ENGINEERING TOMORROW

Danfoss

# **Data Sheet**

# Pressure switch and Thermostat Type **KP** and **KPI**

For industrial applications



The KP and KPI pressure switches and thermostats are used for control, monitoring and alarm systems in a wide variety of industry applications.

KP pressure switches are mainly used for gaseous fluid whereas KPI pressure switches are more for liquid and gaseous fluid. The products are available in IP30 enclosure as well as IP55 enclosure.

The KP pressure range include special designed pressure switches and limiters for steam boilers and other heating applications.

For water pump control and protection (dry run) the dual pressure switch KP44 is suitable and secure improved life time of the water pump.



# Features

## Features

- Wide setting range
- Shock and impact resistant
- Snap action electrical contacts minimize chatter, bounce, and wear, and ensure long term electrical and mechanical reliability
- Small dimensions space saving and easy to install in panels
- Electrical connection from front of the unit makes rack mounting easier and also saves space
- Suitable for alternating current and direct current
- Single pressure switches and thermostats are fitted with a single pole double throw contact system (SPDT)
- · Can be used for both liquids and gases (KPI)
- Manual trip function enables electrical connections verification without any tools or pressure changes in the application
- Versions with automatic and manual reset available
- For demineralized water, there are special KP models with wetted parts made of stainless steel (AISI 316L)



# Functions

# KP and KPI Pressure switch



## Figure 3: Key sketch of KP pressure switch, boiler version



- 1 Setting spindle
- 2 Differential setting spindle
- 3 Main arm
- 4 Main spring
- 5 Differential spring
- 6 Bellows
- 7 Pressure connector

8 Contact system
9 Connection terminals
10 Earth terminal
11 Cable entry
12 Omega spring (KPI)
12 Tumbler (KP)
13 Locking screw
14 Manual reset

The contact system in KP pressure switches has a snap function. This means that the bellows is active only when the cut-in or cut out value is reached.

The bellows is connected to the pressure of the controlled plant via the connector.

Danfoss KPI pressure switches are designed so that the bellows moves in the same proportion as the pressure switches change.

To ensure a snap function on contact change over, an omega spring is located between bellows and contact system.

# Figure 2: Key sketch of KPI pressure switch





# KP 44 pressure switch



## Water supply from reservoir or well

The contact system in the KP 44 has a snap-action function and allows the bellows moves only when the cut-in or cut-out value is reached.

If water is running short in the well or reservoir, the pump will no longer be able to increase the pressure to the cutout value. Consequently the pump will keep running - perhaps without water. However, the KP 44 pressure switch will stop the pump as soon as the righthand bellows pressure drops below the safety cut-out setting.

The pump can be started again by lifting the impulse lever. The pump will continue to operate when the impulse lever is released, provided that the righthand bellows pressure is higher than the safety cut-out setting plus a fixed differential of 1 bar. If this is not the case, the pump will cut-out again indicating insufficient water supply.

## Pressurized water supply direct to pump

When water supply fails on the inlet side, the pump will no longer be able to boost the pressure to the cut-out value. Consequently the pump will keep running - perhaps without water. However, the KP 44 pressure switch will stop the pump as soon as the pressure in the pump suction line drops below the safety cut-out setting. The pump will automatically start again when the pump suction pressure has reached the level of 1 bar above the safety cut-out setting.

Automatic start-up will only take place if the righthand bellows is connected to the pump suction line. Air pockets should be avoided to prevent the pump from starting up on air pressure rise, without the presence of water.





In a hydrophore system where water is pumped from a well or an open tank, both bellows are connected to a pressure outlet on the air side in the pump pressure line, if possible.



In a booster system receiving pressurized water the righthand bellows is connected

- to the low pressure side of the pump forautomatic start-up
- to the high pressure side of the pump for manual start-up

The lefthand bellows is always connected to the high pressure side of the pump.

# KP thermostat

Figure 5: Key sketch of KP thermostat, types KP 78, KP 79, KP 81





- 1 Temperature setting spindle
- 2 Differential setting spindle
- 3 Main arm
- 4 Main spring
- 5 Differential spring
- 6 Bellows

- 7 Sensor
- 8 Contact system
- **9** Connection terminals
- **10** Earth terminal
- 11 Cable entry
- 12 Tumbler

Figure 6: KP 75 room sensor



The contact system in KP thermostats has a snap function. This means that the bellows is active only when the cutin or cut-out value is reached.



