Variable frequency drive, 230 V AC, 3-phase, 7 A, 1.5 kW, IP66/NEMA 4X, Radio interference suppression filter, 7-digital display assembly, Local controls, Additional PCB protection, UV resistant, FS1



Part no. DC1-327D0FN-A6S0E1 199416

Product name	Eaton DC1 Variable frequency drive
Part no.	DC1-327D0FN-A6S0E1
EAN	4015081978052
Product Length/Depth	162 millimetre
Product height	232 millimetre
Product width	161 millimetre
Product weight	2.5 kilogram
Certifications	CUL UL File No.: E172143 CE IEC/EN 61800-2 Certified by UL for use in Canada RoHS, ISO 9001 IEC/EN 61800-5-1 CSA-C22.2 No. 14 UL Listed UL report applies to both US and Canada UL 508C UL IEC/EN61800-5 CE marking UL Category Control No.: NMMS, NMMS7 UkrSEPRO EAC RCM IEC/EN 61800-3
Product Tradename	DC1
Product Type	Variable frequency drive
Product Sub Type	None
Catalog Notes	Environmental class: 3C3, 3S3 Overload cycle for 60 s every 600 s For normal internally and externally ventilated four-pole three-phase asynchror motors with 1500 rpm at 50 Hz and 1800 rpm at 60 Hz
Features	Parameterization: drivesConnect mobile (App) Parameterization: Keypad Parameterization: Fieldbus Parameterization: drivesConnect
Fitted with:	Local controls Internal DC link PC connection Radio interference suppression filter Control unit 7-digital display assembly IGBT inverter UV resistance Additional PCB protection
Cable length	75 m, unscreened, maximum permissible, Motor feeder 150 m, unscreened, with motor choke, maximum permissible, Motor feeder 50 m, screened, maximum permissible, Motor feeder 100 m, screened, with motor choke, maximum permissible, Motor feeder
Communication interface	CANopen®, built in OP-Bus (RS485), built in SmartWire-DT, optional Modbus RTU, built in
Connection to SmartWire-DT	No
Degree of protection	IP66 NEMA 4X
Electromagnetic compatibility	1st and 2nd environments (according to EN 61800-3)
Frame size	FS1
Mounting position	Vertical

Product category	Variable frequency drives
Protection	Finger and back-of-hand proof, Protection against direct contact (BGV A3, VBG
Protocol	MODBUS CAN Other bus systems EtherNet/IP
Radio interference class	C2, C3: depending on the motor cable length, the connected load, and ambient conditions. External radio interference suppression filters (optional) may be necessary.  Optional external radio interference suppression filter for longer motor cable lengths and for use in different EMC environments
Suitable for	Branch circuits, (UL/CSA)
Altitude	Max. 4000 m Above 1000 m with 1 % derating per 100 m
Ambient operating temperature - min	-20 °C
Ambient operating temperature - max	40 °C
Ambient storage temperature - min	-40 °C
Ambient storage temperature - max	-40 °C
Climatic proofing	< 95 average relative humidity (RH), no condensation, no corrosion
Efficiency	97 % (η)
Heat dissipation at current/speed	37 W at 25% current and 0% speed 37 W at 25% current and 50% speed 44 W at 50% current and 0% speed 48 W at 50% current and 50% speed 54 W at 50% current and 90% speed 58 W at 100% current and 0% speed 69 W at 100% current and 50% speed 81 W at 100% current and 90% speed
Input current ILN at 150% overload	9.5 A
Leakage current at ground IPE - max	7.5 mA
Mains switch-on frequency	Maximum of one time every 30 seconds
Mains voltage - min	200 V
Mains voltage - max	240 V
Operating mode	Sensorless vector control (SLV) BLDC motors U/f control Synchronous reluctance motors PM motors Speed control with slip compensation
Output frequency - min	0 Hz
Output frequency - max	500 Hz
Output voltage (U2)	230 V AC, 3-phase 240 V AC, 3-phase
Overload current IL at 150% overload	10.5 A
Rated control supply voltage	10 V DC (Us, max. 10 mA)
Rated frequency - min	48 Hz
Rated frequency - max	62 Hz
Rated operational current (Ie)	7 A at 150% overload (at an operating frequency of 6 kHz and an ambient air temperature of +40 $^{\circ}\text{C})$
Rated operational power at 220/230 V, 50 Hz, 1-phase	1.5 kW
Rated operational voltage	240 V AC, 3-phase 230 V AC, 3-phase
Resolution	0.1 Hz (Frequency resolution, setpoint value)
Short-circuit protection rating	10 A, UL (Class CC or J), Safety device (fuse or miniature circuit-breaker), Pow Wiring
Starting current - max	175 % IH
Supply frequency	50/60 Hz
Switching frequency	8 kHz, 4 - 32 kHz adjustable (audible), fPWM, Power section, Main circuit
System configuration type	AC supply systems with earthed center point
Voltage rating - max	240 V
Assigned motor current IM at 110/120 V, 60 Hz, 150% overload	6.8 A
Assigned motor current IM at 115 V, 50 Hz, 150% overload	6.3 A

