



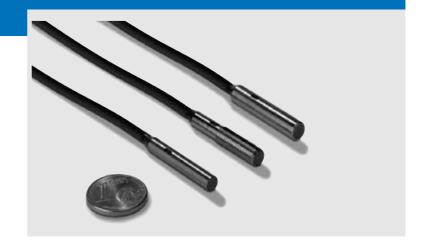
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Miniature Cylindrical Proximity Sensor

E2E

High performance in small sizes

- pre-wired and M8 connector models
- 3 mm, 4 mm, 5.4 mm and M5 sizes
- response frequency up to 3 kHz



Ordering Information

	Size	Sensing Distance	Connection	Housing Material	Output	Operation mode NO	Operation mode NC
dia 3 mm	shielded	0.6 mm	pre-wired	stainless steel	PNP	E2E-CR6B1	E2E-CR6B2
					NPN	E2E-CR6C1	E2E-CR6C2
dia 4 mm		0.8 mm	pre-wired		PNP	E2E-CR8B1	E2E-CR8B2
					NPN	E2E-CR8C1	E2E-CR8C2
			M8 connector		PNP	E2E-CR8B1-M5	E2E-CR8B2-M5
					NPN	E2E-CR8C1-M5	E2E-CR8C2-M5
M5		1 mm	pre-wired	brass	PNP	E2E-X1B1	E2E-X1B2
					NPN	E2E-X1C1	E2E-X1C2
			M8 connector		PNP	E2E-X1B1-M5	E2E-X1B2-M5
					NPN	E2E-X1C1-M5	E2E-X1C2-M5
dia 5.4 mm			pre-wired		PNP	E2E-C1B1	E2E-C1B2
					NPN	E2E-C1C1	E2E-C1C2

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Specifications

E2E-C□C□/B□, E2E-X1C□/B□ DC 3-wire Models

	Size	3 dia.	4 dia.	M5	5.4 dia.			
	Туре		Shie	elded	•			
	Item	E2E-CR6C□/B□	E2E-CR8C□/B□	E2E-X1C□/B□	E2E-C1C□/B□			
Sensing distant	e	0.6 mm ±15%	0.8 mm ±15%	1 mm ±15%				
Set distance		0 to 0.4 mm	0 to 0.5 mm 0 to 0.7 mm					
Differential trav	el	15% max. of sensing distance						
Sensing object		Ferrous metal (The sensing distance decreases with non-ferrous metal, refer to Engineering Data.)						
Standard sensi	ng object	Iron: 3x3x1 mm	Iron: 5x5x1 mm					
Response speed (See note.)		2 kHz	3 kHz					
Power supply v (operating volta	oltage ge range)	12 to 24 VDC (10 to 30 V	DC), ripple (p-p): 10% ma	х.				
Current consumption		10 mA max.	17 mA max.					
Control output Load current Residual voltage		Open-collector output, 80 mA max. (at 30 VDC max.)	Open-collector output 10	0 mA max. (at 30 VDC ma	x.)			
		1 VDC max. (Load current: 80 mA, Cable length: 2 m)	2 VDC max. (Load currer	nt: 100 mA , Cable length:	2 m)			
Indicator		Operation indicator (red L	ED)					
Operation mode object approach	e (with sensing ning)	C1/-B1 Models:NO C2/-B2 Models:NC For details, refer to <i>Timing Charts</i> .						
Protection circu	iits	Power supply reverse polarity protection, surge suppressor						
Ambient temper	rature	Operating/Storage: -25°C to 70°C (with no icing or condensation)						
Ambient humid	ity	Operating/Storage: 35% to 95%						
Temperature in	fluence	±15% max. of sensing distance at 23°C in the temperature range of –25°C to 70°C						
Voltage influence	ce	±5% max. of sensing distance in the rated voltage range ±10%	ce in the rated					
Insulation resis	tance	50 M Ω min. (at 500 VDC) between current-carrying parts and case						
Dielectric streng	gth	500 VAC at 50/60 Hz for 1 min between current-carrying parts and case						
Vibration resist	ance	10 to 55 Hz, 1.5-mm double amplitude for 2 hours each in X, Y, and Z directions						
Shock resistant	ce	500 m/s ² 10 times each in X, Y, and Z directions						
Degree of prote	ction	IEC 60529: IP66 IEC 60529 IP67 (Pre-wired models: JEM standard IP67g (waterproof, oil-proof))						
Connection method		Pre-wired models (standa	ard length 2 m), connector	models				
Weight	Pre-wired models	Approx. 60 g						
(packed state)	Connector models	_	Approx. 12 g	Approx. 15 g	_			
Material	Case	Stainless steel (SUS303)		Brass-nickel plated				
	Sensing surface	Heat-resistant ABS						
	Clamping nuts	Brass-nickel plated						
	Toothed washer	Iron-zinc plated						
Accessories		Instruction manual						

