



**Variable Frequency Drive, 3~/3~ 230 V, 248 A, 75 kW, Vector control, EMC-Filter**

**Part no.** DA1-32248FN-B55C  
**Article no.** 169376  
**Catalog No.** DA1-32248FN-B55C

## Delivery programme

|                                  |          |    |   |
|----------------------------------|----------|----|---|
| Product range                    |          |    | Variable frequency drives   |
| Rated operational voltage        | $U_e$    |    | 230 V AC, 3-phase   |
| Output voltage with $V_e$        | $U_2$    |    | 230 V AC, 3-phase   |
| Mains voltage (50/60Hz)          | $U_{LN}$ | V  | 200 (-10%) - 240 (+10%)   |
| <b>Rated operational current</b> |          |    |   |
| At 150% overload                 | $I_e$    | A  | 248   |
| Note                             |          |    | Rated operational current at an operating frequency of 4 kHz and an ambient air temperature of +40 °C   |
| Note                             |          |    | Overload cycle for 60 s every 600 s   |
| <b>Assigned motor rating</b>     |          |    |   |
| Note                             |          |    | for normal internally and externally ventilated 4 pole, three-phase asynchronous motors with 1500 rpm <sup>-1</sup> at 50 Hz or 1800 min <sup>-1</sup> at 60 Hz |
| Note                             |          |    | Overload cycle for 60 s every 600 s   |
| Note                             |          |    | at 230 V, 50 Hz   |
| 150 % Overload                   | P        | kW | 75  |
| 150 % Overload                   | $I_e$    | A  | 233   |
| Note                             |          |    | at 220 - 240 V, 60 Hz   |
| 150 % Overload                   | P        | HP | 100   |
| 150 % Overload                   | $I_e$    | A  | 248   |
| Degree of Protection             |          |    | IP55/NEMA 12  |
| Interface/field bus (built-in)   |          |    | OP-Bus (RS485)/Modbus RTU, CANopen®   |
| Fieldbus connection (optional)   |          |    | Ethernet IP<br>DeviceNet<br>PROFIBUS<br>PROFINET<br>Modbus-TCP<br>EtherCAT<br>BACnet/IP<br>SmartWire-DT   |
| Fitted with                      |          |    | Radio interference suppression filter<br>Additional PCB protection<br>OLED display<br>DC link choke   |
| Frame size                       |          |    | FS7   |
| Connection to SmartWire-DT       |          |    | with SmartWire-DT module DX-NET-SWD2  |

## Technical data

|                    |          |   |   |
|--------------------|----------|---|---|
| <b>General</b>     |          |   |   |
| Standards          |          |   | Specification for general requirements: IEC/EN 61800-2<br>EMC requirements: IEC/EN 61800-3<br>Safety requirements: IEC/EN 61800-5-1 |
| Certifications     |          |   | CE, cUL, UL, c-Tick, Ukr Sepro, EAC   |
| Production quality |          |   | RoHS, ISO 9001  |
| Climatic proofing  | $\rho_w$ | % | < 95%, average relative humidity (RH), non-condensing, non-corrosive (EN 50178)   |

|                                   |   |    |   |
|-----------------------------------|---|----|---|
| Ambient temperature               |   | °C |   |
| operation (150 % overload)        | θ | °C | -10 - +40   |
| Storage                           | θ | °C | -40 - +60   |
| Radio interference level          |   |    |   |
| Radio interference class (EMC)    |   |    | C1, C2, C3, depending on the motor cable length, the connected load, and ambient conditions. External radio interference suppression filters (optional) may be necessary. |
| Environment (EMC)                 |   |    | 1st and 2nd environments  |
| maximum motor cable length        | l | m  | C1 ≤ 1 m<br>C2 ≤ 5 m<br>C3 ≤ 25 m   |
| Mounting position                 |   |    | Vertical  |
| Altitude                          |   | m  | 0 - 1000 m above sea level<br>above 1000 m with 1 % performance reduction per 100 m<br>max. 4000 m  |
| Degree of Protection              |   |    | IP55/NEMA 12  |
| Protection against direct contact |   |    | BGV A3 (VBG4, finger- and back-of-hand proof)   |