Assisted mater automat IM at 220, 240 V CO II a 150 V accorded	COA
Assigned motor current IM at 220 - 240 V, 60 Hz, 150% overload	6.8 A 6.3 A
Assigned motor current IM at 230 V, 50 Hz, 150% overload	
Assigned motor current IM at 400 V, 50 Hz, 150% overload	6.3 A
Assigned motor current IM at 440 - 480 V, 60 Hz, 150% overload	6.8 A
Assigned motor power at 115/120 V, 60 Hz, 1-phase	2 HP
Assigned motor power at 230/240 V, 60 Hz, 1-phase	2 HP
Assigned motor power at 460/480 V, 60 Hz	2 HP
Assigned motor power at 460/480 V, 60 Hz, 3-phase	2 HP
Apparent power at 230 V	2.79 kV·A
Apparent power at 240 V	2.91 kV-A
Braking torque	Max. 30 % MN, Standard - Main circuit Max. 100 % of rated operational current le, variable, DC - Main circuit
Number of inputs (analog)	2 (parameterizable, 0 - 10 V DC, 0/4 - 20 mA)
Number of inputs (digital)	4 (parameterizable, 10 - 30 V DC)
Number of outputs (analog)	1
Number of outputs (digital)	1
Number of relay outputs	1 (parameterizable, N/O, 6 A (250 V, AC-1) / 5 A (30 V, DC-1))
Heat dissipation capacity Pdiss	0 W
Heat dissipation per pole, current-dependent Pvid	0 W
10.2.2 Corrosion resistance	Meets the product standard's requirements.
10.2.3.1 Verification of thermal stability of enclosures	Meets the product standard's requirements.
10.2.3.2 Verification of resistance of insulating materials to normal heat	Meets the product standard's requirements.
10.2.3.3 Resist. of insul. mat. to abnormal heat/fire by internal elect. effects	Meets the product standard's requirements.
10.2.4 Resistance to ultra-violet (UV) radiation	Meets the product standard's requirements.
10.2.5 Lifting	Does not apply, since the entire switchgear needs to be evaluated.
10.2.6 Mechanical impact	Does not apply, since the entire switchgear needs to be evaluated.
10.2.7 Inscriptions	Meets the product standard's requirements.
10.3 Degree of protection of assemblies	Does not apply, since the entire switchgear needs to be evaluated.
10.4 Clearances and creepage distances	Meets the product standard's requirements.
10.5 Protection against electric shock	Does not apply, since the entire switchgear needs to be evaluated.
10.6 Incorporation of switching devices and components	Does not apply, since the entire switchgear needs to be evaluated.
10.7 Internal electrical circuits and connections	Is the panel builder's responsibility.
10.8 Connections for external conductors	Is the panel builder's responsibility.
10.9.2 Power-frequency electric strength	Is the panel builder's responsibility.
10.9.3 Impulse withstand voltage	Is the panel builder's responsibility.
10.9.4 Testing of enclosures made of insulating material	Is the panel builder's responsibility.
10.10 Temperature rise	The panel builder is responsible for the temperature rise calculation. Eaton will provide heat dissipation data for the devices.
10.11 Short-circuit rating	Is the panel builder's responsibility. The specifications for the switchgear must be observed.
10.12 Electromagnetic compatibility	Is the panel builder's responsibility. The specifications for the switchgear must be observed.
10.13 Mechanical function	The device meets the requirements, provided the information in the instruction leaflet (IL) is observed.

