



**Contactor,  $I_{th} = I_e$ : 2700 A, RAW 250: 230 - 250 V 50 - 60 Hz/230 - 350 V DC, AC and DC operation, Screw connection**

**EATON**  
Powering Business Worldwide™

**Part no.** DILH2200/22(RAW250)  
**Catalog No.** 111793  
**Alternate Catalog No.** XTCEC22R22B

## Delivery program

Product range	Contactors		
Application	Mains contactors for resistive loads from 1000 A		
Subrange	AC-1 contactors greater than 1000 A		
Utilization category	AC-1: Non-inductive or slightly inductive loads, resistance furnaces		
Connection technique	Screw connection		
<b>Rated operational current</b>			
AC-1			
Conventional free air thermal current, 3 pole, 50 - 60 Hz			
Open			
at 40 °C	$I_{th} = I_e$	A	2700
Conventional free air thermal current, 1 pole			
open	$I_{th}$	A	5500
Contact sequence			
For use with	DILM820-XHI...		
Actuating voltage	RAW 250: 230 - 250 V 50 - 60 Hz/230 - 350 V DC		
Voltage AC/DC	AC and DC operation		
<b>Auxiliary contacts</b>			
possible variants at auxiliary contact module fitting options	on the side: 2 x DILM820-XHI11(V)-SI; 2 x DILM820-XHI11-SA		
Side mounting auxiliary contacts			
<b>Instructions</b>	<p>Interlocked opposing contacts according to IEC/EN 60947-5-1 Appendix L, inside the auxiliary contact module</p> <p>Auxiliary contacts used as mirror contacts according to IEC/EN 60947-4-1 Appendix F (not N/C late open)</p>		
<b>Instructions</b>	<p>integrated suppressor circuit in actuating electronics</p> <p>660 V, 690 V or 1000 V: not directly reversing</p>		

Note concerning the product

### Classic

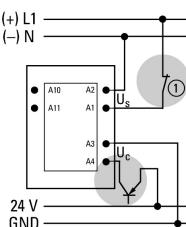
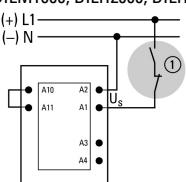
A1/A2 werden wie bisher gewohnt an Spannung gelegt



### Direct from the PLC

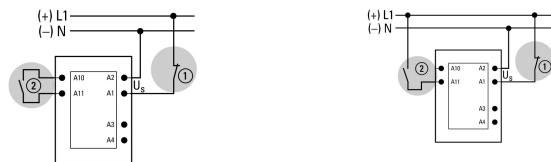
An die Anschlüsse A3/A4 kann direkt ein 24-V-Ausgang der SPS angeschlossen werden.

DILM1600, DILH2000, DILH2200



From a low-power actuating device

Gering belastbare Befehlsgeber wie Leiterplattenrelais, Befehlsgeräte oder Positionsschalter können direkt an A10/A11 angeschlossen werden.



① Stopping in the event of an emergency  
(emergency switching off)

② max. Cable capacitance 6 nF

## Technical data

### General

Standards		IEC/EN 60947, VDE 0660, UL, CSA, CCC	
Lifespan, mechanical			
AC operated	Operations	$\times 10^6$	5
DC operated	Operations	$\times 10^6$	5
Operating frequency, mechanical			
AC operated	Operations/h		1000
DC operated	Operations/h		1000
Climatic proofing			Damp heat, constant, to IEC 60068-2-78 Damp heat, cyclic, to IEC 60068-2-30
Ambient temperature			
Open	°C	-40 - +60	
Storage	°C	-40 - +80	
Mounting position			
Mechanical shock resistance (IEC/EN 60068-2-27)			
Half-sinusoidal shock, 10 ms			
Main contacts			
N/O contact	g	10	
Auxiliary contacts			
N/O contact	g	10	
N/C contact	g	8	
Degree of Protection		IP00	
Altitude	m	Max. 2000	
Weight	kg	32	
Terminal capacity main cable			
Busbar	Width	mm	100
Main cable connection screw/bolt		M12	
Tightening torque	Nm	35	
Terminal capacity control circuit cables			
Solid	mm <sup>2</sup>	1 x (0.75 - 2.5) 2 x (0.75 - 2.5)	
Flexible with ferrule	mm <sup>2</sup>	1 x (0.75 - 2.5) 2 x (0.75 - 2.5)	
Solid or stranded	AWG	18 - 14	
Stripping length	mm	10	
Control circuit cable connection screw/bolt		M3.5	
Tightening torque	Nm	1.2	
Tool			
Main cable			
Width across flats	mm	18	
Control circuit cables			
Pozidriv screwdriver	Size	2	
Standard screwdriver	mm	0.8 x 5.5/1 x 6	