# **Product specification**

# **Technical Data**

# Single pressure switch

## Table 1: Single pressure switch

Description		KP 35, KP 36	KPI 35, KPI 36	KPI 38	KP 34, KP 35, KP 36, KP 37 boiler version	
Ambient temperature	[°C]	-40 – 65 °C (for max. 2 hou	irs up to 80 °C)			
Media temperature [°C	]	-40 – 100 °C				
Fluid		Gaseous media	Gaseous media and	liquids	Steam, air, gaseous media & liquids	
Parts in contact with	Bellows	Phosphor bronze or Stainless steel	Phosphor bronze		Stainless steel	
fluid	Pressure connector	Free-cutting steel (nickel plated) or Stainless steel	Brass	Free-cutting ste	el (nickel plated)	
Contact system		$\operatorname{Ine} \simeq \underbrace{4}_{16A} \underbrace{0}_{2} \underbrace{8}_{4} \underbrace{0}_{8}$				
					0 Id	
Contact load, Silver		Atternating current: AC-1: 16 A, 400 V AC-3: 16 A, 400 V AC-15: 10 A, 400 V	Alternating current: AC-1: 10 A, 440 V AC-3: 6 A, 440 V AC-15: 4 A, 440 V		AC-1 : 16 A, 400 V AC-3 : 16 A, 400 V AC-15 : 10 A, 400 V	
		Direct current: DC-13: 12 W, 220 V	Direct current: DC-13: 12 W, 220 V		Direct current: DC-13: 12 W, 220 V	
Contact load, Gold plat	ed contact set	See Table 6				
Enclosure, IP30 grade		Unit must be mounted on a flat surface / a flat fitting and all unused holes covered				
Enclosure, IP44 grade		Mounted as IP30 plus fitting of top cover, code no. 060-109766				
Enclosure, IP55 grade		Unit mounted in a special IP55 enclosure, code no. 060-033066 or 060-062866				
Cable entry		Rubber cable gland entry for 6 – 14 mm diameter cables				
Mounted on back plate	e / wall bracket	Vibration proof in the rang	ge 0 – 1000 Hz, 4 g [1g	g = 9.81 m/s <sup>2</sup> ]		
Mounted on angle bra	cket	Not recommended in areas where vibrations occur				

## Table 2: Contact system and application

Switch type – single pole double throw	Switch action	Application
SPDT		
Line $\sim$ 16A 1 $\sim$ 2 $\sim$	Terminal 1– 4 close high and open low Terminal 1–2 can be used as low pressure alarm	Low pressure cut-out
SPDT	Terminal 1 – 2 open high and close low Terminal 1 – 4 can be used as high pressure alarm	High pressure cut-out

## Figure 7: Setting



Cut-in and cut-out pressures of the system should always be checked with an accurate pressure gauge.

Pressure setting for switches with automatic reset.



- Set the cut-in pressure on the "CUT-IN" scale (range scale).
- Set the differential on the "DIFF" scale.

The cut-out pressure must be above absolute vacuum ( $p_e = -1$  bar). For high pressure switches the restart pressure is equal to cut-out pressure minus differential.

#### Pressure switches with manual reset

Set the cut-out presure on the "CUT-OUT" scale (range scale).

High pressure limiters can be manually reset when the pressure is equal to the stop pressure minus the differential.

**1 NOTE:** For low pressure switches the restart pressure is equal to cut-out pressure plus differential value.

# Dual pressure switch

#### Table 3: Dual pressure switch

Temperature	Range	
Ambient temperature [°C]	-40 – 65 °C (for max. 2 hours up to 80 °C)	
Media temperature [°C]	Max. 100 °C	
Fluid	Liquids	
Parts in contact with fluid	Bellows	Phosphor bronze, CuSn6
	Pressure connector	Free-cutting steel (nickel plated)
Contact system	COULD Start Side Start	
Contact load, Silver	Alternating current: AC-1: 16 A, 400 V AC-3: 16 A, 400 V AC-15: 10 A, 400 V Direct current: DC-13: 12 W 220 V	
IP level		
Cable entry	Rubber cable gland entry for 6 – 14 mm diameter cable	es
Mounted on backplate or wall bracket	Vibration-proof in the range 0 – 1000 Hz, 4 g [1g = 9.81	l m/s <sup>2</sup> ]
Mounting on angle bracket	Not recommended for areas where vibration occurs	

