O module
Part no.	XN-322-16DIO-PC05
EAN	4015081781133
Product Length/Depth	104.2 millimetre
Product height	16.8 millimetre
Product width	80.3 millimetre
Product weight	0.061 kilogram
Certifications	CE UL File No.: E135462 IEC/EN 61000-6-4 CULus IEC/EN 61131-2 IEC/EN 61000-6-2
Product Tradename	XN-322
Product Type	I/O module
Product Sub Type	None
Catalog Notes	Inputs configurable in pairs The max. heat dissipation is specified as the maximum power produced inside the device's housing.
Electric connection type	Plug-in connection
Features	Digital inputs configurable Fieldbus connection over separate bus coupler possible
Functions	X1 signal analysis 4X signal analysis Short-circuit protection, outputs available
Operating mode	Incremental encoder (A, B) Counter mode
Counter frequency	25 kHz 100 kHz
Current consumption	None mA (typ.), for +24 V, Power supply - Input 50 mA (typ.), for +5 V power supply (internal), Power supply - Input
Degree of protection	IP20
Input frequency	25 kHz
Mounting method	Rail mounting possible
Number of channels	8, Digital Outputs
Overvoltage category	III
Pollution degree	3
Product category	XN-322 digital input and output module
Resolution	16 Bit (Functions) 8 Bit (Functions)
Type	Digital I/O module with four 24 V DC / 3.7 mA (EN61131-2 type 1) inputs with a 0.5 ms input filter. Additional four 24 V DC / 3.7 mA (EN61131-2 type 1) inputs with a 0.001 ms input filter can be used as four 8-bit or two 16-bit counters with an input frequency of up to 25 kHz. Digital I/O module with eight 24 V DC / 0.5 A short-circuit proof outputs, featuring undervoltage diagnostics for the power supply rails. XN300 I/O slice module
Used with	XN300 XN-312-...
Voltage type	DC
Height of fall (IEC/EN 60068-2-32) - max	1 m
Mounting position	Horizontal
Shock resistance	15 g, Mechanical, Half-sinusoidal shock 11 ms, 18 Impacts

Vibration resistance		5 - 8.4 / 8.4 -150 Hz, 3,5 mm / 1 g
Air pressure		795 - 1080 hPa (operation)
Ambient operating temperature - min		0 °C
Ambient operating temperature - max		60 °C
Ambient storage temperature - min		-20 °C
Ambient storage temperature - max		85 °C
Climatic proofing		Dry heat to IEC 60068-2-2 Damp heat, constant, to IEC 60068-2-3
Environmental conditions		Condensation: prevent with appropriate measures
Relative humidity		0 - 95 % (non-condensing)
Air discharge		8 kV
Burst impulse		2 kV, Supply cable 1 kV, Signal cable
Contact discharge		4 kV
Electromagnetic fields		1 V/m at 2 - 2.7 GHz (according to IEC EN 61000-4-3) 10 V/m at 0.08 - 1.0 GHz (according to IEC EN 61000-4-3) 3 V/m at 1.4 - 2 GHz (according to IEC EN 61000-4-3)
Emitted interference		40 dB (at 30 - 230 MHz, Class A, radiated, high frequency) 47 dB (at 230 - 1000 MHz, Class A, radiated, high frequency)
Radiated RFI		10 V
Surge rating		1 kV, Signal cable, unbalanced, EMC 0.5/0.5 kV, Supply cable, balanced/unbalanced, EMC
Voltage dips		Voltage dips: 10 ms/Voltage fluctuations: Yes
Terminal capacity		0.25 - 1.5 mm <sup>2</sup> , with ferrules with plastic collar according to DIN 46228-1 (ferrules crimped gas-tight) 0.25 - 1.5 mm <sup>2</sup> , with ferrules without plastic collar according to DIN 46228-1 (ferrules crimped gas-tight) 0.2 - 1.5 mm <sup>2</sup> , solid, H07V-U 0.2 - 1.5 mm <sup>2</sup> , flexible without ferrule, H07V-K 24 - 16 AWG
Gauge pin		A1 (according to IEC/EN 60947-1)
Stripping length (main cable)		10 mm
Insulating material group		I
Rated operational current (Ie)		4 A (supply input)
Rated operational voltage		160 V (terminations) 24 V (terminal +1)
Short-circuit protection		Yes, Short-circuit rating, Digital outputs
Supply voltage at AC, 50 Hz - min		0
Supply voltage at AC, 50 Hz - max		0
Supply voltage at DC - min		18
Supply voltage at DC - max		30
Connection type		Push-in spring-cage terminal (plug-in connection), Connection design in TOP direction
Protocol		Other bus systems
Delay time		< 150 µs, Digital outputs, Delay on signal change and resistive load, from Low to High signal < 150 µs, Digital outputs, Delay on signal change and resistive load, from High to Low signal
Input		Digital inputs (according to EN61131-2 Type 1)
Input current		≤ 1.1 mA (Digital inputs, low level) 3.7 mA (Digital inputs) ≥ 2.3 mA (Digital inputs, high level)
Input current at signal 1		3.7 mA
Input delay		5000 µs (falling edge) 1 µs (falling edge) 5000 µs (rising edge) 1 µs (rising edge)
Input voltage		0 - 8 V (Digital inputs, low level) 24 V DC (Digital inputs)

