



**Contactor, I<sub>th</sub> = I<sub>e</sub>: 1714 A, RAW 250: 230 - 250 V 50 - 60 Hz/230 - 350 V DC, AC and DC operation, Screw connection**



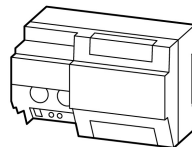
**Part no. DILH1400/22(RAW250)**  
**Catalog No. 272441**  
**Alternate Catalog No. XTCEC14P22B**  
**EL-Nummer (Norway) 4130500**

**Delivery program**

Product range			Contactors
Application			Mains contactors for resistive loads from 1000 A
Subrange			AC -1 contactors greater than 1000 A
Utilization category			AC-1: Non-inductive or slightly inductive loads, resistance furnaces
Connection technique			Screw connection
<b>Rated operational current</b>			
AC-1			
Conventional free air thermal current, 3 pole, 50 - 60 Hz			
Open			
at 40 °C	I <sub>th</sub> = I <sub>e</sub>	A	1714
Conventional free air thermal current, 1 pole			
open	I <sub>th</sub>	A	3500
Contact sequence			
For use with			DILM820-XHI...
Actuating voltage			RAW 250: 230 - 250 V 50 - 60 Hz/230 - 350 V DC
Voltage AC/DC			AC and DC operation
<b>Auxiliary contacts</b>			
possible variants at auxiliary contact module fitting options			on the side: 2 x DILM820-XHI11(V)-SI; 2 x DILM820-XHI11-SA
Side mounting auxiliary contacts			
<b>Instructions</b>			Interlocked opposing contacts according to IEC/EN 60947-5-1 Appendix L, inside the auxiliary contact module Auxiliary contacts used as mirror contacts according to IEC/EN 60947-4-1 Appendix F (not N/C late open)
<b>Instructions</b>			integrated suppressor circuit in actuating electronics 660 V, 690 V or 1000 V: not directly reversing

Note concerning the product  
**Classical**  
 A1/A2 are attached to power as normal

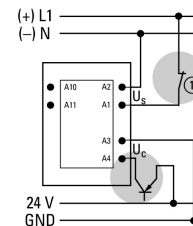
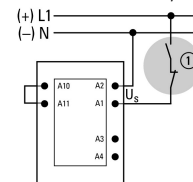
**Direct from the PLC**



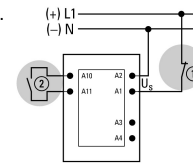
A 24 V output from the PLC can be directly connected to the connections A3/A4.

**From a lower-power actuating device**

DILM250 to DILM1000, DILH1400



Low-power actuating devices such as PCB relays, actuating devices or position switches can be directly connected to A10/A11.



① Stopping in case of emergency (Emergenza-stop)

② max. capacity 6 nF

## Technical data

### General

Standards			IEC/EN 60947, VDE 0660, UL, CSA, CCC
Lifespan, mechanical			
AC operated	Operations	$\times 10^6$	5
DC operated	Operations	$\times 10^6$	5
Operating frequency, mechanical			
AC operated	Operations/h		1000
DC operated	Operations/h		1000
Climatic proofing			Damp heat, constant, to IEC 60068-2-78 Damp heat, cyclic, to IEC 60068-2-30
Ambient temperature			
Open		°C	-40 - +60
Storage		°C	-40 - +80
Mounting position			
Mechanical shock resistance (IEC/EN 60068-2-27)			
Half-sinusoidal shock, 10 ms			
Main contacts			
N/O contact		g	10
Auxiliary contacts			
N/O contact		g	10
N/C contact		g	8
Degree of Protection			IP00
Altitude		m	Max. 2000
Weight		kg	14.4
Terminal capacity main cable			
Busbar	Width	mm	80
Main cable connection screw/bolt			M12
Tightening torque		Nm	35
Terminal capacity control circuit cables			
Solid		mm <sup>2</sup>	1 x (0.75 - 2.5) 2 x (0.75 - 2.5)
Flexible with ferrule		mm <sup>2</sup>	1 x (0.75 - 2.5) 2 x (0.75 - 2.5)
Solid or stranded		AWG	18 - 14
Stripping length		mm	10
Control circuit cable connection screw/bolt			M3.5
Tightening torque		Nm	1.2
Tool			
Main cable			
Width across flats		mm	18
Control circuit cables			
Pozidriv screwdriver		Size	2
Standard screwdriver		mm	0.8 x 5.5/1 x 6