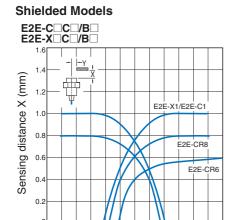
Note: The response speed is an average value. Measurement conditions are as follows: standard sensing object, a distance of twice the standard sensing object, and a set distance of half the sensing distance.

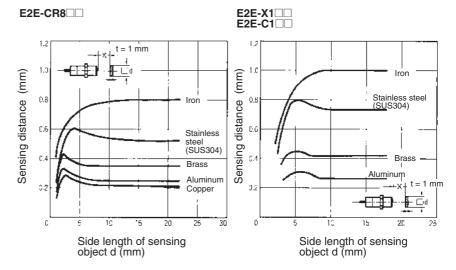
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Engineering Data

Operating Range (Typical)

Sensing Distance vs. Sensing Object (Typical)





Output Circuits and Timing Charts

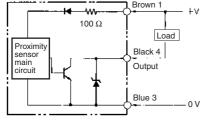
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Output Circuits

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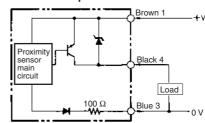
DC 3-wire Models





 $^{^{\}ast}$ Pin 4 is an NO contact, and pin 2 is an NC contact.

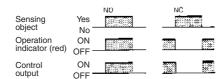
E2E-C/X B **PNP Open-collector Output**



^{*} Pin 4 is an NO contact, and pin 2 is an NC contact.

Timing Charts

E2E-C/X□C□/B□ NPN/PNP Open-collector Output



Pin Arrangement

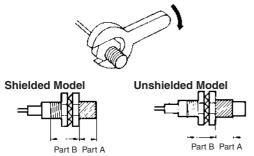
E2E-CR8C□/CR8B□/X1C□/X1B□-M5 DC 3-wire Models

Connector	Operation mode	Applicable models	Pin arrangement
M8-3pin	NO/NC	E2E-CR8C□-M5 E2E-X1C□-M5	DC Load
	NO/NC	E2E-CR8B□-M5 E2E-X1B□-M5	DC Load

Precautions

Mounting

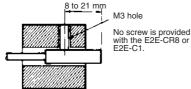
Do not tighten the nut with excessive force. A washer must be used with the nut.



Note: The table below shows the tightening torques for part A and part B nuts. In the previous examples, the nut is on the sensor head side (part B) and hence the tightening torque for part B applies. If this nut is in part A, the tightening torque for part A applies instead.

Model	Pa	Part B	
	Length Torque		Torque
M5	1 N·m		

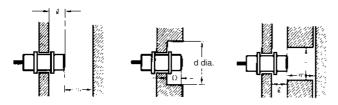
Refer to the following to mount the E2E-CR8 and E2E-C1 non-screw models.



Tighten the screw to a torque of 0.2 N·m maximum to secure the E2E-CR8 and a torque of 0.4 N·m maximum to secure the E2E-C1.

Effects of Surrounding Metal

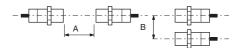
When mounting the E2E within a metal panel, ensure that the clearances given in the following table are maintained. Failure to maintain these distances may cause deterioration in the performance of the sensor.



Mod	el	Item	3 dia.	4 dia.	M5	5.4 dia.
	Shielded	I	0 mm	0 mm	0 mm	0 mm
E2E-X□B□ E2E-C□C□	IC C C C C C C C C C	d	3 mm	4 mm	5 mm	5.4 mm
E2E-C□B□		D	0 mm	0 mm	0 mm	0 mm
DC 3-wire		m	2 mm	2.4 mm	3 mm	3 mm
		n	6 mm	6 mm	8 mm	8 mm

Mutual Interference

When installing two or more Sensors face to face or side by side, ensure that the minimum distances given in the following table are maintained.



