



Contactor, 380 V 400 V 560 kW, 2 N/O, 2 NC, RAC 500: 250 - 500 V 40 - 60 Hz/250 - 700 V DC, AC and DC operation, Screw connection

EATON®
Powering Business Worldwide™

Part no. DILM1000/22(RAC500)
Catalog No. 271990
Alternate Catalog No. XTCEC10N22C

Delivery program

Product range	Contactors		
Application	Contactors for Motors		
Subrange	Comfort devices greater than 170 A		
Utilization category	AC-1: Non-inductive or slightly inductive loads, resistance furnaces NAC-3: Normal AC induction motors: starting, switch off during running AC-4: Normal AC induction motors: starting, plugging, reversing, inching		
Connection technique	Screw connection		
Rated operational current			
AC-3			
380 V 400 V	I_e	A	1000
AC-1			
Conventional free air thermal current, 3 pole, 50 - 60 Hz			
Open			
at 40 °C	$I_{th} = I_e$	A	1225
Conventional free air thermal current, 1 pole			
open	I_{th}	A	2500
Max. rating for three-phase motors, 50 - 60 Hz			
AC-3			
220 V 230 V	P	kW	315
380 V 400 V	P	kW	560
660 V 690 V	P	kW	1000
1000 V	P	kW	1100
AC-4			
220 V 230 V	P	kW	260
380 V 400 V	P	kW	450
660 V 690 V	P	kW	780
1000 V	P	kW	1000
Contact sequence			
Can be combined with auxiliary contact	DILM820-XHI...		
Actuating voltage	RAC 500: 250 - 500 V 40 - 60 Hz/250 - 700 V DC		
Voltage AC/DC	AC and DC operation		
Contacts			
N/O = Normally open	2 N/O		
N/C = Normally closed	2 NC		
Auxiliary contacts			
possible variants at auxiliary contact module fitting options	on the side: 2 x DILM820-XHI11(V)-SI; 2 x DILM820-XHI11-SA		
Side mounting auxiliary contacts			
Instructions			
	Interlocked opposing contacts according to IEC/EN 60947-5-1 Appendix L, inside the auxiliary contact module Auxiliary contacts used as mirror contacts according to IEC/EN 60947-4-1 Appendix F (not N/C late open)		
Instructions	integrated suppressor circuit in actuating electronics 660 V, 690 V or 1000 V: not directly reversing		

Technical data

General

Standards		IEC/EN 60947, VDE 0660, UL, CSA
Lifespan, mechanical		
AC operated	Operations	$\times 10^6$ 5
DC operated	Operations	$\times 10^6$ 5
Operating frequency, mechanical		
AC operated	Operations/h	1000
DC operated	Operations/h	1000
Climatic proofing		Damp heat, constant, to IEC 60068-2-78 Damp heat, cyclic, to IEC 60068-2-30
Ambient temperature		
Open	°C	-40 - +60
Storage	°C	-40 - +80
Mounting position		
Mechanical shock resistance (IEC/EN 60068-2-27)		
Half-sinusoidal shock, 10 ms		
Main contacts		
N/O contact	g	10
Auxiliary contacts		
N/O contact	g	10
N/C contact	g	8
Degree of Protection		IP00
Protection against direct contact when actuated from front (EN 50274)		Finger and back-of-hand proof with terminal shroud or terminal block
Altitude	m	Max. 2000
Weight		
AC operated	kg	15
DC operated	kg	15
Weight	kg	15
Terminal capacity main cable		
Flexible with cable lug	mm ²	50 - 240
Stranded with cable lug	mm ²	70 - 240
Solid or stranded	AWG	2/0 - 500 MCM
Busbar	Width	mm
Busbar	mm	60
Main cable connection screw/bolt		M12
Tightening torque	Nm	35
Terminal capacity control circuit cables		
Solid	mm ²	1 x (0.75 - 2.5) 2 x (0.75 - 2.5)
Flexible with ferrule	mm ²	1 x (0.75 - 2.5) 2 x (0.75 - 2.5)
Solid or stranded	AWG	18 - 14
Control circuit cable connection screw/bolt		M3.5
Tightening torque	Nm	1.2
Tool		
Main cable		
Width across flats	mm	18
Control circuit cables		
Pozidriv screwdriver	Size	2
Main conducting paths		
Rated impulse withstand voltage	U _{imp}	V AC 8000

Overtoltage category/pollution degree			III/3
Rated insulation voltage	U_i	V AC	1000
Rated operational voltage	U_e	V AC	1000
Safe isolation to EN 61140			
between coil and contacts		V AC	500
between the contacts		V AC	500
Making capacity (p.f. to IEC/EN 60947)		A	9840
Breaking capacity			
220 V 230 V		A	8200
380 V 400 V		A	8200
500 V		A	8200
660 V 690 V		A	8200
1000 V		A	5800
Component lifespan			AC1: See → Engineering, characteristic curves AC3: See → Engineering, characteristic curves AC4: See → Engineering, characteristic curves
Short-circuit rating			
Short-circuit protection maximum fuse			
Type "2" coordination			
400 V	gG/gL 500 V	A	630
690 V	gG/gL 690 V	A	630
1000 V	gG/gL 1000 V	A	630
Type "1" coordination			
400 V	gG/gL 500 V	A	1200
690 V	gG/gL 690 V	A	1200
1000 V	gG/gL 1000 V	A	800