## Main conducting paths

Rated impulse withstand voltage	$U_{imp}$	V AC	8000
Oversupply category/pollution degree			III/3
Rated insulation voltage	$U_i$	V AC	1000
Rated operational voltage	$U_e$	V AC	1000
Safe isolation to EN 61140			
between coil and contacts		V AC	500
between the contacts		V AC	500
Making capacity (p.f. to IEC/EN 60947)		A	9840
Breaking capacity			
220 V 230 V		A	8200
380 V 400 V		A	8200
500 V		A	8200
660 V 690 V		A	8200
1000 V		A	5800
Component lifespan			

AC1: See → Engineering, characteristic curves

## AC

AC-1			
Rated operational current			
Conventional free air thermal current, 3 pole, 50 - 60 Hz			
Open			
at 40 °C	$I_{th} = I_e$	A	2700
at 50 °C	$I_{th} = I_e$	A	2400
at 55 °C	$I_{th} = I_e$	A	2300
at 60 °C	$I_{th} = I_e$	A	2200
Conventional free air thermal current, 1 pole			
Note			at maximum permissible ambient air temperature
open	$I_{th}$	A	5500

## Current heat loss

3 pole, at $I_{th}$ (60°)		W	231
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## Magnet systems

Voltage tolerance			
$U_S$			230 - 250 V 50/60 Hz 230 - 350 V DC
AC operated	Pick-up	$\times U_S$	$0.7 \times U_{S\ min} - 1.15 \times U_{S\ max}$
DC operated	Pick-up	$\times U_S$	$0.7 \times U_{S\ min} - 1.15 \times U_{S\ max}$
AC operated	Drop-out	$\times U_S$	$0.2 \times U_{S\ max} - 0.6 \times U_{S\ min}$
DC operated	Drop-out	$\times U_S$	$0.2 \times U_{S\ max} - 0.6 \times U_{S\ min}$
Power consumption of the coil in a cold state and $1.0 \times U_S$			
Note on power consumption			Control transformer with $u_k \leq 7\%$
Pull-in power	Pick-up	VA	1600
Pull-in power	Pick-up	W	1400
Sealing power	Sealing	VA	36.5
Sealing power	Sealing	W	17.3
Duty factor		% DF	100
Changeover time at 100 % $U_S$ (recommended value)			
Main contacts			
Closing delay		ms	70
Opening delay		ms	40
Behaviour in marginal and transitional conditions			
Sealing			
Voltage interruptions			
$(0 \dots 0.2 \times U_{c\ min}) \leq 10\ ms$			Time is bridged successfully
$(0 \dots 0.2 \times U_{c\ min}) > 10\ ms$			Drop-out of the contactor

Voltage drops		
(0.2 ... 0.6 x U <sub>c</sub> min) ≤ 12 ms		Time is bridged successfully
(0.2 ... 0.6 x U <sub>c</sub> min) > 12 ms		Drop-out of the contactor
(0.6 ... 0.7 x U <sub>c</sub> min)		Contactor remains switched on
Excess voltage		
(1.15 ... 1.3 x U <sub>c</sub> max)		Contactor remains switched on
Pick-up phase		
(0 ... 0.7 x U <sub>c</sub> min)		Contactor does not switch on
(0.7 x U <sub>c</sub> min ... 1.15 x U <sub>c</sub> max)		Contactor switches on with certainty
Admissible transitional contact resistance (of the external control circuit device when actuating A11)	mΩ	≤ 500
PLC signal level (A3 - A4) to IEC/EN 61131-2 (type 2)		
High	V	15
Low	V	5

## Electromagnetic compatibility (EMC)

Electromagnetic compatibility			This product is designed for operation in industrial environments (environment A). Its use in residential environments (environment B) may cause radio-frequency interference, requiring additional noise suppression measures.
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## Rating data for approved types