## Main conducting paths

Rated impulse withstand voltage	$U_{imp}$	V AC	8000
Overtoltage category/pollution degree			III/3
Rated insulation voltage	$U_i$	V AC	1000
Rated operational voltage	$U_e$	V AC	1000
Safe isolation to EN 61140			
between coil and contacts		V AC	500
between the contacts		V AC	500
Making capacity (p.f. to IEC/EN 60947)		A	9840
Breaking capacity			
220 V 230 V		A	8200
380 V 400 V		A	8200
500 V		A	8200
660 V 690 V		A	8200
1000 V		A	5800
Component lifespan			
			AC1: See → Engineering, characteristic curves

## AC

AC-1			
Rated operational current			
Conventional free air thermal current, 3 pole, 50 - 60 Hz			
Open			
at 40 °C	$I_{th} = I_e$	A	1714
at 50 °C	$I_{th} = I_e$	A	1533
at 55 °C	$I_{th} = I_e$	A	1462
at 60 °C	$I_{th} = I_e$	A	1400
Conventional free air thermal current, 1 pole			
Note			at maximum permissible ambient air temperature
open	$I_{th}$	A	3500

## Current heat loss

3 pole, at $I_{th}$ (60°)		W	189
Current heat loss at $I_e$ to AC-3/400 V		W	0.032

## Magnet systems

Voltage tolerance			
$U_S$			230 - 250 V 50/60 Hz 230 - 350 V DC
AC operated	Pick-up		$0.7 \times U_{S \min} - 1.15 \times U_{S \max}$
DC operated	Pick-up		$0.7 \times U_{S \min} - 1.15 \times U_{S \max}$
AC operated	Drop-out		$0.2 \times U_{S \max} - 0.6 \times U_{S \min}$
DC operated	Drop-out		$0.2 \times U_{S \max} - 0.6 \times U_{S \min}$
Power consumption of the coil in a cold state and $1.0 \times U_S$			
Note on power consumption			Control transformer with $u_k \leq 7\%$
Pull-in power	Pick-up	VA	800
Pull-in power	Pick-up	W	700
Sealing power	Sealing	VA	26.5
Sealing power	Sealing	W	11.4
Duty factor		% DF	100
Changeover time at 100 % $U_S$ (recommended value)			
Main contacts			
Closing delay		ms	70
Opening delay		ms	40
Behaviour in marginal and transitional conditions			
Sealing			
Voltage interruptions			
( $0 \dots 0.2 \times U_{c \min}$ ) $\leq 10$ ms			Time is bridged successfully

$(0 \dots 0.2 \times U_{c \min}) > 10 \text{ ms}$			Drop-out of the contactor
Voltage drops			
$(0.2 \dots 0.6 \times U_{c \min}) \leq 12 \text{ ms}$			Time is bridged successfully
$(0.2 \dots 0.6 \times U_{c \min}) > 12 \text{ ms}$			Drop-out of the contactor
$(0.6 \dots 0.7 \times U_{c \min})$			Contactor remains switched on
Excess voltage			
$(1.15 \dots 1.3 \times U_{c \max})$			Contactor remains switched on
Pick-up phase			
$(0 \dots 0.7 \times U_{c \min})$			Contactor does not switch on
$(0.7 \times U_{c \min} \dots 1.15 \times U_{c \max})$			Contactor switches on with certainty
Admissible transitional contact resistance (of the external control circuit device when actuating A11)	mΩ		≤ 500
PLC signal level (A3 - A4) to IEC/EN 61131-2 (type 2)			
High	V		15
Low	V		5

### Electromagnetic compatibility (EMC)

Electromagnetic compatibility			This product is designed for operation in industrial environments (environment A). Its use in residential environments (environment B) may cause radio-frequency interference, requiring additional noise suppression measures.
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### Rating data for approved types