## Safety cut-out setting

The righthand bellows will automatically cut-out the pump at the safety cut-out setpoint. Automatic start-up, if any, will take place when the pressure has reached the level of 1 bar above the setpoint. Manual cut-in is made by lifting the impulse lever and releasing it again when the pressure has increased by min. 1 bar. The safety cut-out setpoint is normally determined by the static pressure (the water column). However, in order to avoid disturbing signal interaction, care should be taken to ensure that the safety cut-out setting is at least 1.5 bar lower than the control pressure cut-in setting. See table with pressure setting examples below

#### **Table 4: Pressure settings**

Required tap water pressure	≥ 2.3 bar	≥ 4.0 bar	≥ 5.0 bar	≥ 8.0 bar
Control pressure cut-out setting	3.0 bar	5.0 bar	8.0 bar	12 bar
Differential	0.7 bar	1.0 bar	3.0 bar	4.0 bar
Control pressure cut-in setting	2.3 bar	4.0 bar	5.0 bar	8.0 bar
Max. safety cut-out setting	0.8 bar	2.5 bar	3.5 bar	6.0 <sup>(1)</sup> bar

<sup>(1)</sup> 6.0 bar is the normal max. setpoint

## **Control pressure settings**

Control pressure cut-out setpoint is set on the lefthand pressure setting scale. The differential is set between 0.7 and 4 bar. The control pressure cut-in setting will be the cut-out control pressure less the differential.



# Thermostat

#### Table 5: Thermostat

Range
-40 – 65 °C (for max. 2 hours up to 80 °C)
Tinned copper Cu/Sn5
SPDT Line $\sim 16A^{1} \swarrow_{2}^{6} \otimes 2^{55}$
Single-pole double throw (SPDT)
Alternating current: AC-1: 16 A, 400 V AC-3: 16 A, 400 V AC-15: 10 A, 400 V
Direct current: DC-13: 12 W, 220 V
See Table 6
Unit must be mounted on a flat surface / a flat fitting and all unused holes covered
Mounted as IP30 plus fitting of top cover, code no. 060-109766
Unit mounted in a special IP55 enclosure, code no. 060-033066 or 060-062866. Exception: KP 75
Entry for 6 – 14 mm diameter cable
Vibration-proof in the range 0 – 1000 Hz, 4 g $[1 g = 9.81 m/s^2]$
Not recommended for areas where vibration occurs

#### Charges

#### Figure 8: Charges



6	Bellows
7	Sensor
13	Capillary tube

## **Absorption charge**

The charge consists partly of a superheated gas and partly of a solid substance with a large absorption surface.

The solid substance is concentrated in the sensor, and consequently it is always the sensor that comprises the temperature-regulating part of the thermostatic element.

The sensor can be placed both warmer or colder than the thermostat housing and capillary tube. However, placing it in an ambient temperature higher or lower than 20 °C can affect the accuracy of the scale.



## Setting

## Thermostats with automatic reset

Set the upper limit temperature on the range scale. Then set the differential on the DIFF scale. The temperature set on the range scale is also the temperature at which contact changeover re-occurs on rising temperature. The contacts changeover when the temperature has fallen to a value lower than that set on the DIFF scale.

If at lower settings the plant will not start/stop, the reason might be that the differential has been set too high.

#### Thermostats with minimum reset

Set the temperature on the range scale. The differential setting is fixed.

Min. reset units will restart after the temperature at the thermostat sensor has risen by a value greater than that of the fixed differential.

#### Thermostats with maximum reset

Set the stop temperature on the range scale. The differential setting is fixed.

Max. reset units will restart after the temperature at the thermostat sensor has fallen by a value greater than that of the fixed differential.

