

## Product Description

The PA18ALD.. is a family of general purpose diffusereflective sensors in industrial standard 18 mm cylindrical nickel-plated brass housing
for heavy duty applications. nickel-plated brass housing
for heavy duty applications. They are useful for simple applications where a basic
sensor provides adequate sensing performance. The sensors are easy to adjust with $270^{\circ}$ single-turn potentiometer. The output is a 2-wire NO or NC thyristor (SCR) output. of general purpose diffuse-

- Range: 400 mm adjustable
- Modulated, infrared light
- Supply voltage: 20 to 250 VAC
- Output: 500 mA SCR
- Make or break switching function, LED indication
- High immunity to ambient light
- Heavy duty M18 metal housing, IP67
- Cable and plug versions


Ordering Key
PA18ALD04TOM6SA

## Type

Housing style
Housing size
Housing material
Housing length
Detection principle
Sensing distance
Output type
Output configuration
Connection type
Adjustable

## Type Selection

| Housing diameter | Rated operating dist. ( $\mathrm{S}_{\mathrm{n}}$ ) | Ordering no. SCR/cable Make switching | Ordering no. SCR/plug Make switching | Ordering no. SCR/cable Break switching | Ordering no. SCR/plug Break switching |
| :---: | :---: | :---: | :---: | :---: | :---: |
| M18 | 400 mm | PA18ALD04TOSA | PA18ALD04TOM6SA | PA18ALD04TCSA | PA18ALD04TCM6SA |

Note: Plugs to be ordered separately

## Specifications

| Rated operating dist. ( $\mathrm{S}_{\mathrm{n}}$ ) Adjustable | Up to 400 mm , Ref. target Kodac test card 227, white, $90^{\circ}$ reflectivity, $200 \times 200 \mathrm{~mm}$ | Light type | Infrared, modulated synchronized |
| :---: | :---: | :---: | :---: |
|  |  | Sensing angle | $\pm 25^{\circ}$ at $1 / 2$ range |
|  |  | Ambient light | Max 10'000 lux |
|  |  | Operating frequency (f) | 20 Hz , light/dark ratio 1:2 |
| Sensitivity | $270^{\circ}$ single-turn potentiometer | Response time OFF-ON (ton) ON-OFF (toff) | $\begin{aligned} & \leq 20 \mathrm{~ms} \\ & \leq 30 \mathrm{~ms} \end{aligned}$ |
| Temperature drift | 0.4\%/K |  |  |
| Hysteresis (H) (Differential travel) | 3 to 20\%, | Indication function Output ON | Typ. 100 ms |
|  |  |  | Dark (NC) or light (NO) switching LED, yellow |
| Rated operational volt. ( $\mathrm{U}_{\mathrm{B}}$ ) | $\begin{aligned} & 20 \text { to } 250 \mathrm{VAC} \text {, } \\ & 45 \text { to } 65 \mathrm{~Hz} \end{aligned}$ |  |  |
|  |  | Environment <br> Overvoltage category Pollution degree Degree of protection | II (IEC 60664/60664A; 60947-1) 3 (IEC 60664/60664A; 60947-1) IP 67 (IEC 60529; 60947-1) |
| Output current (AC12, AC140) Continuous (I) | $\begin{aligned} & \leq 500 \mathrm{~mA} \\ & \leq 3 \mathrm{~A}, \max .20 \mathrm{~ms} \end{aligned}$ |  |  |
|  |  |  |  |
| Min. operational current ( $l_{\mathrm{m}}$ ) | 10 mA | Temperature Operating Storage | $\begin{aligned} & -20^{\circ} \text { to }+60^{\circ} \mathrm{C}\left(-4^{\circ} \text { to } 140^{\circ} \mathrm{F}\right) \\ & -30^{\circ} \text { to }+70^{\circ} \mathrm{C}\left(-22^{\circ} \text { to } 158^{\circ} \mathrm{F}\right) \end{aligned}$ |
| OFF-state current ( $\mathrm{I}_{\mathrm{r}}$ ) | Max < 5 mA , typ. 2.6 mA |  |  |
| Voltage drop ( $\mathrm{U}_{\mathrm{d}}$ ) | Max $\leq 10 \mathrm{~V}$, typ. 7 VAC | Vibration | 10 to $150 \mathrm{~Hz}, 0.5 \mathrm{~mm} /-$ 7.5 g (IEC 60068-2-6) |
| Protection | Transients |  |  |
| Transient voltage | Max. 1 kV/0,5 J | Shock | $\begin{aligned} & 2 \times 1 \mathrm{~m} 100 \times 0.5 \mathrm{~m} \\ & \text { (IEC 60068-2-32) } \end{aligned}$ |
| Light source | GaAlAs LED, 880 nm |  |  |

## Specifications (cont.)

| Dielectric voltage | $\begin{aligned} & 1600 \text { VAC } \\ & \text { (IEC 60364-4-41) } \end{aligned}$ |
| :---: | :---: |
| Housing material |  |
| Body | Nickel-plated brass |
| Front | Luran® ${ }^{\text {® }}$, black |
| Cable end | Polyester, black |
| Nuts | Nickel-plated brass |
| Connection |  |
| Cable | Grey, $2 \mathrm{~m}, 2 \times 0.5 \mathrm{~mm}^{2}$, oilproof PVC, |
| Plug | M12 $\times 1$ |
| Cables for plug (-6) | CON.6A-.. series |
| Weight |  |
| Cable version | 150 g |
| Plug version | 65 g |
| Approvals | UL, CSA |
| CE-marking | Yes |

Dimensions


## Operation Diagram

Power supply
Object present, light received
Output ON: Make switching (NO)

## Wiring Diagrams



## Delivery Contents

- Photoelectric switch: PA18ALD04.
- 2 nuts
- Packaging: plastic bag


## Detection Diagram



## Accessories

- Connector type CON.6A-.. series.
- Screw driver for adjustments: 77-000
- MB18A
- APA18-RAR


## Installation Hints



