



Analog input and output module; 4 analog inputs and 4 analog outputs; 0/4 to 20 mA



**Part no.** XN-322-8AIO-I  
**Catalog No.** 178771  
**Alternate Catalog No.** XN-322-8AIO-I

## Delivery program

Function		XN300 I/O slice modules
Connection technique		Push-in spring-cage terminal
Function		XN-322 analog input and output module for XN300
Short Description		4 analog inputs and 4 analog outputs, 0/4 to 20 mA
For use with		XN-312-...

## Technical data

### General

Standards			IEC/EN 61131-2 IEC/EN 61000-6-2 IEC/EN 61000-6-4
Approvals			
Approvals			CE, cULus EAC
shipping classification			DNV GL
			
Electromagnetic compatibility (EMC)			
ESD	Air/contact discharge	kV	8 / 4
Electromagnetic fields	(0.08...1) / (1,4...2) / (2...2,7) GHz	V/m	10 / 3 / 1
Burst			
Supply cable		kV	2
Signal cable		kV	1
Surge			
Supply cable (balanced / unbalanced)		kV	0,5 / 0,5
Signal cable (unbalanced)		kV	1
Radiated RFI		V	10
Emitted interference (radiated, high frequency)	(30...230 MHz) / (230...1000 MHz)	dB	40 / 47 class A
Voltage fluctuations/voltage dips			Yes / 10 ms
Ambient conditions			
Climatic conditions			
Climatic proofing			Dry heat to IEC 60068-2-2 Damp heat as per EN 60068-2-3
Air pressure (operation)		hPa	795 - 1080
Relative humidity			0 - 95%, non condensing
Condensation			prevent with suitable measures

Temperature			
Operation		°C	0 - +60
Storage, transport	θ	°C	-20 - +85
Degree of Protection			IP20
Mounting position			Horizontal
Free fall, packaged (IEC/EN 60068-2-32)		m	1
Vibrations	3,5 mm / 1 g	Hz	5 - 8.4 / 8.4 -150
Mechanical shock resistance	Semisinusoida Impacts		18
	15 g/11 ms		

## Terminations

Rated operational data			
Insulating material group			I
Overvoltage category / pollution degree			III / 3
Rated operating voltage		V	160
Maximum load current/cross-sectional area		A / mm <sup>2</sup>	X (not specified by plug manufacturer)
Connection design in TOP direction			Push-in spring-cage terminal (plug-in connection)
Stripping length		mm	10
Gauge pin IEC/EN 60947-1			A1
Connection specifications			
"e" solid H07V-U		mm <sup>2</sup>	0.2 - 1.5
"f" flexible H 07V-K		mm <sup>2</sup>	0.2 - 1.5
"f" with ferrules without plastic collar according to DIN 46228-1 (ferrules crimped gas-tight)		mm <sup>2</sup>	0.25 - 1.5
"f" with ferrules with plastic collar according to DIN 46228-1 (ferrules crimped gas-tight)		mm <sup>2</sup>	0.25-1,5
Cable size		AWG	24 - 16

## Supply

Power supply - Input			
Power supply			
Current consumption for +5 V power supply (internal)	I	mA	(typ.) 55
Current consumption for +24 V power supply	I	mA	(typ.) none
Potential isolation	PE	(polyethylene)	no
Rated operating voltage	Ue	V	24 (X5)
Rated operational current	Ie	A	0.078
Potential isolation			no
Heat dissipation			
Heat dissipation (without active channels)		W	0.851
Max. heat dissipation		W	2.58
Notes on heat dissipation			The max. heat dissipation is specified as the maximum power produced inside the device's housing.

## Analog inputs

Channels		Quantity	4
Measured variables			Current
Resolution		Bit	16
Min. value refresh time/cycle time	per channel / all channels	ms	1 / 1
Hardware input filter			Typically: 1 kHz, third-order low-pass filter
Software input filter			parameterizable
Potential isolation			no

## Analog output modules

Analog outputs			
Channels		Quantity	4
Output current			
Output current, nominal value		mA	0-20
Resolution		Bit	12
Refresh time	All channels	ms	1
For connection of:			2 conductors

Load resistor			
Resistive load	$\Omega$		$\leq 500$
Transmission frequency	Hz		not
Short-circuit strength			yes
accuracy	% of full scale		$\pm 0.5$

## Functions

Current measurement			
Channels	Quantity		4
Measurement ranges	mA		0 - 20
Value representation			SIGNED16
For connection of:			2 conductors
Maximum input current	mA		100
Input resistance	$\Omega$		Normally 50
Limiting frequency			Typically: 1 kHz (third-order low-pass filter)
Accuracy	% of full scale		$\pm 0.5$