AC

AC-1			
Rated operational current			
Conventional free air thermal current, 3 pole, 50 - 60 Hz			
Open			
at 40 °C	$I_{th} = I_e$	A	1225
at 50 °C	$I_{th} = I_e$	A	1095
at 55 °C	$I_{th} = I_e$	A	1044
at 60 °C	$I_{th} = I_e$	A	1000
Conventional free air thermal current, 1 pole			
Note			at maximum permissible ambient air temperature
open	I_{th}	A	2500
AC-3			
Rated operational current			
Open, 3-pole: 50 – 60 Hz			
Notes			At maximum permissible ambient temperature (open.)
220 V 230 V	I_e	A	1000
240 V	I_e	A	1000
380 V 400 V	I_e	A	1000
415 V	I_e	A	1000
440V	I_e	A	1000
500 V	I_e	A	1000
660 V 690 V	I_e	A	1000
1000 V	I_e	A	750
Motor rating	P	kWh	
220 V 230 V	P	kW	315
240V	P	kW	340
380 V 400 V	P	kW	560

415 V	P	kW	610
440 V	P	kW	650
500 V	P	kW	730
660 V 690 V	P	kW	1000
1000 V	P	kW	1100
AC-4			
Rated operational current			
Open, 3-pole: 50 – 60 Hz			
220 V 230 V	I _e	A	800
240 V	I _e	A	800
380 V 400 V	I _e	A	800
415 V	I _e	A	800
440 V	I _e	A	800
500 V	I _e	A	800
660 V 690 V	I _e	A	800
1000 V	I _e	A	700
Motor rating	P	kWh	
220 V 230 V	P	kW	260
240 V	P	kW	280
380 V 400 V	P	kW	450
415 V	P	kW	490
440 V	P	kW	520
500 V	P	kW	590
660 V 690 V	P	kW	780
1000 V	P	kW	1000

Condenser operation

Individual compensation, rated operational current I _e of three-phase capacitors			
Open			
up to 525 V	A	463	
690 V	A	265	
Max. inrush current peak	x I _e	30	
Component lifespan	Operations	x 10 ⁶	0.1
Max. operating frequency		Ops/h	200

Current heat loss

3 pole, at I _{th} (60°)		W	96
Current heat loss at I _e to AC-3/400 V		W	96

Magnet systems

Voltage tolerance			
U _S			250 - 500 V 40-60 Hz 250 - 700 V DC
AC operated	Pick-up	x U _S	0.7 x U _{S min} - 1.15 x U _{S max}
DC operated	Pick-up	x U _S	0.7 x U _{S min} - 1.15 x U _{S max}
AC operated	Drop-out	x U _S	0.2 x U _{S max} - 0.6 x U _{S min}
DC operated	Drop-out	x U _S	0.2 x U _{S max} - 0.6 x U _{S min}
Power consumption of the coil in a cold state and 1.0 x U _S			
Note on power consumption			Control transformer with u _k ≤ 7%
Pull-in power	Pick-up	VA	800
Pull-in power	Pick-up	W	700
Sealing power	Sealing	VA	28.8
Sealing power	Sealing	W	12.4
Duty factor		% DF	100
Changeover time at 100 % U _S (recommended value)			
Main contacts			
Closing delay		ms	70
Opening delay		ms	110

Sealing			
Voltage interruptions			
(0 ... 0.2 x U _{c min}) ≤ 10 ms			Time is bridged successfully
(0 ... 0.2 x U _{c min}) > 10 ms			Drop-out of the contactor
Voltage drops			
(0.2 ... 0.6 x U _{c min}) ≤ 12 ms			Time is bridged successfully
(0.2 ... 0.6 x U _{c min}) > 12 ms			Drop-out of the contactor
(0.6 ... 0.7 x U _{c min})			Contactor remains switched on
Excess voltage			
(1.15 ... 1.3 x U _{c max})			Contactor remains switched on
Pick-up phase			
(0 ... 0.7 x U _{c min})			Contactor does not switch on
(0.7 x U _{c min} ... 1.15 x U _{c max})			Contactor switches on with certainty
Admissible transitional contact resistance (of the external control circuit device when actuating A11)	mΩ	≤ 500	
PLC signal level (A3 - A4) to IEC/EN 61131-2 (type 2)			
High	V	15	
Low	V	5	

Electromagnetic compatibility (EMC)

Electromagnetic compatibility			This product is designed for operation in industrial environments (environment A). Its use in residential environments (environment B) may cause radio-frequency interference, requiring additional noise suppression measures.
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Rating data for approved types