Switching capacity			
General use	A	2200	
Auxiliary contacts			
Pilot Duty			
AC operated		A600	
DC operated		P300	
General Use			
AC	V	600	
AC	A	15	
DC	V	250	
DC	A	1	
Special Purpose Ratings			
Resistance Air Heating			
480V 60Hz 3phase, 277V 60Hz 1phase	A	2200	
600V 60Hz 3phase, 347V 60Hz 1phase	A	2200	

## Design verification as per IEC/EN 61439

Technical data for design verification			
Rated operational current for specified heat dissipation	I <sub>n</sub>	A	2200
Heat dissipation per pole, current-dependent	P <sub>vid</sub>	W	77
Equipment heat dissipation, current-dependent	P <sub>vid</sub>	W	0
Static heat dissipation, non-current-dependent	P <sub>vs</sub>	W	13
Heat dissipation capacity	P <sub>diss</sub>	W	0
Operating ambient temperature min.		°C	-40
Operating ambient temperature max.		°C	60
IEC/EN 61439 design verification			
10.2 Strength of materials and parts			
10.2.2 Corrosion resistance			Meets the product standard's requirements.
10.2.3.1 Verification of thermal stability of enclosures			Meets the product standard's requirements.
10.2.3.2 Verification of resistance of insulating materials to normal heat			Meets the product standard's requirements.
10.2.3.3 Verification of resistance of insulating materials to abnormal heat and fire due to internal electric effects			Meets the product standard's requirements.
10.2.4 Resistance to ultra-violet (UV) radiation			Meets the product standard's requirements.
10.2.5 Lifting			Does not apply, since the entire switchgear needs to be evaluated.
10.2.6 Mechanical impact			Does not apply, since the entire switchgear needs to be evaluated.
10.2.7 Inscriptions			Meets the product standard's requirements.
10.3 Degree of protection of ASSEMBLIES			Does not apply, since the entire switchgear needs to be evaluated.

10.4 Clearances and creepage distances		Meets the product standard's requirements.
10.5 Protection against electric shock		Does not apply, since the entire switchgear needs to be evaluated.
10.6 Incorporation of switching devices and components		Does not apply, since the entire switchgear needs to be evaluated.
10.7 Internal electrical circuits and connections		Is the panel builder's responsibility.
10.8 Connections for external conductors		Is the panel builder's responsibility.
10.9 Insulation properties		
10.9.2 Power-frequency electric strength		Is the panel builder's responsibility.
10.9.3 Impulse withstand voltage		Is the panel builder's responsibility.
10.9.4 Testing of enclosures made of insulating material		Is the panel builder's responsibility.
10.10 Temperature rise		The panel builder is responsible for the temperature rise calculation. Eaton will provide heat dissipation data for the devices.
10.11 Short-circuit rating		Is the panel builder's responsibility. The specifications for the switchgear must be observed.
10.12 Electromagnetic compatibility		Is the panel builder's responsibility. The specifications for the switchgear must be observed.
10.13 Mechanical function		The device meets the requirements, provided the information in the instruction leaflet (IL) is observed.

## Technical data ETIM 7.0

Low-voltage industrial components (EG000017) / Power contactor, AC switching (EC000066)