## Design verification as per IEC/EN 61439

Technical data for design verification			
Rated operational current for specified heat dissipation	$I_n$	A	0
Heat dissipation per pole, current-dependent	$P_{vid}$	W	0
Equipment heat dissipation, current-dependent	$P_{vid}$	W	0
Static heat dissipation, non-current-dependent	$P_{vs}$	W	2.58
Heat dissipation capacity	$P_{diss}$	W	0
Operating ambient temperature min.		$^{\circ}\text{C}$	0
Operating ambient temperature max.		$^{\circ}\text{C}$	55
Degree of Protection			IP20
IEC/EN 61439 design verification			
10.2 Strength of materials and parts			
10.2.2 Corrosion resistance			
10.2.3.1 Verification of thermal stability of enclosures			Meets the product standard's requirements.
10.2.3.2 Verification of resistance of insulating materials to normal heat			Meets the product standard's requirements.
10.2.3.3 Verification of resistance of insulating materials to abnormal heat and fire due to internal electric effects			Meets the product standard's requirements.
10.2.4 Resistance to ultra-violet (UV) radiation			Meets the product standard's requirements.
10.2.5 Lifting			Does not apply, since the entire switchgear needs to be evaluated.
10.2.6 Mechanical impact			Does not apply, since the entire switchgear needs to be evaluated.
10.2.7 Inscriptions			Meets the product standard's requirements.
10.3 Degree of protection of ASSEMBLIES			Meets the product standard's requirements.
10.4 Clearances and creepage distances			Meets the product standard's requirements.
10.5 Protection against electric shock			Does not apply, since the entire switchgear needs to be evaluated.
10.6 Incorporation of switching devices and components			Does not apply, since the entire switchgear needs to be evaluated.
10.7 Internal electrical circuits and connections			Is the panel builder's responsibility.
10.8 Connections for external conductors			Is the panel builder's responsibility.
10.9 Insulation properties			
10.9.2 Power-frequency electric strength			Is the panel builder's responsibility.
10.9.3 Impulse withstand voltage			Is the panel builder's responsibility.
10.9.4 Testing of enclosures made of insulating material			Is the panel builder's responsibility.
10.10 Temperature rise			The panel builder is responsible for the temperature rise calculation. Eaton will provide heat dissipation data for the devices.
10.11 Short-circuit rating			Is the panel builder's responsibility.
10.12 Electromagnetic compatibility			Is the panel builder's responsibility.
10.13 Mechanical function			The device meets the requirements, provided the information in the instruction leaflet (IL) is observed.