# Dimensions [mm] and weights [kg]

## Single pressure switch, type KP and KPI

Figure 9: KP 35, 36, KPI 35, 36, 38, Net weight 0.3 kg











# Single pressure switch, type KP (Boiler version)



# Dual pressure switch, type KP 44

Figure 15: KP 44 (net weight 0.5 kg)



# Thermostat, type KP

Figure 16: KP 75, 78, 79, 81 (net weight 0.4 kg)







## Figure 14: KP 34 (net weight approx. 0.43 kg)



# Figure 18: KP 75 Sensor: Tinned copper Cu/Sn 5 Figure 19: KP 78, 79, 81 Sensor: Tinned copper Cu/Sn 5





Figure 20: Wall bracket





# **General information gold contacts**

## **Table 6: Gold contacts**





## Figure 22: Contact load



Gives the maximum load

Acceptable load for the gold plating of the contact (DC-13)

# **Terminology**

#### **Range setting / Set point**

The pressure range within which the unit will give a signal (contact changeover).

Α

В

#### Differential

The difference between contact changeover on rising and falling pressure. The differential is a condition for stable automatic plant operation.

#### **Manual reset**

A unit with manual reset can only be restored to operational mode by activation of the external reset button. Min. reset units will restart after the pressure has risen by a value greater than that of the fixed differential. Max. reset units will restart after the pressure has fallen by a value greater than that of the fixed differential.

## Automatic reset

Units with automatic reset restart automatically after stop.

#### Permissible operating pressure

The highest permissible constant pressure or pressure variation the unit can be exposed to.

#### Maximum test pressure

The maximum pressure applied in strength or leakage tests on heating system or components thereof.

## Maximum working pressure

The maximum permissible pressure for safe functioning of a heating system or any of its parts.

#### **Snap function**

A specific contact force is maintained until snap is initiated. The time over which contact force reaches zero is a few milliseconds; therefore, contact bounce cannot occur as a result, for example, of slight vibrations before cut-out.

The snap-action contact system will continue to function even when micro-welds are created between the contacts during cut-in.

The force created to separate the contacts is strong, and instantly shears off all contact surface welds that have been created as the result of cut-in action.

These design features ensure that the cut-out point of the KP control remains very accurate and completely independent of the magnitude of the current load.

## **Current ratings:**



- AC 1 The alternating current rating, in amperes, of the non-inductive, slightly inductive loads or resistive furnaces
- AC 3 The alternating current rating, in amperes, of the squirrel-cage motors: starting, plugging, inching
- AC 15 The alternating current rating, in amperes, of electromagnetic loads (>72VA)
- DC 13 The direct current rating, in amperes, of electromagnets



# Ordering

# Pressure switch, type KP and KPI

## Table 7: Pressure switch, types KP 35 and KP 36

Туре	Setting range P <sub>e</sub>	Differential	Permissible oper- ating pressure P <sub>e</sub>	Max. test pres- sure	Pressure connec-	Contact material	Code no.
	[bar]	[bar]	[bar]	[bar]			
	-0.2 – 7.5	0.7 – 4.0	17	22	G 1/4 A	silver	060-113366 060-113391 <sup>(1)</sup>
KP 35	-0.2 – 7.5	0.7 – 4.0	17	22	G 1/4 A	gold-plated	060-504766
	-0.2 – 7.5	0.7 – 4.0	17	22	G 1⁄4 A	silver	060-538666 (2)
	-0.2 – 7.5	0.7 – 4.0	17	22	G 1⁄4 A	silver	060-450366 <sup>(3)</sup>
	2.0- 14.0	0.7 – 4.0	17	22	G 1⁄4 A	silver	060-110866 060-110891
	2.0- 14.0	0.7 – 4.0	17	22	G 1⁄4 A	gold	060-113766
KP 36	2.0 - 14.0	0.7 - 4.0	17	22	G 1⁄4 A	silver	060-450166 <sup>(3)</sup>
	2.0- 14.0	0.7 – 4.0	17	22	G 1⁄4 A	silver	060-538766 <sup>(2)</sup>
	4.0 - 12.0	0.5 – 1.6	17	22	G 1⁄4 A	silver	060-122166
	4.0 - 12.0	0.5 – 1.6	17	22	G 1/4 A	gold	060-114466

<sup>(1)</sup> Available only in Asia market <sup>(2)</sup> IP55 transparent enclosure