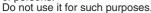
Mode	el	Item	3 dia.	4 dia.	M5	5.4 dia.
E2E-X□B□ E2E-X□C□ F2F-C□B□	Shielded	Α	20 mm			
E2E-C□C□ DC 3-wire		В	15 mm			

Note: Values in parentheses apply to Sensors operating at different frequencies.

Inductive Sensors

/ WARNING

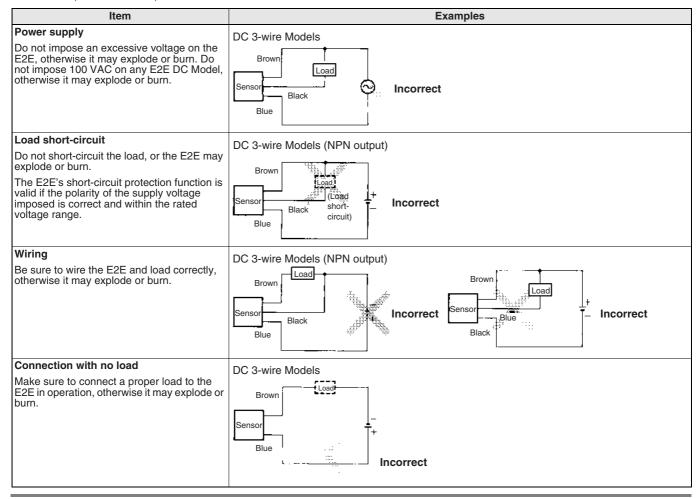
This product is not designed or rated for ensuring safety of persons.





Precautions for Safe Use

The colors in parentheses are previous wire colors.



Precautions for Correct Use

Installation

Power Reset Time

The Proximity Sensor is ready to operate within 100 ms after power is supplied. If power supplies are connected to the Proximity Sensor and load respectively, be sure to supply power to the Proximity Sensor before supplying power to the load.

Power OFF

The Proximity Sensor may output a pulse signal when it is turned OFF. Therefore, it is recommended to turn OFF the load before turning OFF the Proximity Sensor.

Power Supply Transformer

When using a DC power supply, make sure that the DC power supply has an insulated transformer. Do not use a DC power supply with an auto-transformer.

Sensing Object

Metal Coating:

The sensing distances of the Proximity Sensor vary with the metal coating on sensing objects.

Wiring

High-tension Lines

Wiring through Metal Conduit

If there is a power or high-tension line near the cable of the Proximity Sensor, wire the cable through an independent metal conduit to prevent against Proximity Sensor damage or malfunctioning.

Cable Tractive Force

Do not pull on cables with tractive forces exceeding the following.

Diameter	Tractive force
4 dia. max.	30 N max.
4 dia. min.	50 N max.

Mounting

The Proximity Sensor must not be subjected to excessive shock with a hammer when it is installed, otherwise the Proximity Sensor may be damaged or lose its water-resistivity.

Environment

Water Resistivity

Do not use the Proximity Sensor underwater, outdoors, or in the rain.

Operating Environment

Be sure to use the Proximity Sensor within its operating ambient temperature range and do not use the Proximity Sensor outdoors so that its reliability and life expectancy can be maintained. Although the Proximity Sensor is water resistive, a cover to protect the Proximity

Sensor from water or water soluble machining oil is recommended so that its reliability and life expectancy can be maintained.

Do not use the Proximity Sensor in an environment with chemical gas (e.g., strong alkaline or acid gasses including nitric, chromic, and concentrated sulfuric acid gases).

Connection to a PLC

Required Conditions

Connection to a PLC is possible if the specifications of the PLC and the Proximity Sensor satisfy the following conditions. (The meanings of the symbols are given below.)

1. The ON voltage of the PLC and the residual voltage of the Proximity Sensor must satisfy the following. $V_{\text{ON}} \leq V_{\text{CC}} - V_{\text{R}}$

The OFF current of the PLC and the leakage current of the Proximity Sensor must satisfy the following.
 IOFF ≥ Ileak

(If the OFF current is not listed in the specifications, take it to be 1.3 mA.)

3. The ON current of the PLC and the control output (Ioυτ) of the Proximity Sensor must satisfy the following.

 $IOUT(min) \le ION \le IOUT(max)$

The ON current of the PLC will vary, however, with the power supply voltage and the input impedance used as shown in the following equation.