Switching capacity			
Maximum motor rating			
Three-phase			
230 V	HP	400	
240 V			
460 V	HP	800	
480 V			
575 V	HP	1000	
600 V			
General use	A	1225	
Auxiliary contacts			
Pilot Duty			
AC operated		A600	
DC operated		P300	
General Use			
AC	V	600	
AC	A	15	
DC	V	250	
DC	A	1	
Short Circuit Current Rating	SCCR		
Basic Rating			
SCCR	kA	85	
max. Fuse	A	2000	
max. CB	A	1200	
480 V High Fault			
SCCR (fuse)	kA	85	
max. Fuse	A	2000	
SCCR (CB)	kA	85	
max. CB	A	1200	
600 V High Fault			
SCCR (fuse)	kA	85	
max. Fuse	A	2000	
SCCR (CB)	kA	85	
max. CB	A	1200	

Special Purpose Ratings

Definite Purpose Ratings (100,000 cycles acc. to UL 1995)			
LRA 480V 60Hz 3phase	A	6000	
FLA 480V 60Hz 3phase	A	1200	
LRA 600V 60Hz 3phase	A	6000	
FLA 600V 60Hz 3phase	A	1200	

Design verification as per IEC/EN 61439

Technical data for design verification			
Rated operational current for specified heat dissipation	I _n	A	1000
Heat dissipation per pole, current-dependent	P _{vid}	W	32
Equipment heat dissipation, current-dependent	P _{vid}	W	0
Static heat dissipation, non-current-dependent	P _{vs}	W	6.5
Heat dissipation capacity	P _{diss}	W	0
Operating ambient temperature min.		°C	-40
Operating ambient temperature max.		°C	60
IEC/EN 61439 design verification			
10.2 Strength of materials and parts			
10.2.2 Corrosion resistance			Meets the product standard's requirements.
10.2.3.1 Verification of thermal stability of enclosures			Meets the product standard's requirements.
10.2.3.2 Verification of resistance of insulating materials to normal heat			Meets the product standard's requirements.
10.2.3.3 Verification of resistance of insulating materials to abnormal heat and fire due to internal electric effects			Meets the product standard's requirements.
10.2.4 Resistance to ultra-violet (UV) radiation			Meets the product standard's requirements.
10.2.5 Lifting			Does not apply, since the entire switchgear needs to be evaluated.
10.2.6 Mechanical impact			Does not apply, since the entire switchgear needs to be evaluated.
10.2.7 Inscriptions			Meets the product standard's requirements.
10.3 Degree of protection of ASSEMBLIES			Does not apply, since the entire switchgear needs to be evaluated.
10.4 Clearances and creepage distances			Meets the product standard's requirements.
10.5 Protection against electric shock			Does not apply, since the entire switchgear needs to be evaluated.
10.6 Incorporation of switching devices and components			Does not apply, since the entire switchgear needs to be evaluated.
10.7 Internal electrical circuits and connections			Is the panel builder's responsibility.
10.8 Connections for external conductors			Is the panel builder's responsibility.
10.9 Insulation properties			
10.9.2 Power-frequency electric strength			Is the panel builder's responsibility.
10.9.3 Impulse withstand voltage			Is the panel builder's responsibility.
10.9.4 Testing of enclosures made of insulating material			Is the panel builder's responsibility.
10.10 Temperature rise			The panel builder is responsible for the temperature rise calculation. Eaton will provide heat dissipation data for the devices.
10.11 Short-circuit rating			Is the panel builder's responsibility. The specifications for the switchgear must be observed.
10.12 Electromagnetic compatibility			Is the panel builder's responsibility. The specifications for the switchgear must be observed.
10.13 Mechanical function			The device meets the requirements, provided the information in the instruction leaflet (IL) is observed.

