



Step switch, 2p, I<sub>e</sub>=12A, 45°, maintained, replacement switch, base fixing

**Part no.** T0-3-8250/XZ  
**Catalog No.** 013455  
**EL-Nummer (Norway)** 0001456701

Similar to illustration

**Delivery program**

Product range			Control switches
Part group reference			T0
Contacts			6
Design			rear mounting Basic switch
Contact sequence			
Switching angle		°	45
Design number			8250
Front plate no.			 FS 404
<b>Motor rating AC-23A, 50 - 60 Hz</b>			
400 V	P	kW	5.5
Rated uninterrupted current	I <sub>u</sub>	A	20
Note on rated uninterrupted current I <sub>u</sub>			Rated uninterrupted current I <sub>u</sub> is specified for max. cross-section.
Number of contact units		contact unit(s)	3

**Technical data**

**General**

Standards			IEC/EN 60947, VDE 0660, IEC/EN 60204 Switch-disconnector according to IEC/EN 60947-3
Climatic proofing			Damp heat, constant, to IEC 60068-2-78 Damp heat, cyclic, to IEC 60068-2-30
Ambient temperature			
Open		°C	-25 - +50
Enclosed		°C	-25 - +40
Overtoltage category/pollution degree			III/3
Rated impulse withstand voltage	U <sub>imp</sub>	V AC	6000
Mechanical shock resistance		g	15
Mounting position			As required

**Contacts**

Electrical characteristics			
Rated operational voltage	U <sub>e</sub>	V AC	690
Rated uninterrupted current	I <sub>u</sub>	A	20
Note on rated uninterrupted current I <sub>u</sub>			Rated uninterrupted current I <sub>u</sub> is specified for max. cross-section.
Load rating with intermittent operation, class 12			
AB 25 % DF		x I <sub>e</sub>	2
AB 40 % DF		x I <sub>e</sub>	1.6

AB 60 % DF		x I <sub>e</sub>	1.3
Short-circuit rating			
Fuse		A gG/gL	20
Rated short-time withstand current (1 s current)	I <sub>cw</sub>	A <sub>rms</sub>	320
Note on rated short-time withstand current I <sub>cw</sub>			Current for a time of 1 second
Rated conditional short-circuit current	I <sub>q</sub>	kA	6
<b>Switching capacity</b>			
cos φ rated making capacity as per IEC 60947-3		A	130
Rated breaking capacity cos φ to IEC 60947-3		A	
230 V		A	100
400/415 V		A	110
500 V		A	80
690 V		A	60
Safe isolation to EN 61140			
between the contacts		V AC	440
Current heat loss per contact at I <sub>e</sub>		W	0.6
Current heat loss per auxiliary circuit at I <sub>e</sub> (AC-15/230 V)		CO	0.6
Lifespan, mechanical	Operations	x 10 <sup>6</sup>	> 0.4
Maximum operating frequency	Operations/h		1200
<b>AC</b>			
<b>AC-3</b>			
Rating, motor load switch	P	kW	
220 V 230 V	P	kW	3
230 V Star-delta	P	kW	5.5
400 V 415 V	P	kW	5.5
400 V Star-delta	P	kW	7.5
500 V	P	kW	5.5
500 V Star-delta	P	kW	7.5
690 V	P	kW	4
690 V Star-delta	P	kW	5.5
Rated operational current motor load switch			
230 V	I <sub>e</sub>	A	11.5
230 V star-delta	I <sub>e</sub>	A	20
400V 415 V	I <sub>e</sub>	A	11.5
400 V star-delta	I <sub>e</sub>	A	20
500 V	I <sub>e</sub>	A	9
500 V star-delta	I <sub>e</sub>	A	15.6
690 V	I <sub>e</sub>	A	4.9
690 V star-delta	I <sub>e</sub>	A	8.5
<b>AC-21A</b>			
Rated operational current switch			
440 V	I <sub>e</sub>	A	20
<b>AC-23A</b>			
Motor rating AC-23A, 50 - 60 Hz	P	kW	
230 V	P	kW	3
400 V 415 V	P	kW	5.5
500 V	P	kW	7.5
690 V	P	kW	5.5
Rated operational current motor load switch			
230 V	I <sub>e</sub>	A	13.3
400 V 415 V	I <sub>e</sub>	A	13.3
500 V	I <sub>e</sub>	A	13.3
690 V	I <sub>e</sub>	A	7.6
<b>DC</b>			