<sup>(3)</sup> Stainless steel version, IP55 non-transparent enclosure

## Table 8: Pressure switch, types KPI 35 - KPI 38

Туре	Setting range P <sub>e</sub>	Differential	Permissible oper- ating pressure P <sub>e</sub>	Max. test pres- sure	Pressure connec-	Contact material	Code no.
	[bar]	[bar]	[bar]	[bar]			
	-0.2 - 8.0	0.4 – 1.5	18	18	G ¼ A	silver	060-121766
	-0.2 - 8.0	0.4 – 1.5	18	18	G ¼ A	gold-plated	060-316466
KPI 35	-0.2 - 8.0	0.5 – 2.0	18	18	G ¼ A	silver	060-121966
	-0.2 - 8.0	0.4 – 1.5	18	18	G ¼ A	silver	060-315766 (4)
	4.0-12.0	0.5 – 1.6	18	18	G ¼ A	silver	060-118966
	4.0-12.0	0.5 – 1.6	18	18	G ¼ A	gold-plated	060-113866
KPI 30	2.0 - 12.0	0.5 – 1.6	18	18	G ¼ A	silver	060-316966
	2.0 - 12.0	0.5 – 1.6	18	18	G ¼ A	silver	060-319366 (5)
KPI 38	8.0 - 28.0	1.8 – 6.0	30	30	G ¼ A	silver	060-508166
	8.0 - 28.0	1.8 - 6.0	30	30	G ¼ A	silver	060-541866

<sup>(4)</sup> IP55 transparent enclosure

<sup>(5)</sup> IP55 non-transparent enclosure

## Table 9: Pressure switch, types KP 34 – KP 37, boiler version

Туре	Setting range p <sub>e</sub>	Differential	Reset	Pressure connec- tion	Max. test pres- sure	Contact material	Code no.	
	[bar]	[bar]		[bar]	[bar]			
KD 24	0.1 – 1.0	0.1 – 0.4	Automatic	G ½ A	4.0	silver	060-216466	
KP 34	0.1 – 1.0	0.2	Manual	G ½ A	4.0	silver	060-216366	
KD 25	0.4 - 3.4	0.4 – 2.2	Automatic	G ½ A	10	silver	060-216666	
KF 33	0.4 - 3.4	0.5	Manual	G 1/2 A	10	silver	060-216566	
KP 36	1.0 – 10.0	0.7 – 4.0	Automatic	G 1/2 A	17	silver	060-215966	
	1.0 - 10.0	0.7	Manual	G 1/2 A	17	silver	060-216066	
KP 37	4.0 - 20.0	1.8 – 3.1	Automatic	G 1/2 A	28	silver	060-216166	
	4.0 - 20.0	3.0	Manual	G ½ A	28	silver	060-216266	



## Table 10: Pressure switch, type KP 44

Pressure range		Differ	ential	Permissible operating	NA	D	Contract mate	
Control [bar]	Safety [bar]	Control [bar]	Safety [bar]	pressure p <sub>e</sub> [bar]	[bar]	nection	rial	Code no.
2.0 - 12.0	0.5 - 6.0	0.7 – 4.0	1.0	Left side: 17 Right side: 17	Left side: 25 Right side: 19	$2 \times G \frac{1}{4} A$	Silver	060-001366

# Thermostat, type KP

## Table 11: Thermostat, types KP 75 – KP 81

Туре	Setting range [°C]	Differential [°C]	Max. sensor temperature [°C]	Capillary tube length [m]	Contact material	Code no.
KP 75	0 - 40	3 – 10	80	Room sensor	silver	060L121266
KP 75	0 - 40	3 – 10	80	Room sensor	gold-plated	060L117166
KP 78	30 – 90	5 – 15	150	2	silver	060L118466
KP 79	50 - 100	5 – 15	150	2	silver	060L112666
KP 81	80 – 150	7 – 20	200	2	silver	060L112566
KP 81	80 – 150	7 – 20	200	3	silver	060L118366
KP 81	80 – 150	7 – 20	200	5	silver	060L117066
KP 81 (max. reset)	80 – 150	8 (max. reset)	200	2	silver	060L115566

# Accessories for KP pressure switches

## Table 12: KP pressure switches

Part	Symbol	Description	Code no
	ter the terms	Wall bracket for KP	060-105566
Brackets with mounting screws and washers		Angle bracket for KP	060-105666
Screwed cable entry		PG 13.5 with special nut For 6 –14 mm diameter cables	060-105966
Sealing screw		For sealing the setting on KP	060-105766
Top cover	$\bigcirc$	If a bracket is mounted on the backplate of the housing, the KP thermostats will have an IP44 grade of enclosure. The cover protects the setting spindles	060-109766
Protective cap		Protective cap for KP pressure switches and thermostats. To protect the unit against rain and humidity. Grade of enclosure: IP44 Materi- al: Polyethylene Max. ambient temperature: 65 °C Min. ambient temperature: -40 °C	060-003166
IP55 nontransparent en- closure		If the unit risk being exposed to heavy water influence a better grade of enclosure can be achieved when mounting product in a special IP55 enclosure	060-033066
IP55 transparent enclo- sure		If the unit risk being exposed to heavy water influence a better grade of enclosure can be achieved when mounting product in a special IP55 enclosure	060-062866