Switching capacity			
General use	A		1600
Auxiliary contacts			
Pilot Duty			
AC operated			A600
DC operated			P300
General Use			
AC	V		600
AC	A		15
DC	V		250
DC	A		1
Special Purpose Ratings			
Resistance Air Heating			
480V 60Hz 3phase, 277V 60Hz 1phase	A		1400
600V 60Hz 3phase, 347V 60Hz 1phase	A		1400

### Design verification as per IEC/EN 61439

Technical data for design verification			
Rated operational current for specified heat dissipation	$I_n$	A	1400
Heat dissipation per pole, current-dependent	$P_{vid}$	W	63
Equipment heat dissipation, current-dependent	$P_{vid}$	W	0
Static heat dissipation, non-current-dependent	$P_{vs}$	W	6.5
Heat dissipation capacity	$P_{diss}$	W	0
Operating ambient temperature min.		°C	-40
Operating ambient temperature max.		°C	60
IEC/EN 61439 design verification			
10.2 Strength of materials and parts			
10.2.2 Corrosion resistance			Meets the product standard's requirements.
10.2.3.1 Verification of thermal stability of enclosures			Meets the product standard's requirements.
10.2.3.2 Verification of resistance of insulating materials to normal heat			Meets the product standard's requirements.
10.2.3.3 Verification of resistance of insulating materials to abnormal heat and fire due to internal electric effects			Meets the product standard's requirements.
10.2.4 Resistance to ultra-violet (UV) radiation			Meets the product standard's requirements.
10.2.5 Lifting			Does not apply, since the entire switchgear needs to be evaluated.
10.2.6 Mechanical impact			Does not apply, since the entire switchgear needs to be evaluated.
10.2.7 Inscriptions			Meets the product standard's requirements.

10.3 Degree of protection of ASSEMBLIES		Does not apply, since the entire switchgear needs to be evaluated.
10.4 Clearances and creepage distances		Meets the product standard's requirements.
10.5 Protection against electric shock		Does not apply, since the entire switchgear needs to be evaluated.
10.6 Incorporation of switching devices and components		Does not apply, since the entire switchgear needs to be evaluated.
10.7 Internal electrical circuits and connections		Is the panel builder's responsibility.
10.8 Connections for external conductors		Is the panel builder's responsibility.
10.9 Insulation properties		
10.9.2 Power-frequency electric strength		Is the panel builder's responsibility.
10.9.3 Impulse withstand voltage		Is the panel builder's responsibility.
10.9.4 Testing of enclosures made of insulating material		Is the panel builder's responsibility.
10.10 Temperature rise		The panel builder is responsible for the temperature rise calculation. Eaton will provide heat dissipation data for the devices.
10.11 Short-circuit rating		Is the panel builder's responsibility. The specifications for the switchgear must be observed.
10.12 Electromagnetic compatibility		Is the panel builder's responsibility. The specifications for the switchgear must be observed.
10.13 Mechanical function		The device meets the requirements, provided the information in the instruction leaflet (IL) is observed.