Technical data ETIM 7.0

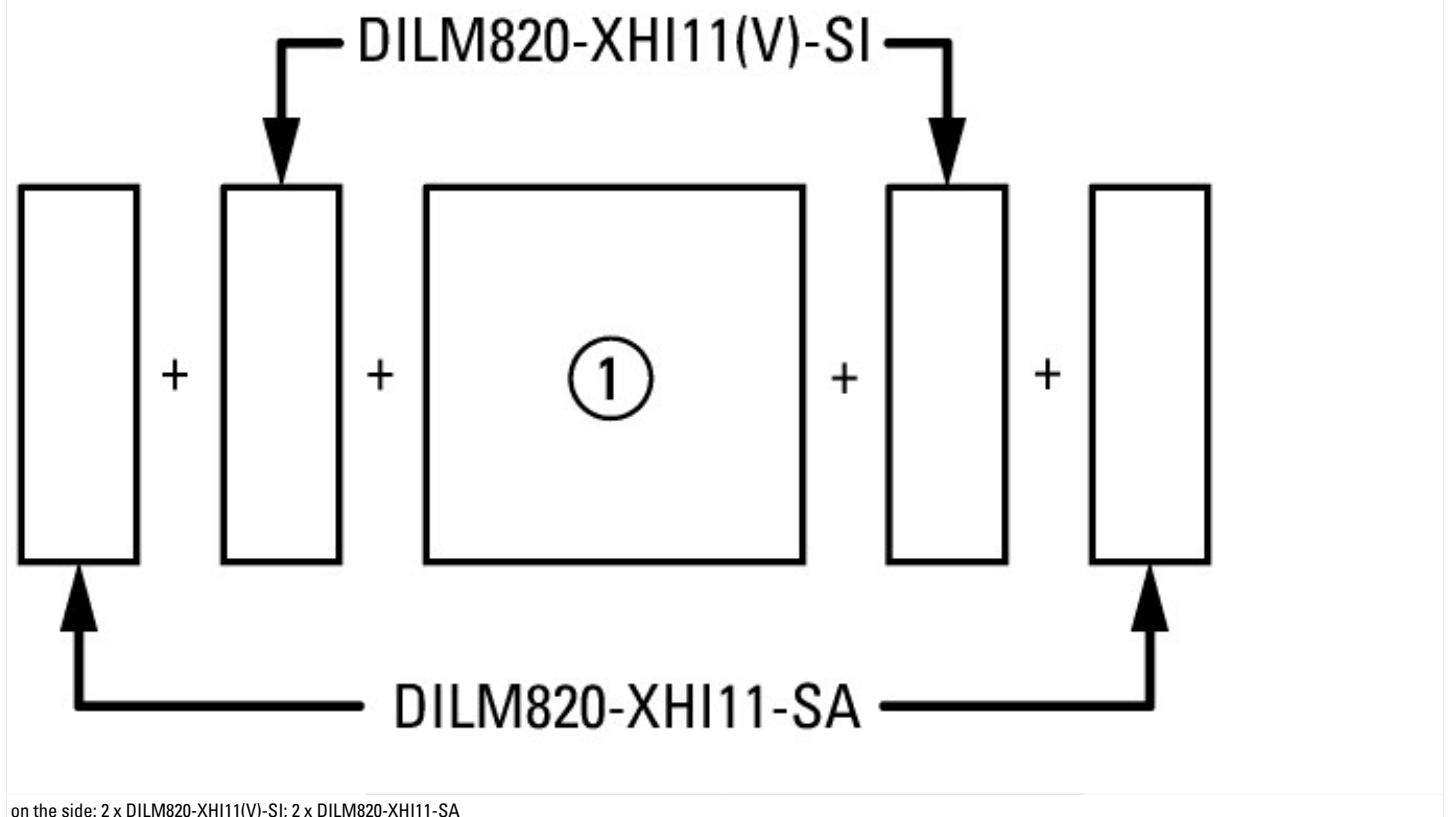
Low-voltage industrial components (EG000017) / Power contactor, AC switching (EC000066)			
Electric engineering, automation, process control engineering / Low-voltage switch technology / Contactor (LV) / Power contactor, AC switching (ecl@ss10.0.1-27-37-10-03 [AAB718015])			
Rated control supply voltage Us at AC 50Hz	V	480 - 500	
Rated control supply voltage Us at AC 60Hz	V	480 - 500	
Rated control supply voltage Us at DC	V	0 - 0	
Voltage type for actuating		AC	
Rated operation current Ie at AC-1, 400 V	A	1225	
Rated operation current Ie at AC-3, 400 V	A	1000	
Rated operation power at AC-3, 400 V	kW	560	
Rated operation current Ie at AC-4, 400 V	A	800	