DC-1, Load-break switches L/R = 1 ms			
Rated operational current	$I_e$	A	10
Voltage per contact pair in series		V	60
DC-21A			
Rated operational current	$I_e$	A	1
Contacts		Quantity	1
DC-23A, motor load switch L/R = 15 ms			
24 V			
Rated operational current	$I_e$	A	10
Contacts		Quantity	1
48 V			
Rated operational current	$I_e$	A	10
Contacts		Quantity	2
60 V			
Rated operational current	$I_e$	A	10
Contacts		Quantity	3
120 V			
Rated operational current	$I_e$	A	5
Contacts		Quantity	3
240 V			
Rated operational current	$I_e$	A	5
Contacts		Quantity	5
DC-13, Control switches L/R = 50 ms			
Rated operational current	$I_e$	A	10
Voltage per contact pair in series		V	32
Control circuit reliability at 24 V DC, 10 mA	Fault probability	$H_F$	$< 10^{-5}$ , $< 1$ failure in 100,000 switching operations

### Terminal capacities

Solid or stranded		mm <sup>2</sup>	1 x (1 - 2,5) 2 x (1 - 2,5)
Flexible with ferrules to DIN 46228		mm <sup>2</sup>	1 x (0.75 - 2.5) 2 x (0.75 - 2.5)
Terminal screw			M3.5
Tightening torque for terminal screw		Nm	1

### Technical safety parameters:

Notes			B10 <sub>d</sub> values as per EN ISO 13849-1, table C1
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### Rating data for approved types

Terminal capacity			
Terminal screw			M3.5

## Design verification as per IEC/EN 61439

Technical data for design verification			
Rated operational current for specified heat dissipation	$I_n$	A	20
Heat dissipation per pole, current-dependent	$P_{vid}$	W	0.6
Equipment heat dissipation, current-dependent	$P_{vid}$	W	0
Static heat dissipation, non-current-dependent	$P_{vs}$	W	0
Heat dissipation capacity	$P_{diss}$	W	0
Operating ambient temperature min.		°C	-25
Operating ambient temperature max.		°C	50
IEC/EN 61439 design verification			
10.2 Strength of materials and parts			
10.2.2 Corrosion resistance			
10.2.3.1 Verification of thermal stability of enclosures			Meets the product standard's requirements.
10.2.3.2 Verification of resistance of insulating materials to normal heat			Meets the product standard's requirements.
10.2.3.3 Verification of resistance of insulating materials to abnormal heat and fire due to internal electric effects			Meets the product standard's requirements.

10.2.4 Resistance to ultra-violet (UV) radiation		UV resistance only in connection with protective shield.
10.2.5 Lifting		Does not apply, since the entire switchgear needs to be evaluated.
10.2.6 Mechanical impact		Does not apply, since the entire switchgear needs to be evaluated.
10.2.7 Inscriptions		Meets the product standard's requirements.
10.3 Degree of protection of ASSEMBLIES		Does not apply, since the entire switchgear needs to be evaluated.
10.4 Clearances and creepage distances		Meets the product standard's requirements.
10.5 Protection against electric shock		Does not apply, since the entire switchgear needs to be evaluated.
10.6 Incorporation of switching devices and components		Does not apply, since the entire switchgear needs to be evaluated.
10.7 Internal electrical circuits and connections		Is the panel builder's responsibility.
10.8 Connections for external conductors		Is the panel builder's responsibility.
10.9 Insulation properties		
10.9.2 Power-frequency electric strength		Is the panel builder's responsibility.
10.9.3 Impulse withstand voltage		Is the panel builder's responsibility.
10.9.4 Testing of enclosures made of insulating material		Is the panel builder's responsibility.
10.10 Temperature rise		The panel builder is responsible for the temperature rise calculation. Eaton will provide heat dissipation data for the devices.
10.11 Short-circuit rating		Is the panel builder's responsibility. The specifications for the switchgear must be observed.
10.12 Electromagnetic compatibility		Is the panel builder's responsibility. The specifications for the switchgear must be observed.
10.13 Mechanical function		The device meets the requirements, provided the information in the instruction leaflet (IL) is observed.