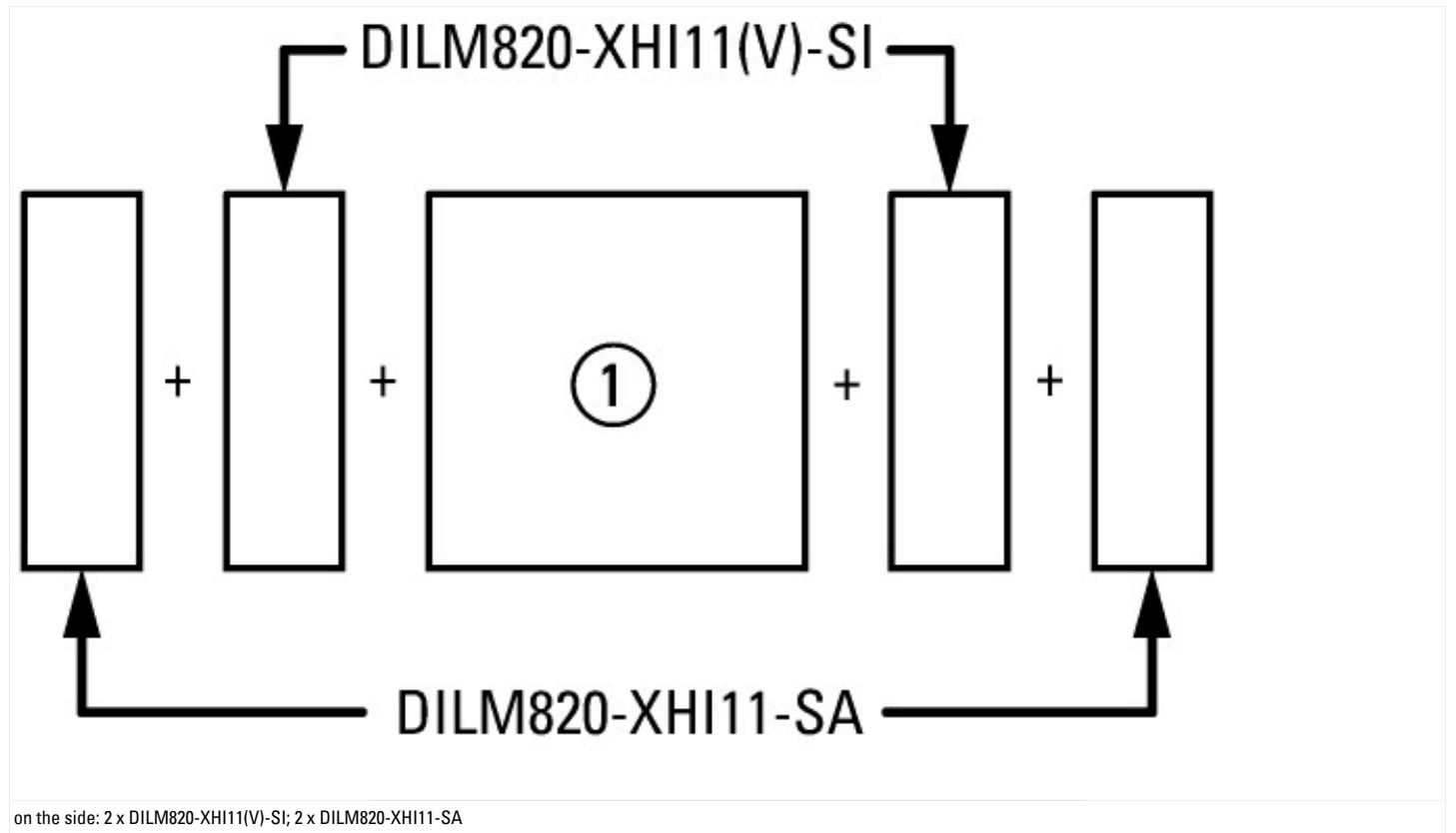
## Technical data ETIM 7.0

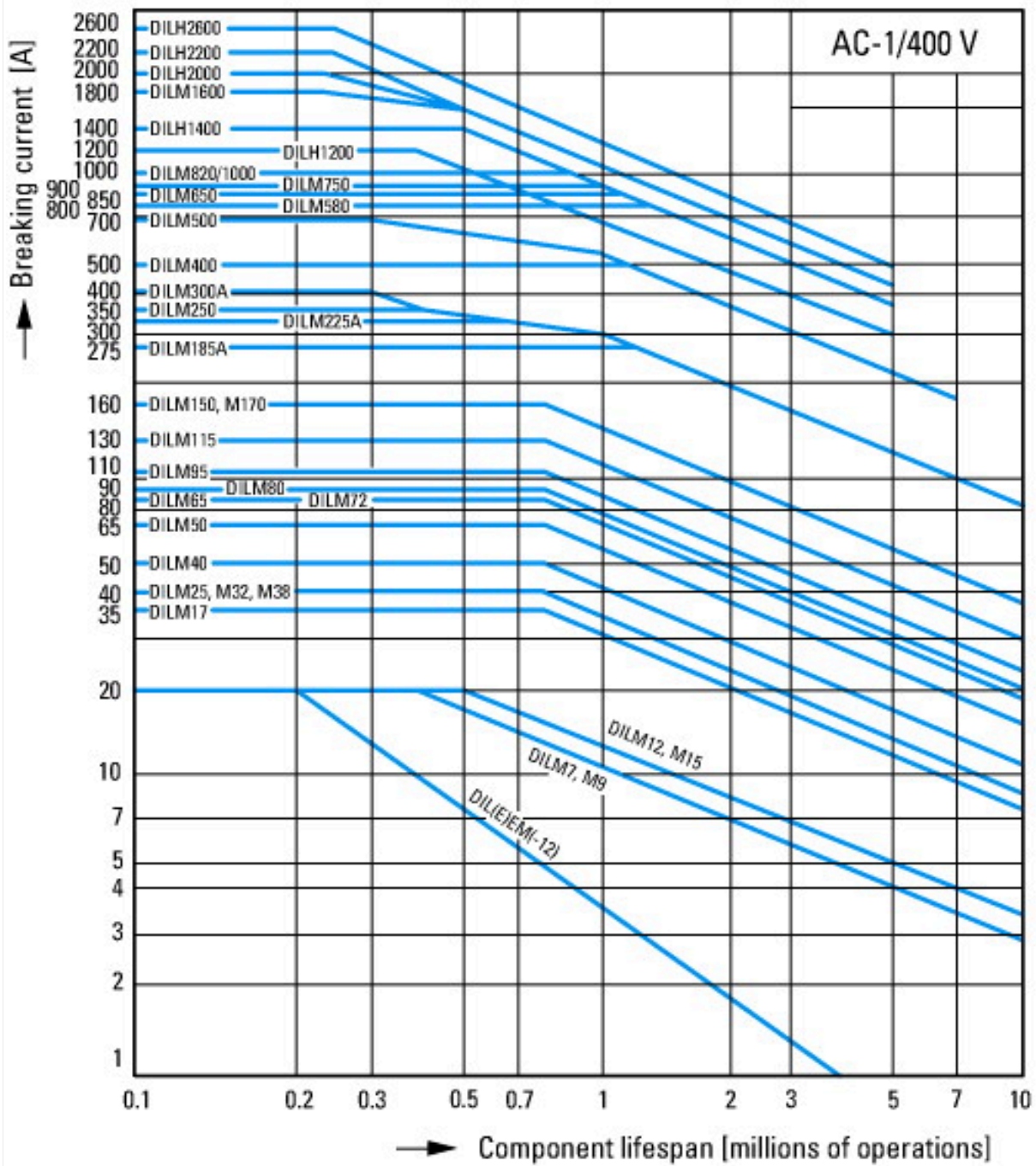
Low-voltage industrial components (EG000017) / Power contactor, AC switching (EC000066)		
Electric engineering, automation, process control engineering / Low-voltage switch technology / Contactor (LV) / Power contactor, AC switching (ecl@ss10.0.1-27-37-10-03 [AAB718015])		
Rated control supply voltage Us at AC 50HZ	V	230 - 250
Rated control supply voltage Us at AC 60HZ	V	230 - 250
Rated control supply voltage Us at DC	V	230 - 250
Voltage type for actuating		AC/DC
Rated operation current Ie at AC-1, 400 V	A	1714
Rated operation current Ie at AC-3, 400 V	A	0
Rated operation power at AC-3, 400 V	kW	0
Rated operation current Ie at AC-4, 400 V	A	0
Rated operation power at AC-4, 400 V	kW	0
Rated operation power NEMA	kW	0
Modular version		No
Number of auxiliary contacts as normally open contact		2
Number of auxiliary contacts as normally closed contact		2
Type of electrical connection of main circuit		Rail connection
Number of normally closed contacts as main contact		0
Number of main contacts as normally open contact		3