## **Technical data ETIM 8.0**

Low-voltage industrial components (EG000017) / Frequency converter =< 1 kV (EC001857)						
Electric engineering, automation, process control engineering / Electrical drive / Static frequency converter / Static frequency converter = < 1 kV (ecl@ss10.0.1-27-02-31-01 [AKE177014])						
Mains voltage		V	200 - 240			
Mains frequency			50/60 Hz			
Number of phases input			3			
Number of phases output			3			
Max. output frequency		Hz	500			

Max. output voltage  Nominal output current I2N  Max. output at quadratic load at rated output voltage  Max. output at linear load at rated output voltage  Max. output at linear load at rated output voltage  Relative symmetric net frequency tolerance  Relative symmetric net voltage tolerance  Relative symmetric net voltage tolerance  Number of analogue outputs  Number of analogue inputs  Number of digital outputs  Number of digital inputs  With control element  Application in industrial area permitted  Application in industrial area permitted  Application in domestic- and commercial area permitted  Supporting protocol for TCP/IP  Supporting protocol for PROFIBUS  Supporting protocol for PROFIBUS  Supporting protocol for INTERBUS  Supporting protocol for INTERBUS  Supporting protocol for Modbus  Supporting protocol for Modbus  Supporting protocol for Data-Highway  Supporting protocol for Data-Highway  Supporting protocol for SUCONET  Supporting protocol for SUCONET  Supporting protocol for CDNET	
Max. output at quadratic load at rated output voltage  Max. output at linear load at rated output voltage  Relative symmetric net frequency tolerance  Relative symmetric net voltage tolerance  % 10  Number of analogue outputs  Number of digital outputs  Number of digital outputs  Number of digital inputs  With control element  Application in industrial area permitted  Application in domestic- and commercial area permitted  Yes  Supporting protocol for CP/IP  Supporting protocol for PROFIBUS  Supporting protocol for INTERBUS  Supporting protocol for RNX  Supporting protocol for Modbus  Supporting protocol for Modbus  Supporting protocol for Data-Highway  Supporting protocol for DeviceNet  Supporting protocol for DeviceNet  Supporting protocol for DeviceNet  No  Supporting protocol for SUCONET	
Max. output at linear load at rated output voltage  Relative symmetric net frequency tolerance  Relative symmetric net voltage tolerance  % 10  Number of analogue outputs  Number of analogue inputs  Number of digital outputs  Number of digital inputs  With control element  Application in industrial area permitted  Application in domestic- and commercial area permitted  Yes  Supporting protocol for TCP/IP  No  Supporting protocol for CAN  Supporting protocol for ASI  Supporting protocol for NTERBUS  Supporting protocol for KNX  Supporting protocol for Modbus  Supporting protocol for Data-Highway  Supporting protocol for DeviceNet  Supporting protocol for DeviceNet  Supporting protocol for SUCONET  No	
Relative symmetric net frequency tolerance  Relative symmetric net voltage tolerance  % 10  Number of analogue outputs  Number of analogue inputs  Number of digital outputs  Number of digital inputs  With control element  Application in industrial area permitted  Application in domestic- and commercial area permitted  Application in domestic- and commercial area permitted  Supporting protocol for TCP/IP  No  Supporting protocol for CAN  Supporting protocol for CAN  Supporting protocol for INTERBUS  Supporting protocol for ASI  Supporting protocol for KNX  Supporting protocol for Modbus  Supporting protocol for Data-Highway  Supporting protocol for DeviceNet  Supporting protocol for DeviceNet  Supporting protocol for SUCONET	
Relative symmetric net voltage tolerance  Number of analogue outputs  Number of analogue inputs  Number of digital outputs  Number of digital outputs  Number of digital inputs  With control element  Application in industrial area permitted  Application in domestic- and commercial area permitted  Yes  Supporting protocol for TCP/IP  Supporting protocol for PROFIBUS  Supporting protocol for CAN  Supporting protocol for CAN  Supporting protocol for NTERBUS  Supporting protocol for ASI  Supporting protocol for KNX  Supporting protocol for Modbus  Supporting protocol for Data-Highway  Supporting protocol for DeviceNet  Supporting protocol for SUCONET  No	