## Technical data ETIM 7.0

Low-voltage industrial components (EG000017) / Control switch (EC002611)		
Electric engineering, automation, process control engineering / Low-voltage switch technology / Off-load switch, circuit breaker, control switch / Control switch (ecl@ss10.0.1-27-37-14-14 [ACN998011])		
Type of switch		Level switch
Number of poles		2
Max. rated operation voltage U <sub>e</sub> AC	V	690
Rated permanent current I <sub>u</sub>	A	20
Number of switch positions		3
With 0 (off) position		No
With retraction in 0-position		No
Device construction		Built-in device
Width in number of modular spacings		4
Suitable for ground mounting		Yes
Suitable for front mounting 4-hole		No
Suitable for distribution board installation		No
Suitable for intermediate mounting		Yes
Complete device in housing		No
Type of control element		Other
Front shield size		Other
Degree of protection (IP), front side		IP00
Degree of protection (NEMA), front side		Other

## Additional product information (links)

Display flip catalog page.	<a href="http://ecat.moeller.net/flip-cat/?edition=K115A&amp;startpage=79">http://ecat.moeller.net/flip-cat/?edition=K115A&amp;startpage=79</a>
Technical overview cam switch, switch-disconnector	<a href="http://de.ecat.moeller.net/flip-cat/?edition=HPLTEv1&amp;startpage=4.2">http://de.ecat.moeller.net/flip-cat/?edition=HPLTEv1&amp;startpage=4.2</a>
System overview cam switch T	<a href="http://de.ecat.moeller.net/flip-cat/?edition=HPLTEv1&amp;startpage=4.4">http://de.ecat.moeller.net/flip-cat/?edition=HPLTEv1&amp;startpage=4.4</a>
System overview switch-disconnector P	<a href="http://de.ecat.moeller.net/flip-cat/?edition=HPLTEv1&amp;startpage=4.6">http://de.ecat.moeller.net/flip-cat/?edition=HPLTEv1&amp;startpage=4.6</a>
Key to part numbers Cam switch	<a href="http://de.ecat.moeller.net/flip-cat/?edition=HPLTEv1&amp;startpage=4.8">http://de.ecat.moeller.net/flip-cat/?edition=HPLTEv1&amp;startpage=4.8</a>
Key to part numbers Switch-disconnector	<a href="http://de.ecat.moeller.net/flip-cat/?edition=HPLTEv1&amp;startpage=4.8">http://de.ecat.moeller.net/flip-cat/?edition=HPLTEv1&amp;startpage=4.8</a>
Switches for ATEX	<a href="http://www.coopercrouse-hinds.eu/en/products/25-ex-safety-and-main-current-switches.html">http://www.coopercrouse-hinds.eu/en/products/25-ex-safety-and-main-current-switches.html</a>
Ordering form for SOND switches and SOND front plates(DE_EN)	<a href="https://es-assets.eaton.com/DOCUMENTATION/PDF/MZ008006ZU_Orderform_Customized_Switch.pdf">https://es-assets.eaton.com/DOCUMENTATION/PDF/MZ008006ZU_Orderform_Customized_Switch.pdf</a>
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