## Approvals

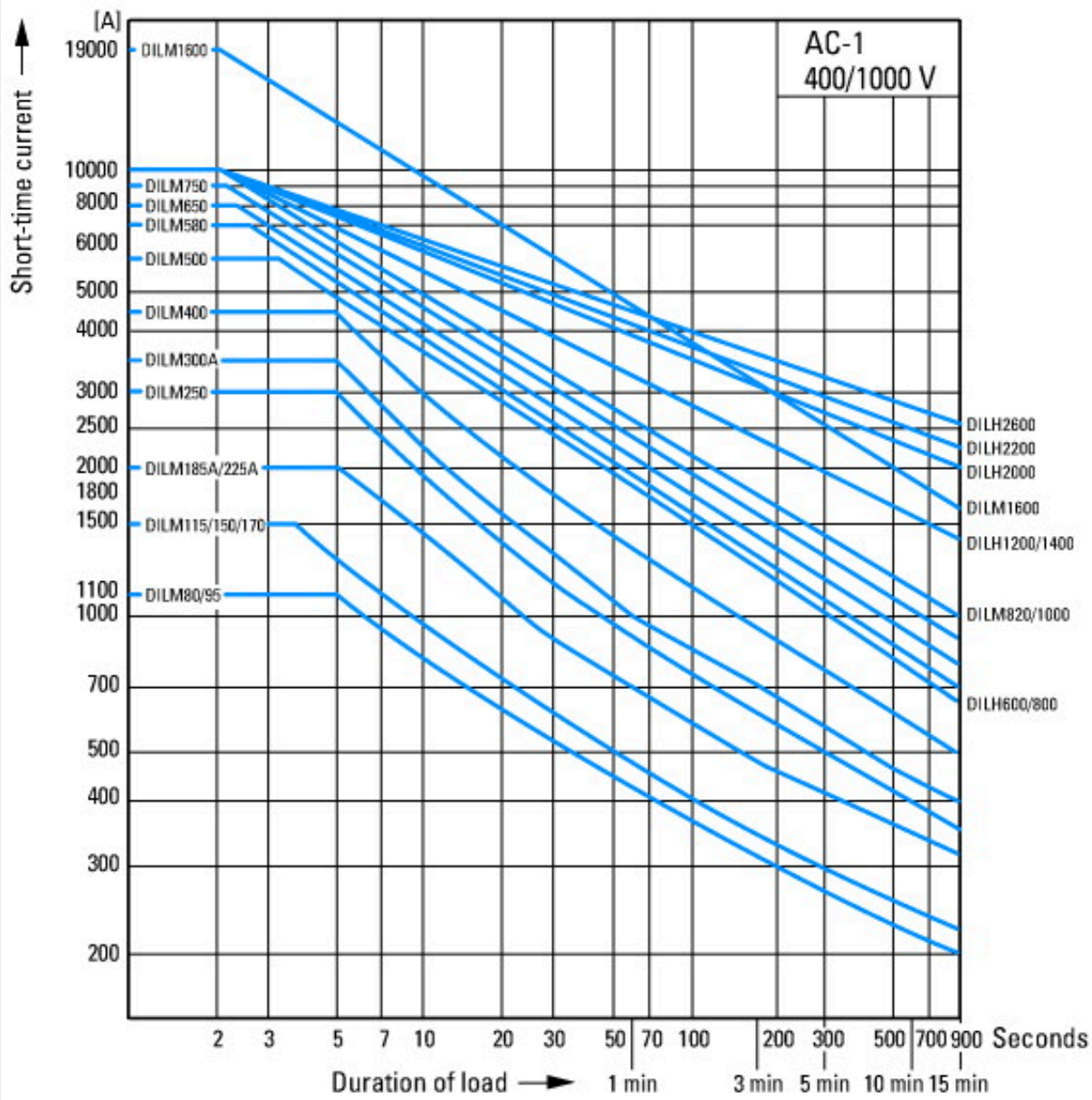
Product Standards		IEC/EN 60947-4-1; UL 60947-4-1; CSA - C22.2 No. 60947-4-1-14; CE marking
UL File No.		E29096
UL Category Control No.		NLDX
CSA File No.		012528
CSA Class No.		3211-04
North America Certification		UL listed, CSA certified
Specially designed for North America		No