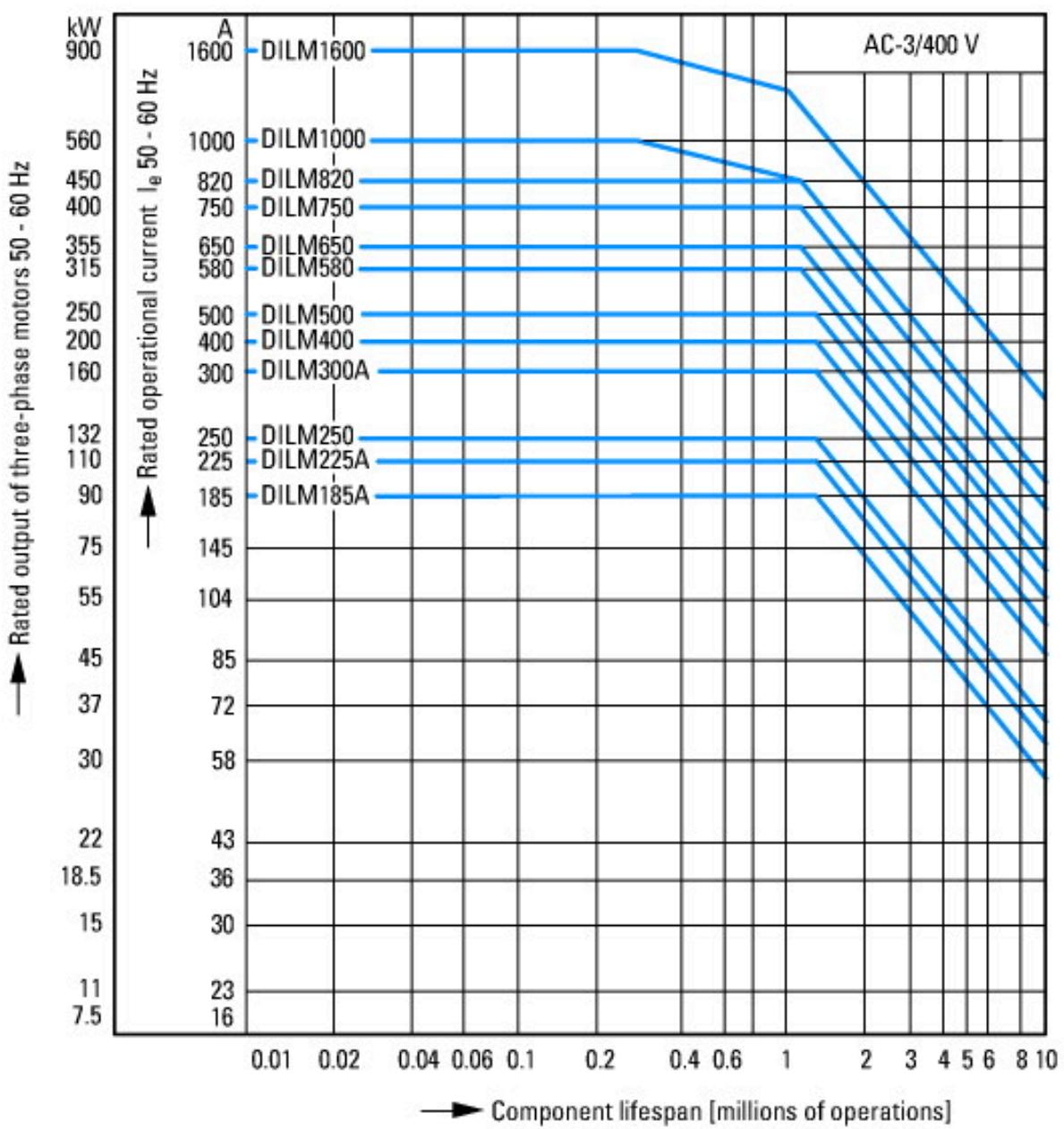
Rated operation power at AC-4, 400 V	kW	450
Rated operation power NEMA	kW	596
Modular version	No	
Number of auxiliary contacts as normally open contact	2	
Number of auxiliary contacts as normally closed contact	2	
Type of electrical connection of main circuit	Screw connection	
Number of normally closed contacts as main contact	0	