Number of analogue outputs  Number of analogue inputs  2  Number of digital outputs  1  Number of digital inputs  4  With control element  Application in industrial area permitted  Yes  Application in domestic- and commercial area permitted  Yes  Supporting protocol for TCP/IP  No  Supporting protocol for PROFIBUS  No  Supporting protocol for CAN  Supporting protocol for INTERBUS  No  Supporting protocol for ASI  No  Supporting protocol for KNX  Supporting protocol for Modbus  Supporting protocol for Data-Highway  No  Supporting protocol for DeviceNet  No  Supporting protocol for DeviceNet  No  Supporting protocol for SUCONET  No	
Number of analogue inputs  Number of digital outputs  Number of digital inputs  With control element  Application in industrial area permitted  Application in domestic- and commercial area permitted  Yes  Application in domestic- and commercial area permitted  Yes  Supporting protocol for TCP/IP  No  Supporting protocol for PROFIBUS  Supporting protocol for CAN  Supporting protocol for INTERBUS  No  Supporting protocol for INTERBUS  No  Supporting protocol for ASI  No  Supporting protocol for Modbus  Supporting protocol for Modbus  Supporting protocol for Data-Highway  No  Supporting protocol for DeviceNet  No  Supporting protocol for DeviceNet  No  Supporting protocol for SUCONET	
Number of digital outputs  Number of digital inputs  With control element  Application in industrial area permitted  Application in domestic- and commercial area permitted  Yes  Supporting protocol for TCP/IP  No  Supporting protocol for PROFIBUS  No  Supporting protocol for CAN  Supporting protocol for INTERBUS  No  Supporting protocol for ASI  No  Supporting protocol for KNX  No  Supporting protocol for Modbus  Yes  Supporting protocol for Data-Highway  No  Supporting protocol for DeviceNet  No  Supporting protocol for SUCONET  No	
Number of digital inputs  With control element  Application in industrial area permitted  Application in domestic- and commercial area permitted  Yes  Supporting protocol for TCP/IP  No  Supporting protocol for PR0FIBUS  No  Supporting protocol for CAN  Supporting protocol for INTERBUS  No  Supporting protocol for ASI  No  Supporting protocol for KNX  No  Supporting protocol for Modbus  Yes  Supporting protocol for Data-Highway  No  Supporting protocol for DeviceNet  No  Supporting protocol for SUCONET  No	
With control element  Application in industrial area permitted  Application in domestic- and commercial area permitted  Yes  Supporting protocol for TCP/IP  No  Supporting protocol for PROFIBUS  No  Supporting protocol for CAN  Yes  Supporting protocol for INTERBUS  No  Supporting protocol for ASI  No  Supporting protocol for KNX  No  Supporting protocol for Modbus  Yes  Supporting protocol for Data-Highway  No  Supporting protocol for Data-Highway  No  Supporting protocol for DeviceNet  No  Supporting protocol for SUCONET  No	
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Supporting protocol for Data-Highway  Supporting protocol for DeviceNet  No Supporting protocol for SUCONET  No	
Supporting protocol for Data-Highway  Supporting protocol for DeviceNet  No Supporting protocol for SUCONET  No	
Supporting protocol for SUCONET No	
Supporting protocol for SUCONET No	
Supporting protocol for PROFINET IO No	
Supporting protocol for PROFINET CBA No	
Supporting protocol for SERCOS No	
Supporting protocol for Foundation Fieldbus No	
Supporting protocol for EtherNet/IP  Yes	
Supporting protocol for AS-Interface Safety at Work  No	
Supporting protocol for DeviceNet Safety  No	
Supporting protocol for INTERBUS-Safety  No	
Supporting protocol for PROFIsafe No	
Supporting protocol for SafetyBUS p No	
Supporting protocol for BACnet No	
Supporting protocol for other bus systems  Yes	
Number of HW-interfaces industrial Ethernet 0	
Number of interfaces PROFINET 0	
Number of HW-interfaces RS-232 0  Number of HW-interfaces RS-422 0	
Number of HW-interfaces RS-485	
Number of HW-interfaces serial TTY 0	
Number of HW-interfaces USB 0	
Number of HW-interfaces parallel 0	
Number of HW-interfaces other 0	
With optical interface No	
With PC connection Yes	
Integrated breaking resistance No	
4-quadrant operation possible No	
Type of converter U conve	verter
Degree of protection (IP)	
Degree of protection (NEMA) 4X	
Height mm 232	
Width mm 161	
Depth mm 162	