 $\mathsf{Ion} = (\mathsf{Vcc} - \mathsf{Vr} - \mathsf{Vpc}\,)/\mathsf{Rin}$

Example

In this example, the above conditions are checked for when the PLC model is the C200H-ID212, the Proximity Sensor model is the E2E-X7D1-N, and the power supply voltage is 24 V.

1. Von $(14.4 \text{ V}) \leq \text{Vcc} (20.4 \text{ V}) - \text{Vr} (3 \text{ V}) = 17.4 \text{ V}$: OK

2. Ioff (1.3 mA) ≥ Ileak (0.8 mA): OK

3. Ion = [Vcc (20.4 V) - VR (3 V) - $\underline{\text{VPc }(4 \text{ V})}$]/Rin (3 k Ω) \approx 4.5 mA

Therefore,

 $I_{OUT(min)}$ (3 mA) $\leq I_{ON}$ (4.5 mA): OK

Von: ON voltage of PLC (14.4 V) Ion: ON current of PLC (typ. 7 mA)

loff: OFF current of PLC (1.3 mA)

R_{IN}: Input impedance of PLC (3 $k\Omega$)

VPC: Internal residual voltage of PLC (4 V)

V_R: Output residual voltage of Proximity Sensor (3 V) I_{leak}: Leakage current of Proximity Sensor (0.8 mA)

Ιουτ: Control output of Proximity Sensor (3 to 100 mA)

Vcc: Power supply voltage (PLC: 20.4 to 26.4 V)

Values in parentheses are for the following PLC model and Proximity

Sensor model. PLC: C200H-ID212

Proximity Sensor: E2E-X7D1-N

Note: please refer to complete E2E/E2E2 datasheet for details on E2E-X7D1-N

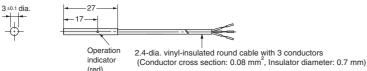
Model	Connection type	Method	Description
DC 3-wire	AND (serial connection)	Correct	The Sensors connected together must satisfy the following conditions.
		OUT Load	i⊾ + (N −1) x i ≤ Upper-limit of control output of each Sensor $V_S - N \times V_R \ge Load \ operating \ voltage$ N: No. of Sensors $V_R: \ Residual \ voltage \ of \ each \ Sensor$ $V_S: \ Supply \ voltage$ i: Current consumption of the Sensor i⊾: Load current
			If the MY Relay, which operates at 24 VDC, is used as a load for example, a maximum of two Proximity Sensors can be connected to the load.

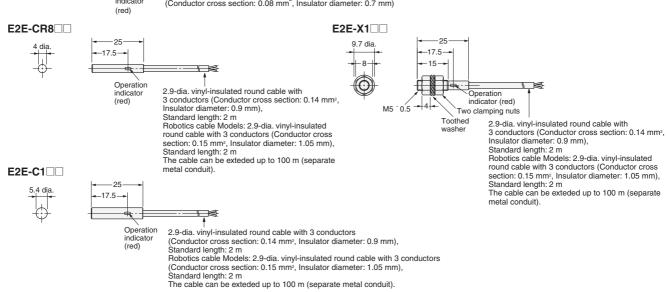
Dimensions

Note: All units are in millimeters unless otherwise indicated.

Pre-wired Models (Shielded)

E2E-CR6□□

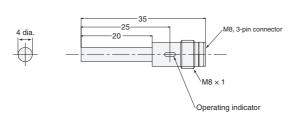




E2E-X1□□-M5

M8 (3 pin) Connector Models (Shielded)

E2E-CR8□□-M5



10 dia. 8 25 19.0 Two clamping nuts Two toothed washers Operating indicator

 1 M5 × 0.5

Mounting Holes



Dimensions	3 dia.	4 dia.	M5	5.4 dia.
F (mm)	3.3 ^{+0.3} dia.	4.2 ^{+0.5} dia.	5.5 ^{+0.5} dia.	5.7 ^{+0.5} dia.

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Dimensions and weights are nominal and are not to be used for manufacturing purposes, even when tolerances are shown.

ALL DIMENSIONS SHOWN ARE IN MILLIMETERS

To convert millimeters into inches, multiply by 0.03937. To convert grams into ounces, multiply by 0.03527

Cat. No. D11E-EN-02A

In the interest of product improvement, specifications are subject to change without notice.

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157043	E2E-X1C1	Buy on EAN
183173	E2E-CR8B1- M5	Buy on EAN
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