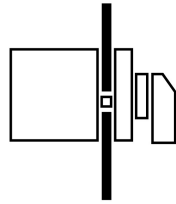
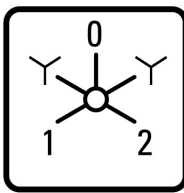




Reversing multi-speed switches, T3, 32 A, flush mounting, 8 contact unit(s), Contacts: 16, 60 °, maintained, With 0 (Off) position, 1-Y-0-Y-2, Design number 8454

Part no. T3-8-8454/E
Catalog No. 005694

Delivery program

Product range			Control switches
Part group reference			T3
Basic function			Reversing multi-speed switches with black thumb grip and front plate
Contacts			16
Degree of Protection			Front IP65
Design			flush mounting
Contact sequence			
switching function			2 speeds, 2 separate windings
Switching angle		°	60
Switching performance			maintained With 0 (Off) position
Design number			8454
Front plate no.			 FS 6409
front plate			1-Y-0-Y-2
Motor rating AC-23A, 50 - 60 Hz			
400 V	P	kW	15
Rated uninterrupted current	I _u	A	32
Note on rated uninterrupted current I _u			Rated uninterrupted current I _u is specified for max. cross-section.
Number of contact units		contact unit(s)	8

Technical data

General			
Standards			IEC/EN 60947, VDE 0660, IEC/EN 60204, CSA, UL Switch-disconnector according to IEC/EN 60947-3
Climatic proofing			Damp heat, constant, to IEC 60068-2-78 Damp heat, cyclic, to IEC 60068-2-30

Ambient temperature			
Open		°C	-25 - +50
Enclosed		°C	-25 - +40
Overvoltage category/pollution degree			III/3
Rated impulse withstand voltage	U_{imp}	V AC	6000
Mechanical shock resistance		g	15
Mounting position			As required

Contacts

Electrical characteristics			
Rated operational voltage	U_e	V AC	690
Rated uninterrupted current	I_u	A	32
Note on rated uninterrupted current I_u			Rated uninterrupted current I_u is specified for max. cross-section.
Load rating with intermittent operation, class 12			
AB 25 % DF		x I_e	2
AB 40 % DF		x I_e	1.6
AB 60 % DF		x I_e	1.3
Short-circuit rating			
Fuse		A gG/gL	35
Rated short-time withstand current (1 s current)	I_{cw}	A_{rms}	650
Note on rated short-time withstand current I_{cw}			Current for a time of 1 second
Rated conditional short-circuit current	I_q	kA	1

Switching capacity

cos ϕ rated making capacity as per IEC 60947-3		A	320
Rated breaking capacity cos ϕ to IEC 60947-3		A	
230 V		A	260
400/415 V		A	260
500 V		A	240
690 V		A	170
Safe isolation to EN 61140			
between the contacts		V AC	440
Current heat loss per contact at I_e		W	1.1
Current heat loss per auxiliary circuit at I_e (AC-15/230 V)		CO	1.1
Lifespan, mechanical	Operations	x 10^6	> 0.5
Maximum operating frequency	Operations/h		1200
AC			
AC-3			
Rating, motor load switch	P	kW	
220 V 230 V	P	kW	5.5
230 V Star-delta	P	kW	7.5
400 V 415 V	P	kW	11
400 V Star-delta	P	kW	15
500 V	P	kW	15
500 V Star-delta	P	kW	18.5
690 V	P	kW	11
690 V Star-delta	P	kW	22
Rated operational current motor load switch			
230 V	I_e	A	23.7
230 V star-delta	I_e	A	32
400V 415 V	I_e	A	23.7
400 V star-delta	I_e	A	32
500 V	I_e	A	23.7
500 V star-delta	I_e	A	32
690 V	I_e	A	14.7
690 V star-delta	I_e	A	25.5

AC-21A			
Rated operational current switch			
440 V	I _e	A	32
AC-23A			
Motor rating AC-23A, 50 - 60 Hz			
230 V	P	kW	7.5
400 V 415 V	P	kW	15
500 V	P	kW	15
690 V	P	kW	15
Rated operational current motor load switch			
230 V	I _e	A	32
400 V 415 V	I _e	A	32
500 V	I _e	A	26.4
690 V	I _e	A	17
DC			
DC-1, Load-break switches L/R = 1 ms			
Rated operational current	I _e	A	25
Voltage per contact pair in series		V	60
DC-21A			
Rated operational current	I _e	A	1
Contacts		Quantity	1
DC-23A, motor load switch L/R = 15 ms			
24 V			
Rated operational current	I _e	A	25
Contacts		Quantity	1
48 V			
Rated operational current	I _e	A	25
Contacts		Quantity	2
60 V			
Rated operational current	I _e	A	25
Contacts		Quantity	3
120 V			
Rated operational current	I _e	A	12
Contacts		Quantity	3
240 V			
Rated operational current	I _e	A	5
Contacts		Quantity	5
DC-13, Control switches L/R = 50 ms			
Rated operational current	I _e	A	20
Voltage per contact pair in series		V	24
Control circuit reliability at 24 V DC, 10 mA	Fault probability	H _F	< 10 ⁻⁵ , < 1 failure in 100,000 switching operations