Number of main contacts as normally open contact	3	

Approvals

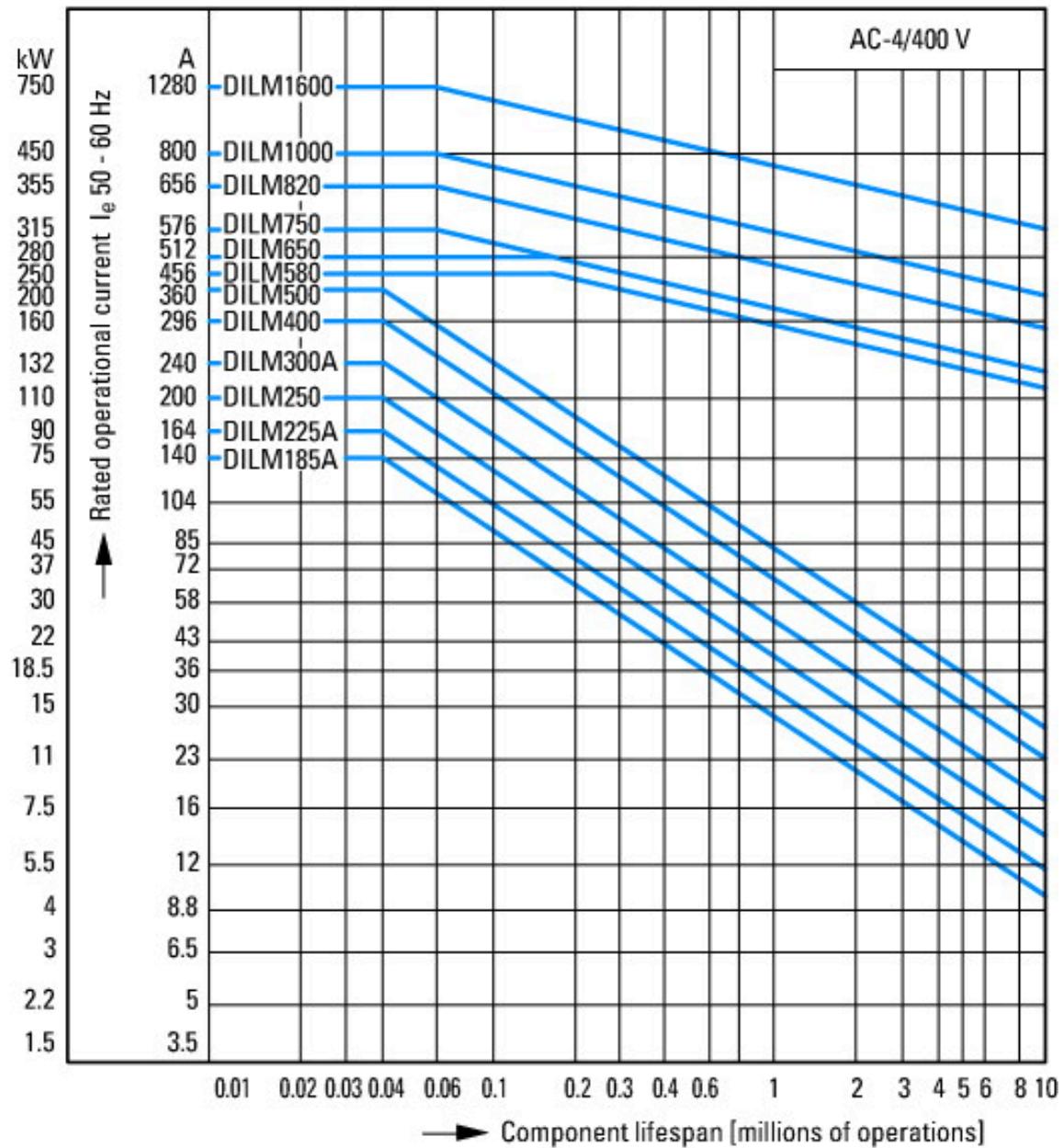
Product Standards	IEC/EN 60947-4-1; UL 60947-4-1; CSA - C22.2 No. 60947-4-1-14; CE marking
UL File No.	E29096
UL Category Control No.	NLDX
CSA File No.	012528
CSA Class No.	3211-04
North America Certification	UL listed, CSA certified
Specially designed for North America	No