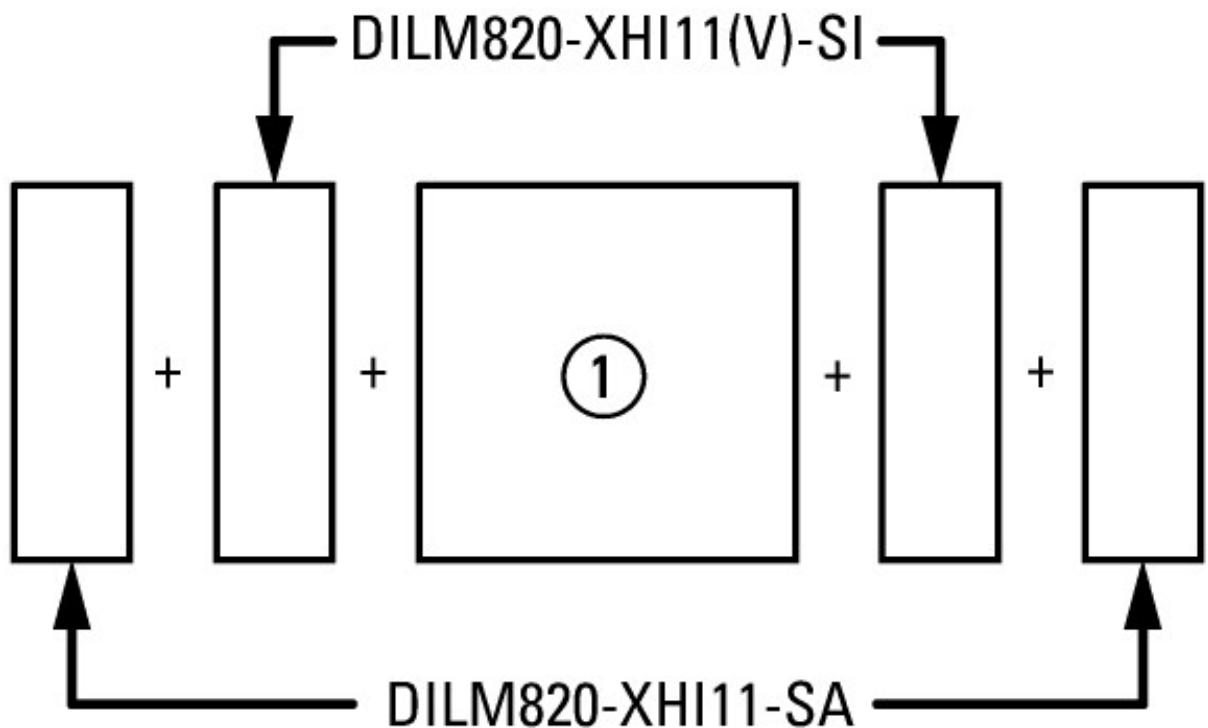
Electric engineering, automation, process control engineering / Low-voltage switch technology / Contactor (LV) / Power contactor, AC switching (ecl@ss10.0.1-27-37-10-03 [AAB718015])

Rated control supply voltage Us at AC 50Hz	V	230 - 250
Rated control supply voltage Us at AC 60Hz	V	230 - 250
Rated control supply voltage Us at DC	V	230 - 250
Voltage type for actuating		AC/DC
Rated operation current Ie at AC-1, 400 V	A	2700
Rated operation current Ie at AC-3, 400 V	A	0
Rated operation power at AC-3, 400 V	kW	0
Rated operation current Ie at AC-4, 400 V	A	0
Rated operation power at AC-4, 400 V	kW	0
Rated operation power NEMA	kW	0
Modular version		No
Number of auxiliary contacts as normally open contact		2
Number of auxiliary contacts as normally closed contact		2
Type of electrical connection of main circuit		Rail connection
Number of normally closed contacts as main contact		0
Number of main contacts as normally open contact		3