Terminal capacities

Solid or stranded		mm ²	1 x (1 - 6) 2 x (1 - 6)
Flexible with ferrules to DIN 46228		mm ²	1 x (0.75 - 4) 2 x (0.75 - 4)
Terminal screw			M4
Tightening torque for terminal screw		Nm	1.6

Technical safety parameters:

Notes			B10 _d values as per EN ISO 13849-1, table C1
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Rating data for approved types

Contacts			
Rated operational voltage	U _e	V AC	600
Rated uninterrupted current max.			
Main conducting paths			

General use		A	25
Auxiliary contacts			
General Use	I _u	A	10
Pilot Duty			A 600
Switching capacity			
Maximum motor rating			
Single-phase			
120 V AC		HP	1.5
200 V AC		HP	3
240 V AC		HP	3
Three-phase			
200 V AC		HP	3
240 V AC		HP	3
480 V AC		HP	7.5
600 V AC		HP	10
Short Circuit Current Rating		SCCR	
Basic Rating		kA	5
max. Fuse		A	40
High fault rating		kA	10
max. Fuse		A	40, Class J
Terminal capacity			
Solid or flexible conductor with ferrule		AWG	14 - 10
Terminal screw			M4
Tightening torque		lb-in	17.7

Design verification as per IEC/EN 61439

Technical data for design verification			
Rated operational current for specified heat dissipation	I _n	A	32
Heat dissipation per pole, current-dependent	P _{vid}	W	1.1
Equipment heat dissipation, current-dependent	P _{vid}	W	0
Static heat dissipation, non-current-dependent	P _{vs}	W	0
Heat dissipation capacity	P _{diss}	W	0
Operating ambient temperature min.		°C	-25
Operating ambient temperature max.		°C	50
IEC/EN 61439 design verification			
10.2 Strength of materials and parts			
10.2.2 Corrosion resistance			
10.2.3.1 Verification of thermal stability of enclosures			Meets the product standard's requirements.
10.2.3.2 Verification of resistance of insulating materials to normal heat			Meets the product standard's requirements.
10.2.3.3 Verification of resistance of insulating materials to abnormal heat and fire due to internal electric effects			Meets the product standard's requirements.
10.2.4 Resistance to ultra-violet (UV) radiation			
			UV resistance only in connection with protective shield.
10.2.5 Lifting			
			Does not apply, since the entire switchgear needs to be evaluated.
10.2.6 Mechanical impact			
			Does not apply, since the entire switchgear needs to be evaluated.
10.2.7 Inscriptions			
			Meets the product standard's requirements.
10.3 Degree of protection of ASSEMBLIES			
			Does not apply, since the entire switchgear needs to be evaluated.
10.4 Clearances and creepage distances			
			Meets the product standard's requirements.
10.5 Protection against electric shock			
			Does not apply, since the entire switchgear needs to be evaluated.
10.6 Incorporation of switching devices and components			
			Does not apply, since the entire switchgear needs to be evaluated.
10.7 Internal electrical circuits and connections			
			Is the panel builder's responsibility.
10.8 Connections for external conductors			
			Is the panel builder's responsibility.
10.9 Insulation properties			
10.9.2 Power-frequency electric strength			
			Is the panel builder's responsibility.
10.9.3 Impulse withstand voltage			
			Is the panel builder's responsibility.
10.9.4 Testing of enclosures made of insulating material			
			Is the panel builder's responsibility.

10.10 Temperature rise		The panel builder is responsible for the temperature rise calculation. Eaton will provide heat dissipation data for the devices.
10.11 Short-circuit rating		Is the panel builder's responsibility. The specifications for the switchgear must be observed.
10.12 Electromagnetic compatibility		Is the panel builder's responsibility. The specifications for the switchgear must be observed.
10.13 Mechanical function		The device meets the requirements, provided the information in the instruction leaflet (IL) is observed.