# Accessories for KP 44 pressure switches

## Table 13: KP 44 pressure switches

Part	Symbol	Description	Total	Code no.
	Alt the	Wall bracket	1	060-105566
Brackets with mounting screws and washers		Angle bracket	1	060-105666
Screwed cable entry		PG 13.5 with special nut for 6 – 14 mm diameter cables	1	060-105966
Sealing screw		For sealing the setting on KP	2	060-105766

# **Accessories for KP thermostats**

# Table 14: Accessories

Part	Symbol	Description	Total	Code no.
	Car to	Wall bracket for KP	1	060-105566
Brackets with mounting screws and washers		Angle bracket for KP	1	060-105666
Sensor holder		Sensor holder for wall mounting with four capillary tube clips and 9-off 12 mm pins	1	017-420166
Screwed cable entry		PG 13.5 with special nut For 6 – 14 mm diameter cables A standard Pg 16 cable entry can be used for 8 –16 mm diame- ter cables	1	060-105966
Sealing screw		For sealing the setting on KP	2	060-105766
Top cover		If a bracket is mounted on the backplate of the housing, the KP thermostats will have an IP44 grade of enclosure. The cover protects the setting spindles	1	060-109766
Protective cap		Protective cap for KP pressure switches and thermostats. To protect the unit against rain and humidity. Grade of enclosure: IP44 Material: Polyethylene Max. ambient temperature: 65 °C Min. ambient temperature: -40 °C	1	060-003166



# Pressure switch and Thermostat, Type KP and KPI

Part		Symbol	Description	Total	Code no.
Sensor pocket	() () () () () () () () () () () () () (		For all KP thermostats with cylindrical remote sensor. Sensor pocket, gasket and union for screwing into G½ connectors welded onto tubes, containers, etc.		
	bar brass Stainless steel 200 150 150 150 150 150 150 150 1	Int. diameter 9.6 mm, insert depth 112 mm (brass). Ext. diameter 11 mm.	1	017-437066	
		Int. diameter 9.6 mm, insert depth 112 mm (st 18/8). Ext. di- ameter 11 mm.	1	017-436966	
		Int. diameter 9.6 mm, insert depth 465 mm (brass). Ext. diameter 11 mm.	1	017-421666	
		<ul> <li>Media temperature for sensor: 250 °C This temperature can be increased by applying a different gas- ket material</li> </ul>			
Heat-conductive alumi- nium paste	Tube	Contraction of the second	For KP and RT thermostats with sensor mounted in a sensor pocket. Temperature range: -20 – 150 °C (short-lived 220 °C)	1	041E0115
	Dari 41er	Darfosa 41E9000	Tube with 6 g aluminium paste		



# Certificates, declarations, and approvals

The list contains all certificates, declarations, and approvals for this product type. Individual code number may have some or all of these approvals, and certain local approvals may not appear on the list.

Some approvals may change over time. You can check the most current status at danfoss.com or contact your local Danfoss representative if you have any questions.

#### Table 15: Certificates, declaration and approvals

Document name	Document type	Document topic	Approval authority
BK_W_0862_01_2018	Food and Health - Performance Certificate		PZH
RU Д-DK.ГА02.В.03367	EAC Declaration	EMC	EAC
RU C-DK.БЛ08.В.00063_18	Electrical - Safety Certificate	EMC/LVE	EAC
ELE-086320XG-003	Marine - Safety Certificate		RINA
UA.10146.D.00075-19	UA Declaration	EMCD/LVD	LLC CDC EURO TYSK

• CE-marked in accordance with LVD 2014/35/EU: EN 60947-1, EN 60947-4-1, EN 60947-5-1

Underwriters Laboratories Inc., UL

China Compulsory Certificate, CCC (excluding boiler versions)

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ENGINEERING TOMORROW