## Characteristics



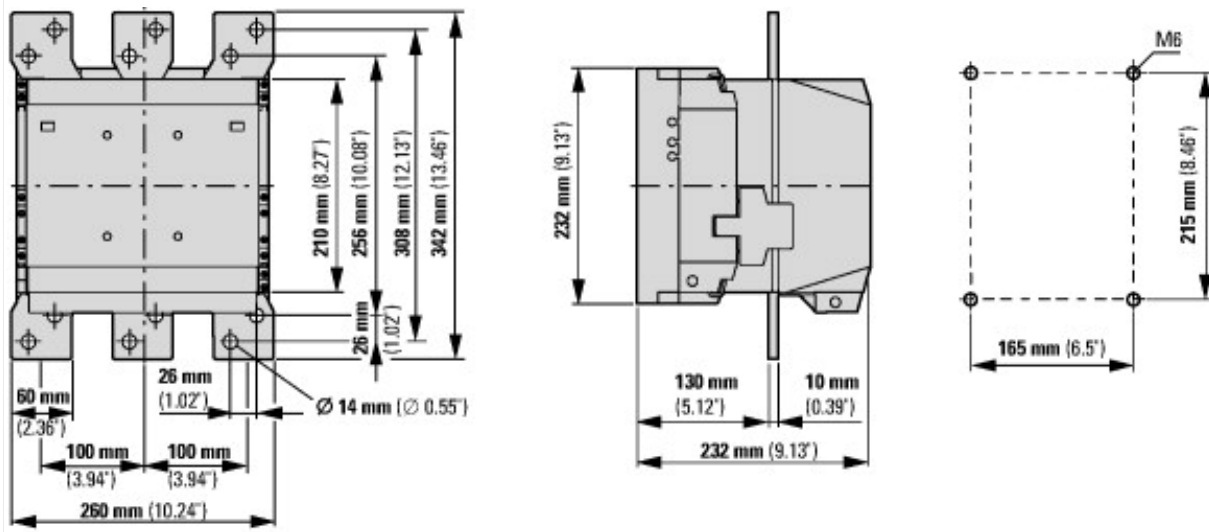


Switching conditions for 3 pole, non-motor loads  
 Operating characteristics  
 Non inductive and slightly inductive loads  
 Electrical characteristics  
 Switch on: 1 x rated operational current  
 Switch off: 1 x rated operational current  
 Utilization category  
 100 % AC-1  
 Typical examples of application  
 Electric heat