Characteristics

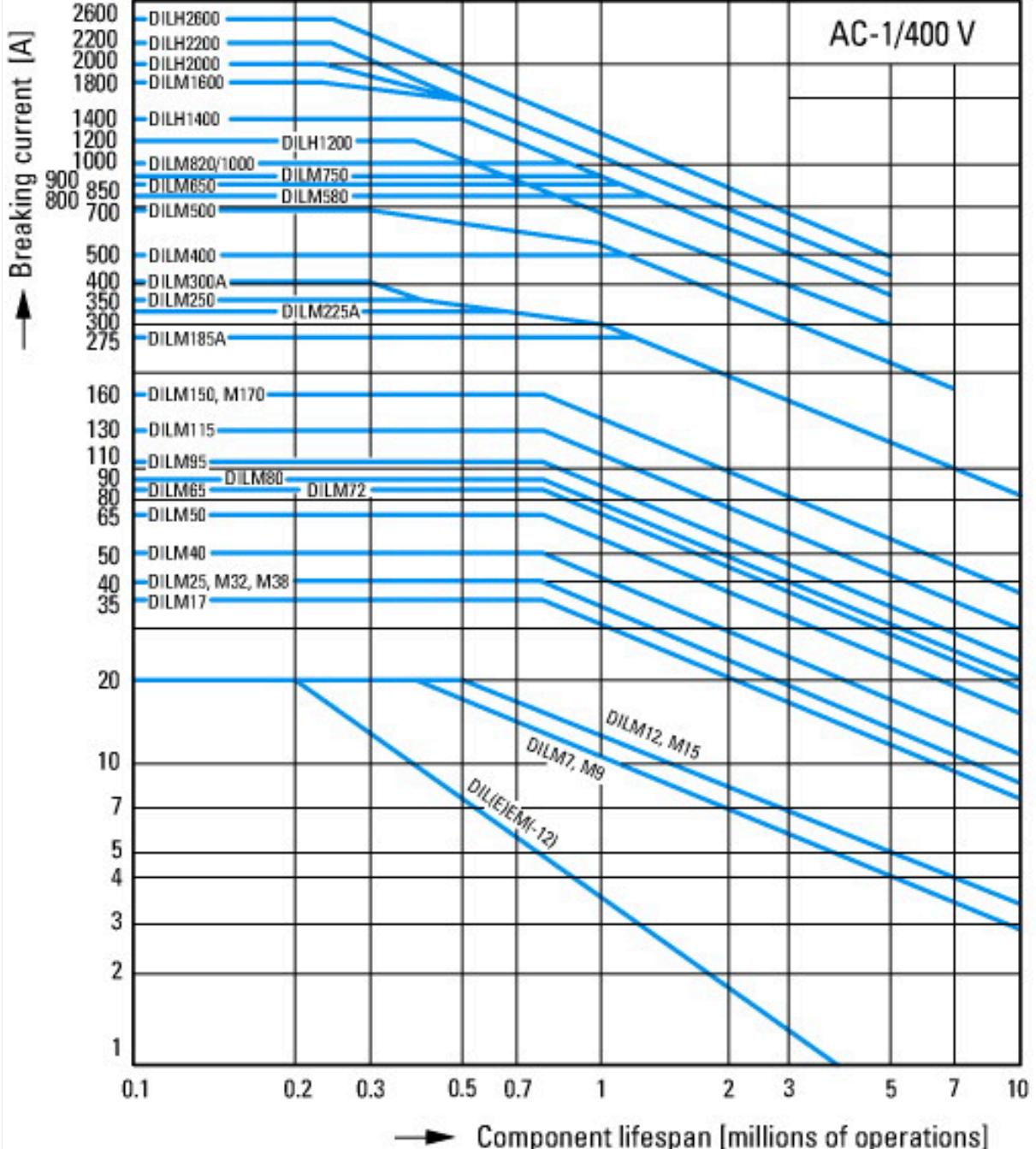


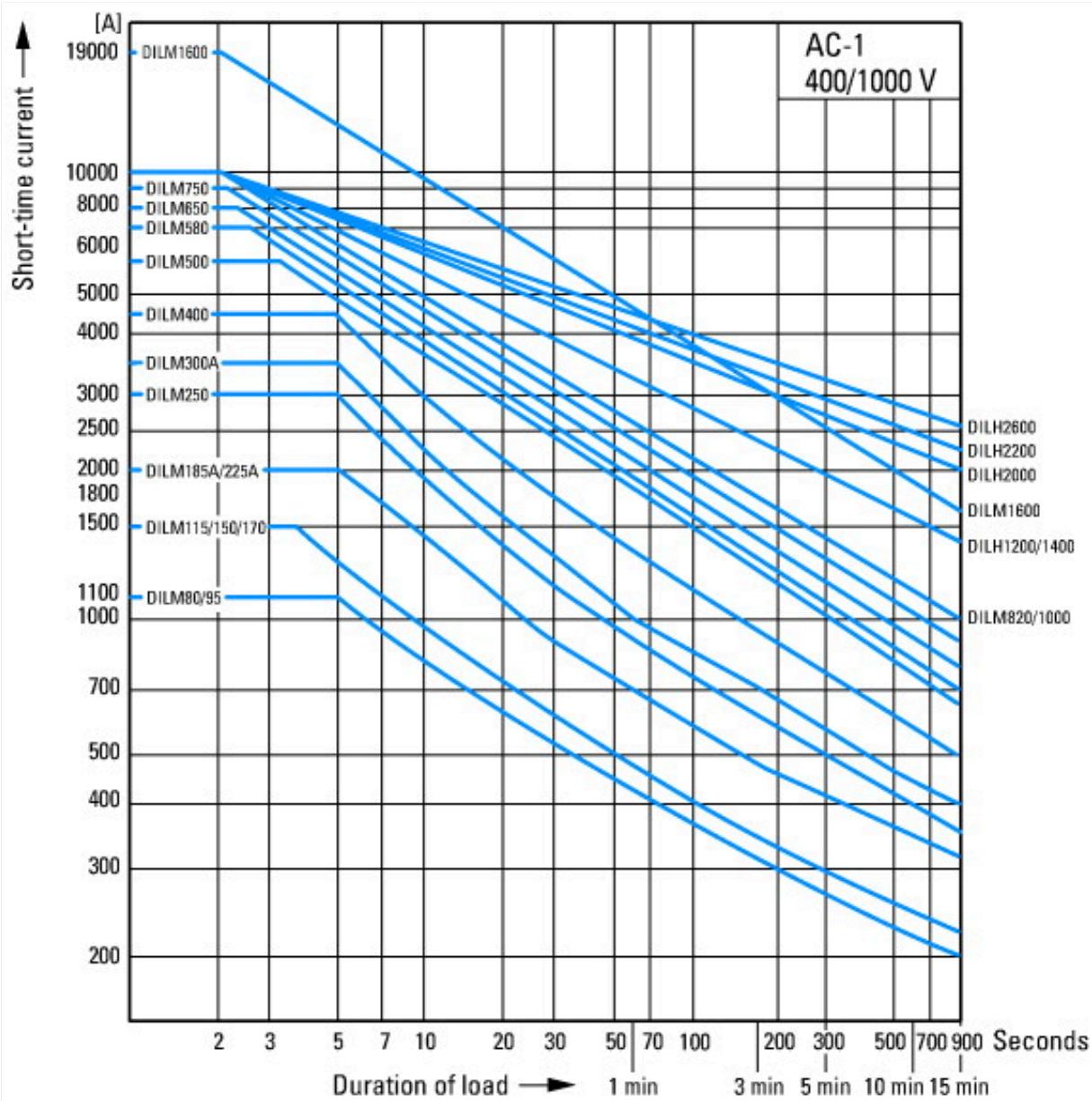


Normal switching duty
 Normal AC induction motor
 Operating characteristics
 Switch on: from stop
 Switch off: during run
 Electrical characteristics:
 Switch on: up to 6 x Rated motor current
 Switch off: up to 1 x Rated motor current
 Utility category
 100 % AC-3
 Typical Applications
 Compressors
 Lifts
 Mixers
 Pumps
 Escalators
 Agitators
 fan
 Conveyor belts
 Centrifuges
 Hinged flaps
 Bucket-elevator
 Air-conditioning systems
 General drives for manufacturing and processing machines