Technical data ETIM 7.0

Low-voltage industrial components (EG000017) / Off-load switch (EC001105)

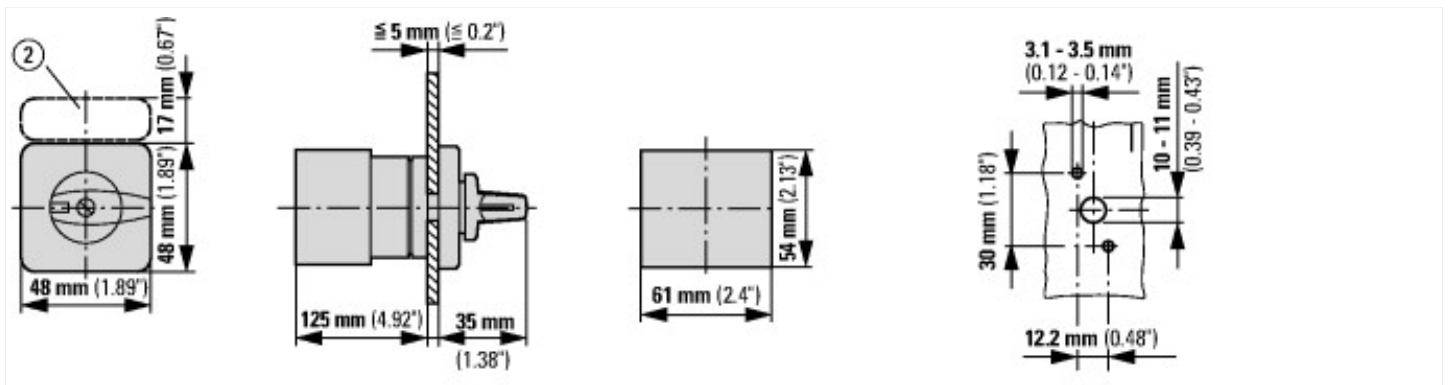
Electric engineering, automation, process control engineering / Low-voltage switch technology / Off-load switch, circuit breaker, control switch / Changeover switch (ecl@ss10.0.1-27-37-14-05 [AKF062013])

Model		Pole switch
Number of poles		3
With 0 (off) position		Yes
With retraction in 0-position		No
Rated permanent current I _u	A	32
Rated operation current I _e at AC-3, 400 V	A	23.7
Rated operation power at AC-3, 400 V	kW	12
Degree of protection (IP), front side		IP65
Degree of protection (NEMA), front side		12
Number of auxiliary contacts as normally closed contact		0
Number of auxiliary contacts as normally open contact		0
Number of auxiliary contacts as change-over contact		0
Suitable for ground mounting		No
Suitable for front mounting 4-hole		Yes
Suitable for distribution board installation		No
Suitable for intermediate mounting		No
Complete device in housing		No
Material housing		Plastic
Type of control element		Toggle
Type of electrical connection of main circuit		Screw connection

Approvals

Product Standards		UL 60947-4-1; CSA - C22.2 No. 60947-4-1-14; CSA-C22.2 No. 94; IEC/EN 60947-3; CE marking
UL File No.		E36332
UL Category Control No.		NLRV
CSA File No.		12528
CSA Class No.		3211-05
North America Certification		UL listed, CSA certified
Suitable for		Branch circuits, suitable as motor disconnect
Degree of Protection		IEC: IP65; UL/CSA Type 1, 12

Dimensions



② ZFS... Label mount not included as standard

Assets (links)

Declaration of CE Conformity

00003074

Instruction Leaflets

IL03801020Z2018_05

Additional product information (links)

IL03801020Z (AWA1150-0586) Cam switches: flush mounting

IL03801020Z (AWA1150-0586) Cam switches: flush mounting	ftp://ftp.moeller.net/DOCUMENTATION/AWA_INSTRUCTIONS/IL03801020Z2018_05.pdf
Display flip catalog page.	http://ecat.moeller.net/flip-cat/?edition=K115A&startpage=59
Technical overview cam switch, switch-disconnector	http://de.ecat.moeller.net/flip-cat/?edition=HPLTEv1&startpage=4.2
System overview cam switch T	http://de.ecat.moeller.net/flip-cat/?edition=HPLTEv1&startpage=4.4
System overview switch-disconnector P	http://de.ecat.moeller.net/flip-cat/?edition=HPLTEv1&startpage=4.6
Key to part numbers Cam switch	http://de.ecat.moeller.net/flip-cat/?edition=HPLTEv1&startpage=4.8
Key to part numbers Switch-disconnector	http://de.ecat.moeller.net/flip-cat/?edition=HPLTEv1&startpage=4.8
Switches for ATEX	http://www.coopercrouse-hinds.eu/en/products/25-ex-safety-and-main-current-switches.html
Ordering form for SOND switches and SOND front plates(DE_EN)	ftp://ftp.moeller.net/DOCUMENTATION/PDF/MZ008005ZU_Orderform_Customized_Switch.pdf
Ordering form for SOND switches and SOND front plates(DE_EN)	ftp://ftp.moeller.net/DOCUMENTATION/PDF/MZ008006ZU_Orderform_Customized_Switch.pdf