			14 - 30 V (Digital inputs, high level) 0 - 8 V (low level)
Load current			Not specified by plug manufacturer
Load resistance			> 48 Ω
Number of inputs (digital)			8
Number of outputs (digital)			8
Output			Protective devices must be installed directly at the inductive load in order to prevent interference.
Output current			< 0.5 mA (low level) 0.5 A ≤ 500 mA (high level, Digital outputs)
Output voltage			24 V DC (digital outputs) < 1 V DC (Low level, digital outputs) < 24 V DC (High level, digital outputs)
Utilization factor			100 % (# I <sub>Amax</sub> = 4A)
Explosion safety category for dust			None
Explosion safety category for gas			None
Potential isolation			Power supply, Input: no Between Digital inputs: no Digital inputs, Input delay: no Between Digital outputs: no
Equipment heat dissipation, current-dependent P <sub>vid</sub>			0.25 W
Heat dissipation capacity P <sub>diss</sub>			0 W
Heat dissipation per pole, current-dependent P <sub>vid</sub>			0 W
Rated operational current for specified heat dissipation (I <sub>n</sub> )			0 A
Static heat dissipation, non-current-dependent P <sub>vs</sub>			2.615 W
10.2.2 Corrosion resistance			Meets the product standard's requirements.
10.2.3.1 Verification of thermal stability of enclosures			Meets the product standard's requirements.
10.2.3.2 Verification of resistance of insulating materials to normal heat			Meets the product standard's requirements.
10.2.3.3 Resist. of insul. mat. to abnormal heat/fire by internal elect. effects			Meets the product standard's requirements.
10.2.4 Resistance to ultra-violet (UV) radiation			Meets the product standard's requirements.
10.2.5 Lifting			Does not apply, since the entire switchgear needs to be evaluated.
10.2.6 Mechanical impact			Does not apply, since the entire switchgear needs to be evaluated.
10.2.7 Inscriptions			Meets the product standard's requirements.
10.3 Degree of protection of assemblies			Meets the product standard's requirements.
10.4 Clearances and creepage distances			Meets the product standard's requirements.
10.5 Protection against electric shock			Does not apply, since the entire switchgear needs to be evaluated.
10.6 Incorporation of switching devices and components			Does not apply, since the entire switchgear needs to be evaluated.
10.7 Internal electrical circuits and connections			Is the panel builder's responsibility.
10.8 Connections for external conductors			Is the panel builder's responsibility.
10.9.2 Power-frequency electric strength			Is the panel builder's responsibility.
10.9.3 Impulse withstand voltage			Is the panel builder's responsibility.
10.9.4 Testing of enclosures made of insulating material			Is the panel builder's responsibility.
10.10 Temperature rise			The panel builder is responsible for the temperature rise calculation. Eaton will provide heat dissipation data for the devices.
10.11 Short-circuit rating			Is the panel builder's responsibility.
10.12 Electromagnetic compatibility			Is the panel builder's responsibility.
10.13 Mechanical function			The device meets the requirements, provided the information in the instruction leaflet (IL) is observed.