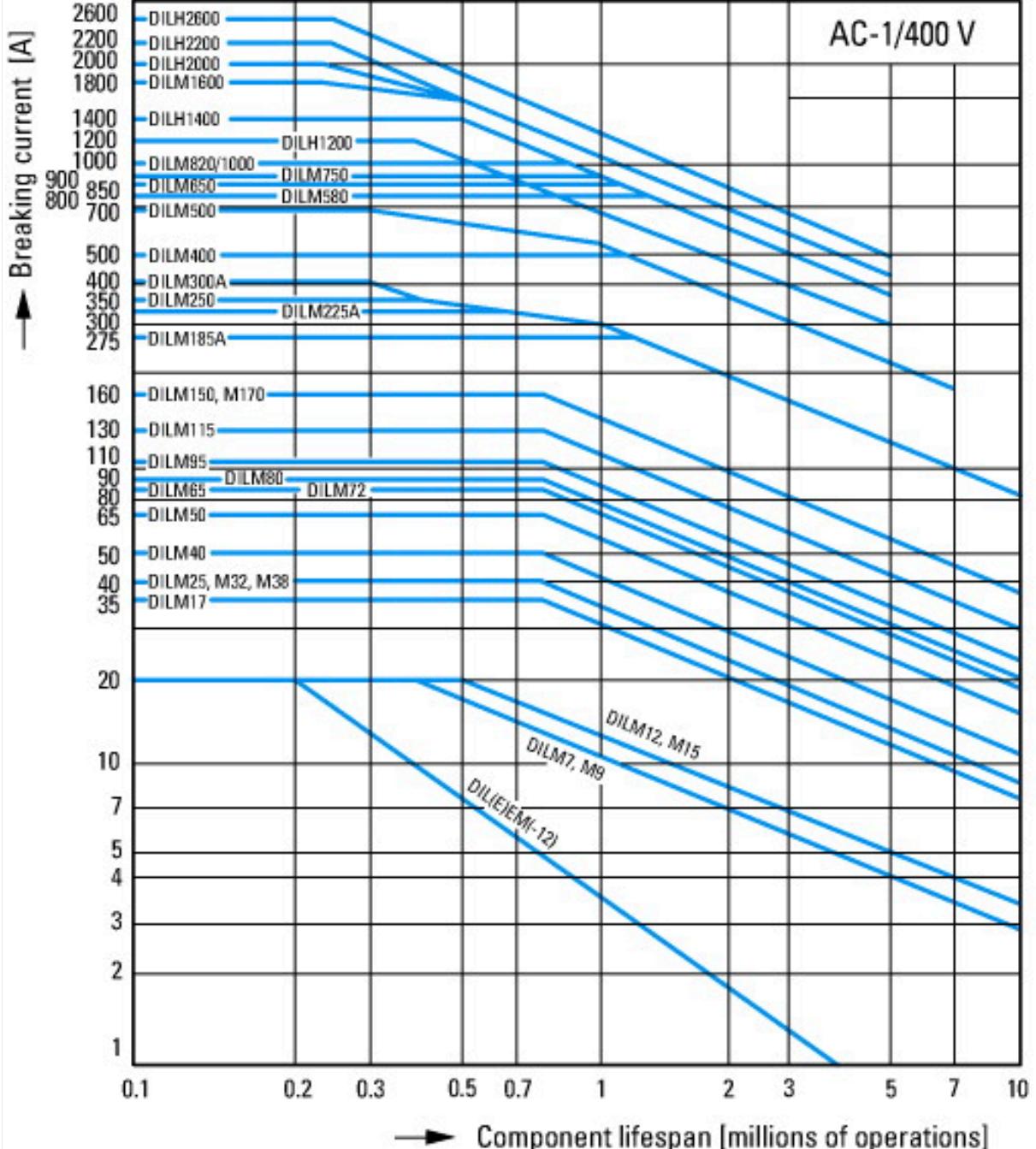
## Approvals

Product Standards		IEC/EN 60947-4-1; UL 60947-4-1; CSA - C22.2 No. 60947-4-1-14; CE marking
UL File No.		E29096
UL Category Control No.		NLDX
CSA File No.		012528
CSA Class No.		3211-04
North America Certification		UL listed, CSA certified
Specially designed for North America		No