## Technical data ETIM 7.0

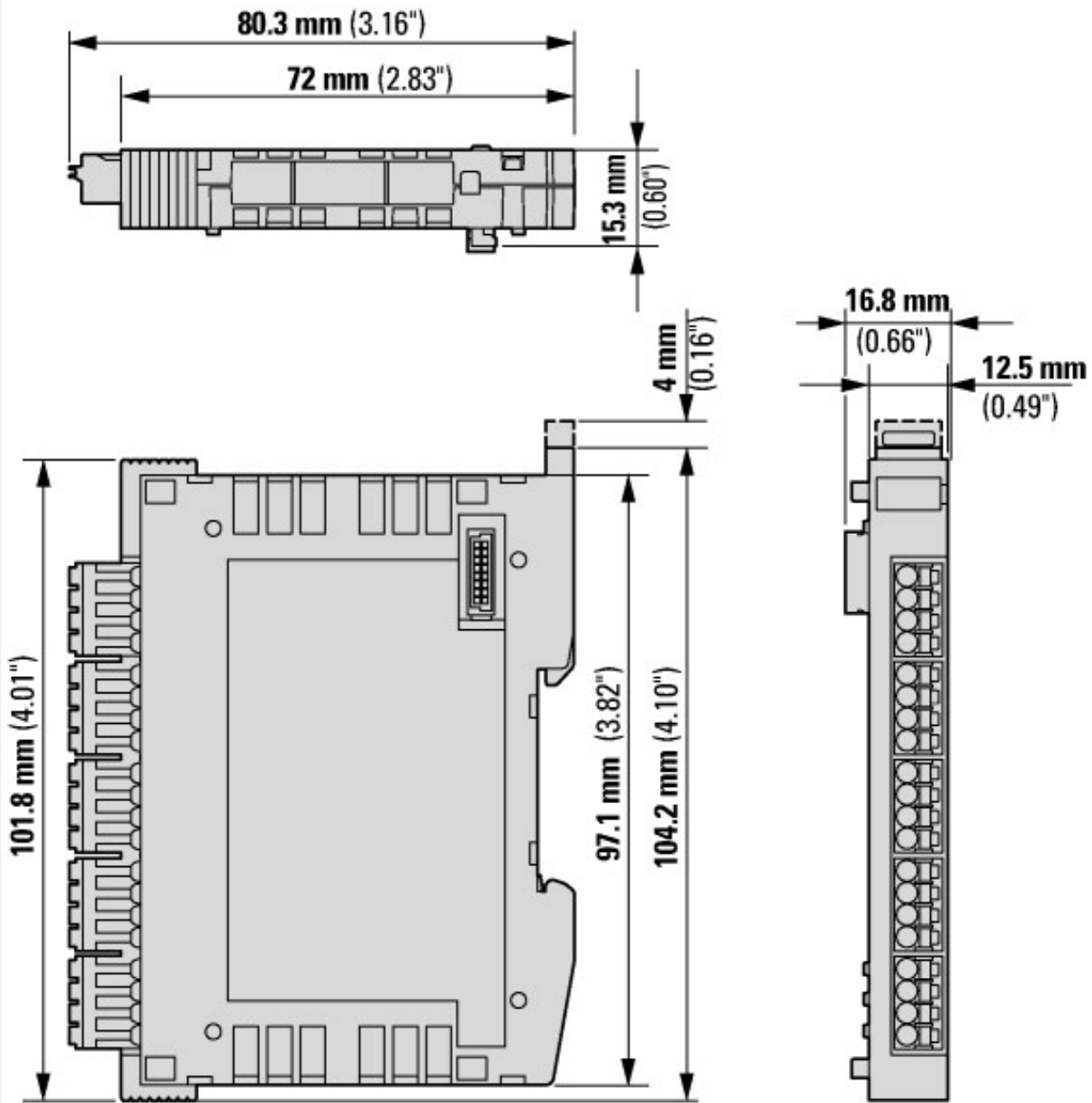
Supply voltage AC 50 Hz	V	0 - 0
Supply voltage AC 60 Hz	V	0 - 0
Supply voltage DC	V	18 - 30
Voltage type of supply voltage		DC
Input, current		Yes
Input, voltage		No
Input, resistor		No
Input, resistance thermometer		No
Input, thermocouple		No
Input signal, configurable		No
Resolution of the analogue inputs	Bit	16
Output, current		Yes
Output, voltage		No
Output signal configurable		No
Resolution of the analogue outputs	Bit	16
Number of analogue inputs		4
Number of analogue outputs		4
Analogue inputs configurable		Yes
Analogue outputs configurable		Yes
Number of HW-interfaces industrial Ethernet		0
Number of interfaces PROFINET		0
Number of HW-interfaces RS-232		0
Number of HW-interfaces RS-422		0
Number of HW-interfaces RS-485		0
Number of HW-interfaces serial TTY		0
Number of HW-interfaces parallel		0
Number of HW-interfaces Wireless		0
Number of HW-interfaces USB		0
Number of HW-interfaces other		1
Supporting protocol for TCP/IP		No
Supporting protocol for PROFIBUS		No
Supporting protocol for CAN		No
Supporting protocol for INTERBUS		No
Supporting protocol for ASI		No
Supporting protocol for KNX		No
Supporting protocol for MODBUS		No
Supporting protocol for Data-Highway		No
Supporting protocol for DeviceNet		No
Supporting protocol for SUCONET		No
Supporting protocol for LON		No
Supporting protocol for PROFINET IO		No
Supporting protocol for PROFINET CBA		No
Supporting protocol for SERCOS		No
Supporting protocol for Foundation Fieldbus		No
Supporting protocol for EtherNet/IP		No
Supporting protocol for AS-Interface Safety at Work		No
Supporting protocol for DeviceNet Safety		No
Supporting protocol for INTERBUS-Safety		No
Supporting protocol for PROFIsafe		No
Supporting protocol for SafetyBUS p		No
Supporting protocol for other bus systems		No
Radio standard Bluetooth		No
Radio standard WLAN 802.11		No

Radio standard GPRS			No
Radio standard GSM			No
Radio standard UMTS			No
IO link master			No
System accessory			Yes
Degree of protection (IP)			IP20
Degree of protection (NEMA)			
Type of electric connection			Screw-/spring clamp connection
Fieldbus connection over separate bus coupler possible			No
Rail mounting possible			Yes
Wall mounting/direct mounting			No
Front build in possible			No
Rack-assembly possible			No
Suitable for safety functions			No
Category according to EN 954-1			
SIL according to IEC 61508			None
Performance level acc. EN ISO 13849-1			None
Appendant operation agent (Ex ia)			No
Appendant operation agent (Ex ib)			No
Explosion safety category for gas			None
Explosion safety category for dust			None
Width		mm	16.8
Height		mm	104.2
Depth		mm	80.3

## Approvals

Product Standards			CE, cULus
UL File No.			E135462

## Dimensions



Notes: The plugs/connectors used depend on the version.

## Additional product information (links)

f1=1457&f2=1282&f3=1836;Download Wizard XN300-Assist

<http://applications.eaton.eu/sdlc?LX=11&amp>