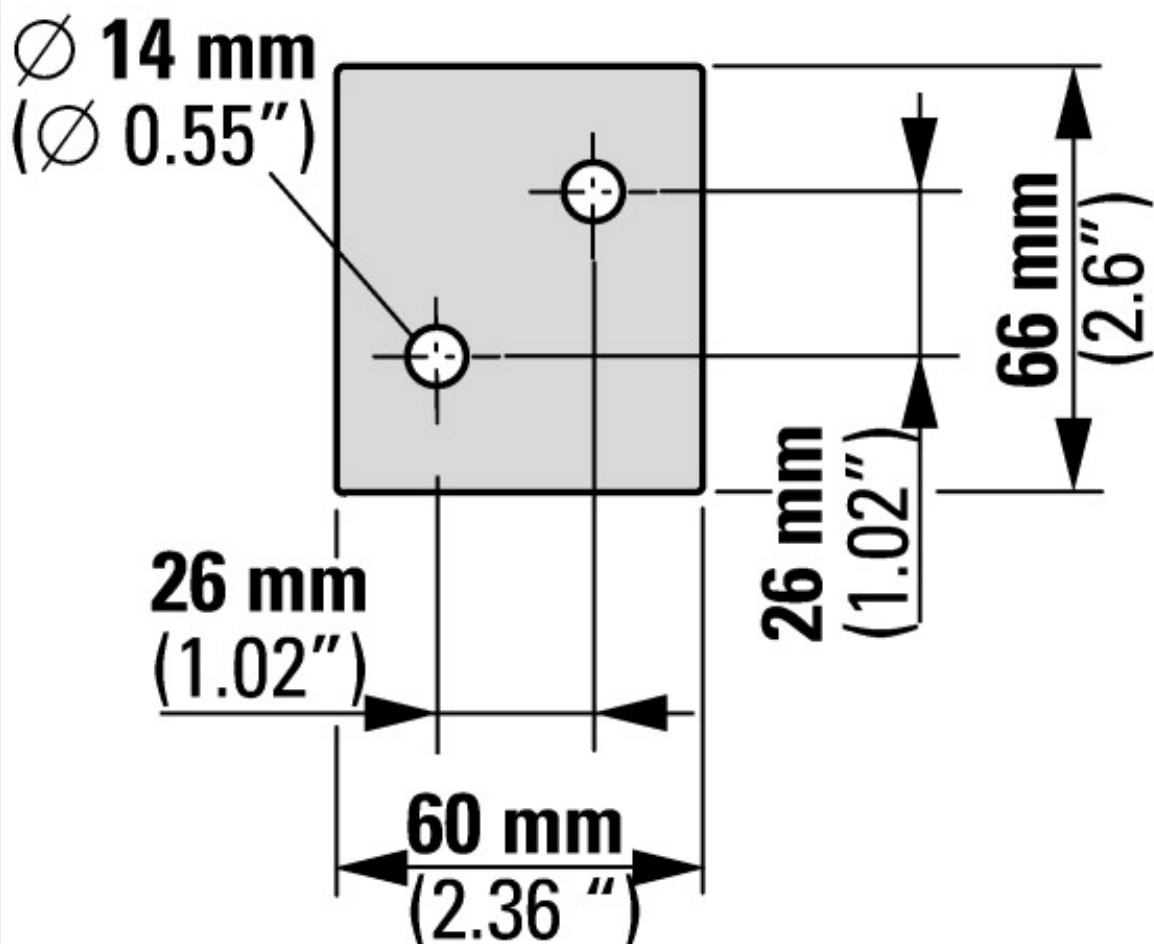


Short-time loading, 3-pole  
Time interval between two loading cycles: 15 minutes

### Dimensions







## Additional product information (links)

### IL034039ZU Contactors >170 A

IL034039ZU Contactors >170 A	<a href="https://es-assets.eaton.com/DOCUMENTATION/AWA_INSTRUCTIONS/IL034039ZU2019_09.pdf">https://es-assets.eaton.com/DOCUMENTATION/AWA_INSTRUCTIONS/IL034039ZU2019_09.pdf</a>
Motor starters and "Special Purpose Ratings" for the North American market	<a href="http://www.eaton.eu/ecm/groups/public/@pub/@europe/@electrical/documents/content/pct_3258146.pdf">http://www.eaton.eu/ecm/groups/public/@pub/@europe/@electrical/documents/content/pct_3258146.pdf</a>
Switchgear of Power Factor Correction Systems	<a href="http://www.moeller.net/binary/ver_techpapers/ver934en.pdf">http://www.moeller.net/binary/ver_techpapers/ver934en.pdf</a>
X-Start - Modern Switching Installations Efficiently Fitted and Wired Securely	<a href="http://www.moeller.net/binary/ver_techpapers/ver938en.pdf">http://www.moeller.net/binary/ver_techpapers/ver938en.pdf</a>
Mirror Contacts for Highly-Reliable Information Relating to Safety-Related Control Functions	<a href="http://www.moeller.net/binary/ver_techpapers/ver944en.pdf">http://www.moeller.net/binary/ver_techpapers/ver944en.pdf</a>
Effect of the Cable Capacitance of Long Control Cables on the Actuation of Contactors	<a href="http://www.moeller.net/binary/ver_techpapers/ver949en.pdf">http://www.moeller.net/binary/ver_techpapers/ver949en.pdf</a>
Switchgear for Luminaires	<a href="http://www.moeller.net/binary/ver_techpapers/ver955en.pdf">http://www.moeller.net/binary/ver_techpapers/ver955en.pdf</a>
Standard Compliant and Functionally Safe Engineering Design with Mechanical Auxiliary Contacts	<a href="http://www.moeller.net/binary/ver_techpapers/ver956en.pdf">http://www.moeller.net/binary/ver_techpapers/ver956en.pdf</a>
The Interaction of Contactors with PLCs	<a href="http://www.moeller.net/binary/ver_techpapers/ver957en.pdf">http://www.moeller.net/binary/ver_techpapers/ver957en.pdf</a>
Busbar Component Adapters for modern Industrial control panels	<a href="http://www.moeller.net/binary/ver_techpapers/ver960en.pdf">http://www.moeller.net/binary/ver_techpapers/ver960en.pdf</a>