## Characteristics



on the side: 2 x DILM820-XHI11(V)-SI; 2 x DILM820-XHI11-SA



Switching conditions for 3 pole, non-motor loads

Operating characteristics

Non inductive and slightly inductive loads

Electrical characteristics

Switch on: 1 x rated operational current

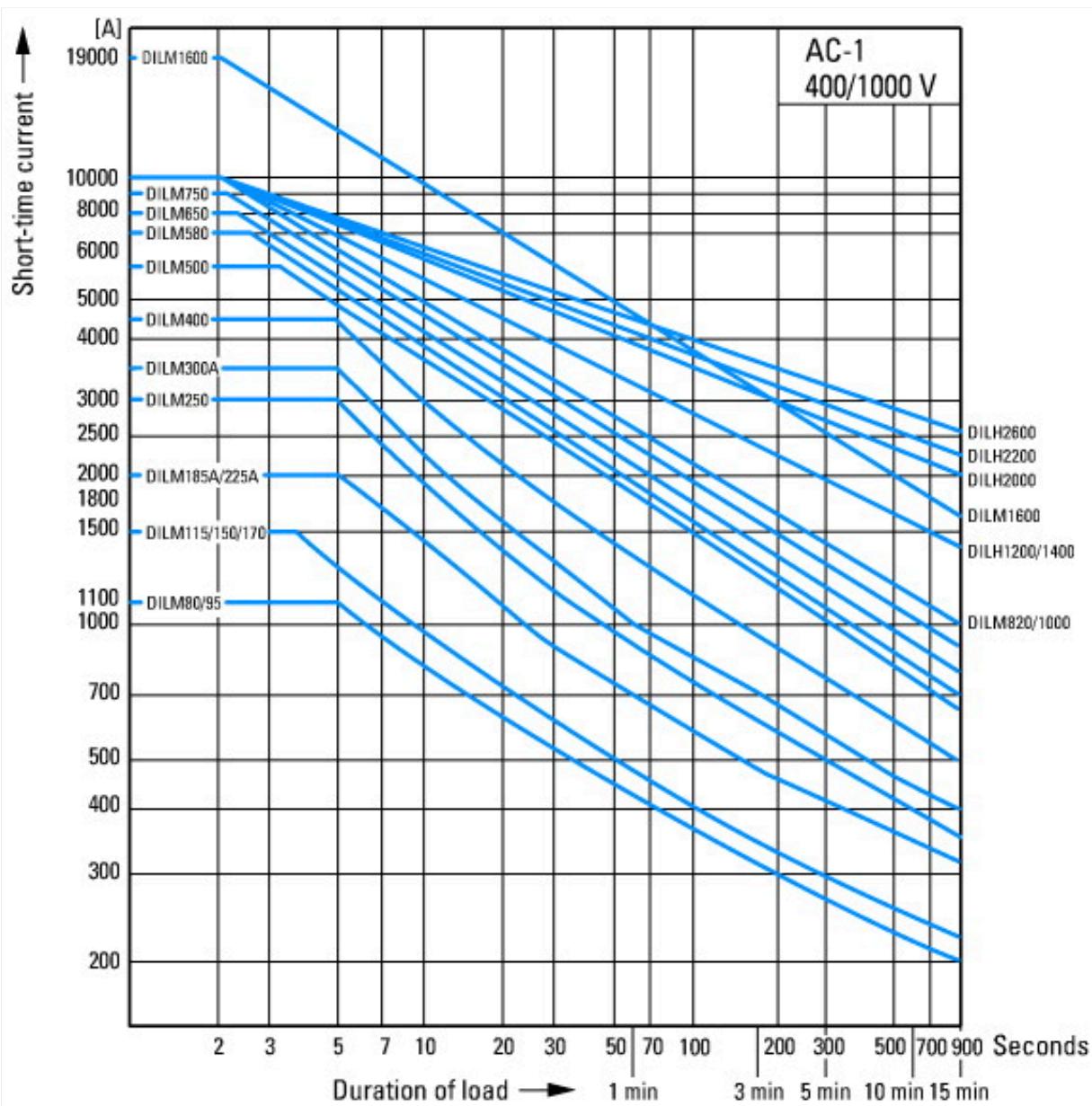
Switch off: 1 x rated operational current