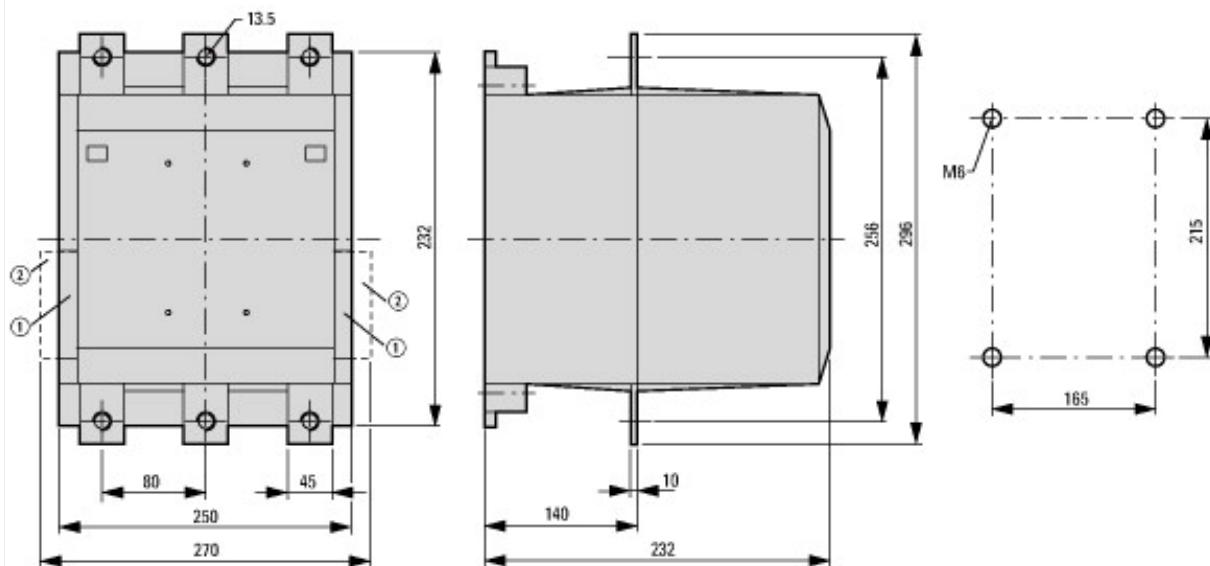
Extreme switching duty
 Squirrel-cage motor
 Operating characteristics
 Inching, plugging, reversing
 Electrical characteristics
 Make: up to 6 x rated motor current
 Break: up to 6 x rated motor current
 Utilization category
 100 % AC-4
 Typical applications
 Printing presses
 Wire-drawing machines
 Centrifuges
 Special drives for manufacturing and processing machines





Short-time loading, 3-pole
Time interval between two loading cycles: 15 minutes

Dimensions



Assets (links)

Declaration of CE Conformity

00002865

Instruction Leaflets

IL03407023Z2018_05

Additional product information (links)

IL03407023Z (AWA2100-1697) Contactors >170 A

IL03407023Z (AWA2100-1697) Contactors >170 A ftp://ftp.moeller.net/DOCUMENTATION/AWA_INSTRUCTIONS/IL03407023Z2019_09.pdf

Motor starters and "Special Purpose Ratings" for the North American market	http://www.eaton.eu/ecm/groups/public/@pub/@europe/@electrical/documents/content/pct_3258146.pdf
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Switchgear of Power Factor Correction Systems	http://www.moeller.net/binary/ver_techpapers/ver934en.pdf
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X-Start - Modern Switching Installations Efficiently Fitted and Wired Securely	http://www.moeller.net/binary/ver_techpapers/ver938en.pdf
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Mirror Contacts for Highly-Reliable Information Relating to Safety-Related Control Functions	http://www.moeller.net/binary/ver_techpapers/ver944en.pdf
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Effect of the Cable Capacitance of Long Control Cables on the Actuation of Contactors	http://www.moeller.net/binary/ver_techpapers/ver949en.pdf
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Switchgear for Luminaires	http://www.moeller.net/binary/ver_techpapers/ver955en.pdf
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Standard Compliant and Functionally Safe Engineering Design with Mechanical Auxiliary Contacts	http://www.moeller.net/binary/ver_techpapers/ver956en.pdf
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The Interaction of Contactors with PLCs	http://www.moeller.net/binary/ver_techpapers/ver957en.pdf
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Busbar Component Adapters for modern Industrial control panels	http://www.moeller.net/binary/ver_techpapers/ver960en.pdf
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