## Technical data ETIM 8.0

Programmable logic controllers PLC (EG000024) / Fieldbus, decentr. periphery - digital I/O module (EC001599)			
Electric engineering, automation, process control engineering / Control / Field bus, decentralized peripheral / Field bus, decentralized peripheral - digital I/O module (ecl@ss10.0.1-27-24-26-04 [BAA055014])			
Supply voltage AC 50 Hz		V	0 - 0
Supply voltage AC 60 Hz		V	0 - 0
Supply voltage DC		V	18 - 30
Voltage type of supply voltage			DC

Number of digital inputs		8
Number of digital outputs		8
Digital inputs configurable		Yes
Digital outputs configurable		No
Input current at signal 1	mA	3.7
Permitted voltage at input	V	0 - 30
Type of voltage (input voltage)		DC
Type of digital output		Transistor
Output current	A	0.5
Permitted voltage at output	V	0 - 30
Type of output voltage		DC
Short-circuit protection, outputs available		Yes
Number of HW-interfaces industrial Ethernet		0
Number of interfaces PROFINET		0
Number of HW-interfaces RS-232		0
Number of HW-interfaces RS-422		0
Number of HW-interfaces RS-485		0
Number of HW-interfaces serial TTY		0
Number of HW-interfaces parallel		0
Number of HW-interfaces Wireless		0
Number of HW-interfaces USB		0
Number of HW-interfaces other		1
With optical interface		No
Supporting protocol for TCP/IP		No
Supporting protocol for PROFIBUS		No
Supporting protocol for CAN		No
Supporting protocol for INTERBUS		No
Supporting protocol for ASI		No
Supporting protocol for KNX		No
Supporting protocol for Modbus		No
Supporting protocol for Data-Highway		No
Supporting protocol for DeviceNet		No
Supporting protocol for SUCONET		No
Supporting protocol for LON		No
Supporting protocol for PROFINET IO		No
Supporting protocol for PROFINET CBA		No
Supporting protocol for SERCOS		No
Supporting protocol for Foundation Fieldbus		No
Supporting protocol for EtherNet/IP		No
Supporting protocol for AS-Interface Safety at Work		No
Supporting protocol for DeviceNet Safety		No
Supporting protocol for INTERBUS-Safety		No
Supporting protocol for PROFIsafe		No
Supporting protocol for SafetyBUS p		No
Supporting protocol for other bus systems		Yes
Radio standard Bluetooth		No
Radio standard Wi-Fi 802.11		No
Radio standard GPRS		No
Radio standard GSM		No
Radio standard UMTS		No
IO link master		No
System accessory		Yes
Degree of protection (IP)		IP20
Type of electric connection		Plug-in connection
Time delay at signal exchange	ms	0 - 0

Fieldbus connection over separate bus coupler possible			Yes
Rail mounting possible			Yes
Wall mounting/direct mounting			No
Front built-in possible			No
Rack-assembly possible			No
Suitable for safety functions			No
SIL according to IEC 61508			None
Performance level according to EN ISO 13849-1			None
Appendant operation agent (Ex ia)			No
Appendant operation agent (Ex ib)			No
Explosion safety category for gas			None
Explosion safety category for dust			None
Width		mm	80.3
Height		mm	16.8
Depth		mm	104.2