Utilization category

100 % AC-1

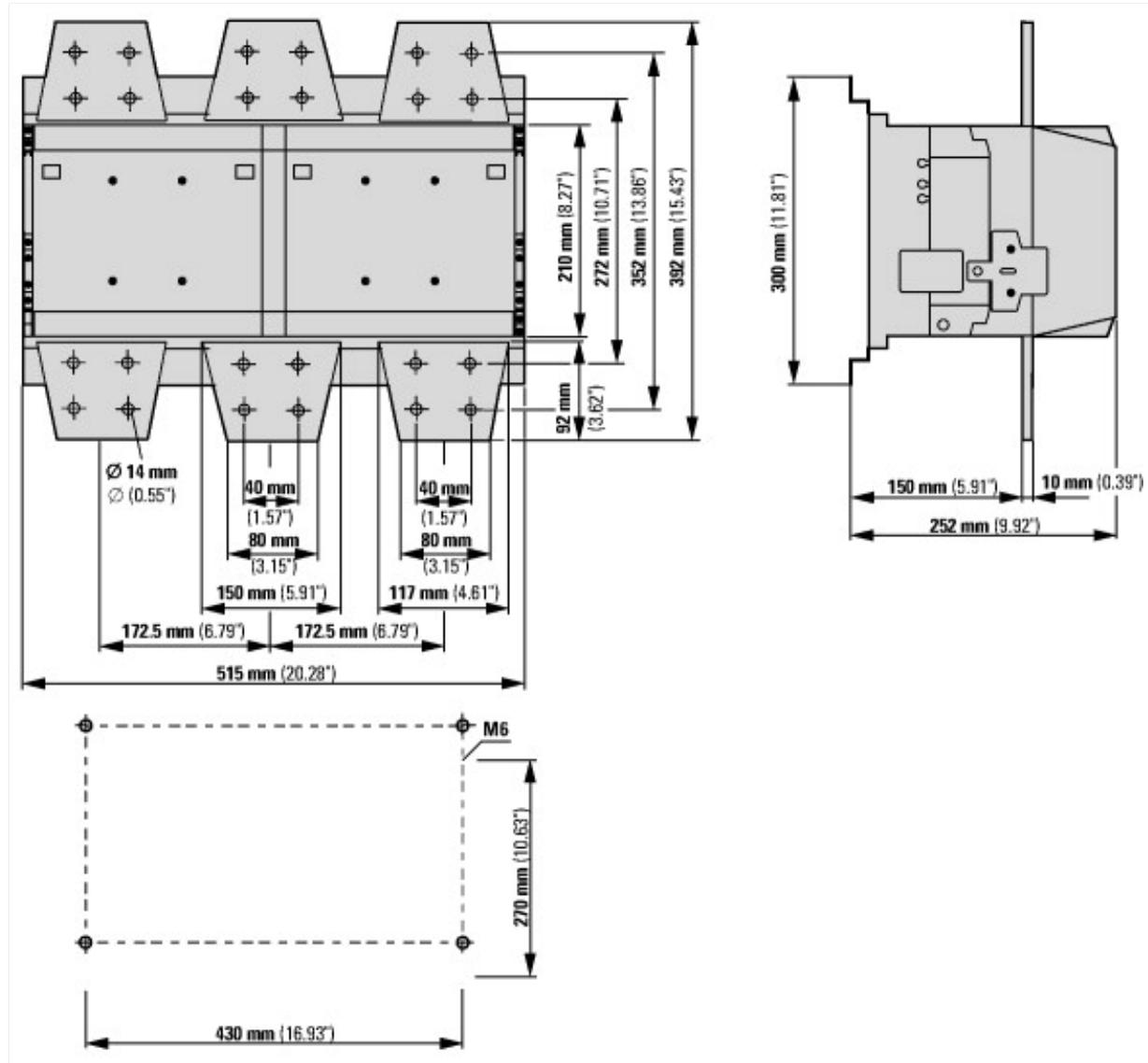
Typical examples of application

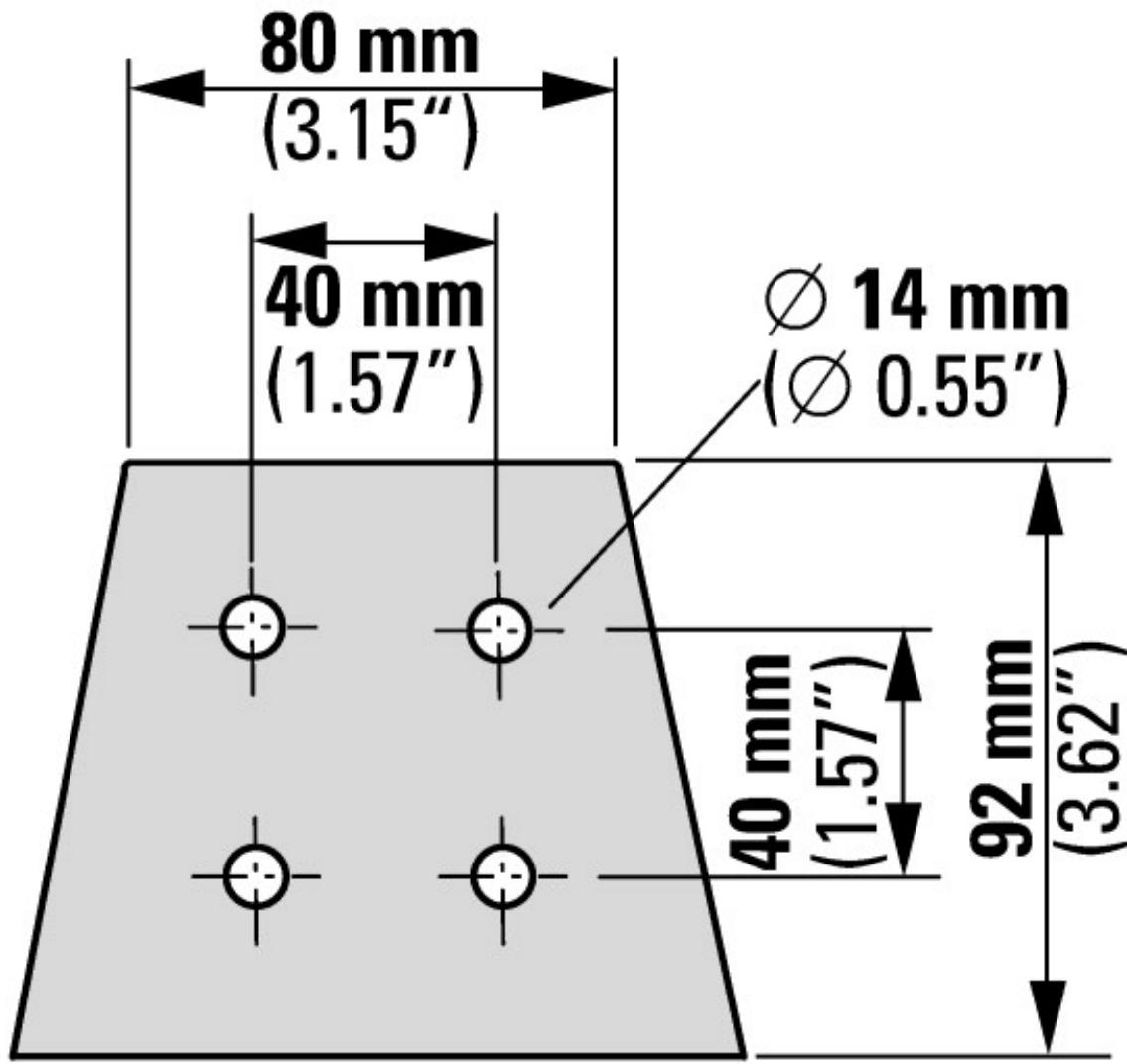
Electric heat



Short-time loading, 3-pole  
Time interval between two loading cycles: 15 minutes

## Dimensions





DILM1600  
DILH2000, DILH2200

## Assets (links)

### Declaration of CE Conformity

00002865

### Instruction Leaflets

IL03406004Z2018\_05

## Additional product information (links)

### IL03406004Z (AWA2100-2109) Contactors > 170 A

IL03406004Z (AWA2100-2109) Contactors > 170 A [ftp://ftp.moeller.net/DOCUMENTATION/AWA\\_INSTRUCTIONS/IL03406004Z2019\\_09.pdf](ftp://ftp.moeller.net/DOCUMENTATION/AWA_INSTRUCTIONS/IL03406004Z2019_09.pdf)

Motor starters and "Special Purpose Ratings" for the North American market [http://www.eaton.eu/ecm/groups/public/@pub/@europe/@electrical/documents/content/pct\\_3258146.pdf](http://www.eaton.eu/ecm/groups/public/@pub/@europe/@electrical/documents/content/pct_3258146.pdf)

Switchgear of Power Factor Correction Systems [http://www.moeller.net/binary/ver\\_techpapers/ver934en.pdf](http://www.moeller.net/binary/ver_techpapers/ver934en.pdf)

X-Start - Modern Switching Installations Efficiently Fitted and Wired Securely [http://www.moeller.net/binary/ver\\_techpapers/ver938en.pdf](http://www.moeller.net/binary/ver_techpapers/ver938en.pdf)

Mirror Contacts for Highly-Reliable Information Relating to Safety-Related Control Functions [http://www.moeller.net/binary/ver\\_techpapers/ver944en.pdf](http://www.moeller.net/binary/ver_techpapers/ver944en.pdf)

Effect of the Cable Capacitance of Long Control Cables on the Actuation of Contactors [http://www.moeller.net/binary/ver\\_techpapers/ver949en.pdf](http://www.moeller.net/binary/ver_techpapers/ver949en.pdf)

Switchgear for Luminaires [http://www.moeller.net/binary/ver\\_techpapers/ver955en.pdf](http://www.moeller.net/binary/ver_techpapers/ver955en.pdf)

Standard Compliant and Functionally Safe Engineering Design with Mechanical Auxiliary Contacts [http://www.moeller.net/binary/ver\\_techpapers/ver956en.pdf](http://www.moeller.net/binary/ver_techpapers/ver956en.pdf)

The Interaction of Contactors with PLCs [http://www.moeller.net/binary/ver\\_techpapers/ver957en.pdf](http://www.moeller.net/binary/ver_techpapers/ver957en.pdf)

Busbar Component Adapters for modern Industrial control panels [http://www.moeller.net/binary/ver\\_techpapers/ver960en.pdf](http://www.moeller.net/binary/ver_techpapers/ver960en.pdf)