## Main circuit

|  |            |     |   |
|--|------------|-----|---|
| Supply   |            |     |   |
| Rated operational voltage                            | $U_e$      |     | 230 V AC, 3-phase   |
| Mains voltage (50/60Hz)                              | $U_{LN}$   | V   | 200 (-10%) - 240 (+10%)   |
| Input current (150% overload)                        | $I_{LN}$   | A   | 252.8   |
| System configuration                                 |            |     | AC supply systems with earthed center point   |
| Supply frequency                                     | $f_{LN}$   | Hz  | 50/60   |
| Frequency range                                      | $f_{LN}$   | Hz  | 48 - 62   |
| Mains switch-on frequency                            |            |     | Maximum of one time every 30 seconds  |
| Power section  |            |     |   |
| Function   |            |     | Variable frequency drive with internal DC link, DC link choke and IGBT inverter   |
| Overload current (150% overload)                     | $I_L$      | A   | 372   |
| max. starting current (High Overload)                | $I_H$      | %   | 200   |
| Note about max. starting current                     |            |     | for 4 seconds   |
| Output voltage with $V_e$                            | $U_2$      |     | 230 V AC, 3-phase   |
| Output Frequency                                     | $f_2$      | Hz  | 0 - 50/60 (max. 250)  |
| Switching frequency                                  | $f_{PWM}$  | kHz | 4<br>adjustable 4 - 12 (audible)  |
| Operation Mode                                       |            |     | U/f control<br>Speed control with slip compensation<br>sensorless vector control (SLV)<br>optional: Vector control with feedback (CLV)                          |
| Frequency resolution (setpoint value)                | $\Delta f$ | Hz  | 0.1   |
| Rated operational current                            |            |     |   |
| At 150% overload                                     | $I_e$      | A   | 248   |
| Note   |            |     | Rated operational current at an operating frequency of 4 kHz and an ambient air temperature of +40 °C   |
| Power loss   |            |     |   |
| Heat dissipation at rated operational current        | $P_V$      | W   | 1425  |
| Efficiency   | $\eta$     | %   | 98.1  |
| Maximum leakage current to ground (PE) without motor | $I_{PE}$   | mA  | 2.74  |
| Fitted with  |            |     | Radio interference suppression filter<br>Additional PCB protection<br>OLED display<br>DC link choke   |
| Safety function                                      |            |     | STO (Safe Torque Off)   |
| Frame size   |            |     | FS7   |
| Motor feeder   |            |     |   |
| Note   |            |     | for normal internally and externally ventilated 4 pole, three-phase asynchronous motors with 1500 rpm <sup>-1</sup> at 50 Hz or 1800 min <sup>-1</sup> at 60 Hz |
| Note   |            |     | Overload cycle for 60 s every 600 s   |
| Note   |            |     | at 230 V, 50 Hz   |
| 150 % Overload                                       | P          | kW  | 75  |
| Note   |            |     | at 220 - 240 V, 60 Hz   |

|   |   |     |  |
|---|---|-----|--|
| 150 % Overload                          | P | HP  | 100  |
| maximum permissible cable length        | I | m   | screened: 100<br>screened, with motor choke: 200<br>unscreened: 150<br>unscreened, with motor choke: 300 |
| Apparent power                          |   |     |  |
| Apparent power at rated operation 230 V | S | kVA | 98.8   |
| Apparent power at rated operation 240 V | S | kVA | 103.09   |
| Braking function                        |   |     |  |
| Standard braking torque                 |   |     | max. 30 % $M_N$  |
| DC braking torque                       |   |     | 100 %, adjustable  |

### Control section

|                                |       |   |  |
|--------------------------------|-------|---|--|
| External control voltage       | $U_c$ | V | 24 V DC (max. 100 mA)  |
| Reference voltage              | $U_s$ | V | 10 V DC (max. 10 mA)   |
| Analog inputs                  |       |   | 2, parameterizable, 0 - 10 V DC, 0/4 - 20 mA   |
| Analog outputs                 |       |   | 2, parameterizable, 0 - 10 V, 0/4 - 20 mA  |
| Digital inputs                 |       |   | 3, parameterizable, max. 30 VDC, max. 5 for non-parameterized analog inputs              |
| Digital outputs                |       |   | 2, parameterizable, 24 V DC  |
| Relay outputs                  |       |   | 2, parameterizable, 1 N/O and 1 changeover contact, 6 A (250 V, AC-1) / 5 A (30 V, DC-1) |
| Interface/field bus (built-in) |       |   | OP-Bus (RS485)/Modbus RTU, CANopen®  |

### Assigned switching and protective elements

|                                       |  |  |             |
|---------------------------------------|--|--|-------------|
| Power Wiring                          |  |  |             |
| IEC (Typ B, gG)                       |  |  | NZMC3-S320  |
| 150 % overload (CT/ $I_H$ , at 50 °C) |  |  | DX-LN3-300  |
| Motor feeder                          |  |  |             |
| 150 % overload (CT/ $I_H$ , at 50 °C) |  |  | DX-LM3-260  |
| 150 % overload (CT/ $I_H$ , at 50 °C) |  |  | DX-SIN3-250 |

## Design verification as per IEC/EN 61439

|  |           |   |  |
|--|-----------|---|--|
| Technical data for design verification   |           |   |  |
| Rated operational current for specified heat dissipation   | $I_n$     | A | 248  |
| Equipment heat dissipation, current-dependent  | $P_{vid}$ | W | 1425   |
| IEC/EN 61439 design verification   |           |   |  |
| 10.2 Strength of materials and parts   |           |   |  |
| 10.2.2 Corrosion resistance  |           |   | Meets the product standard's requirements.   |
| 10.2.3.1 Verification of thermal stability of enclosures   |           |   | Meets the product standard's requirements.   |
| 10.2.3.2 Verification of resistance of insulating materials to normal heat   |           |   | Meets the product standard's requirements.   |
| 10.2.3.3 Verification of resistance of insulating materials to abnormal heat and fire due to internal electric effects |           |   | Meets the product standard's requirements.   |
| 10.2.4 Resistance to ultra-violet (UV) radiation   |           |   | Meets the product standard's requirements.   |
| 10.2.5 Lifting   |           |   | Does not apply, since the entire switchgear needs to be evaluated.   |
| 10.2.6 Mechanical impact   |           |   | Does not apply, since the entire switchgear needs to be evaluated.   |
| 10.2.7 Inscriptions  |           |   | Meets the product standard's requirements.   |
| 10.3 Degree of protection of ASSEMBLIES  |           |   | Does not apply, since the entire switchgear needs to be evaluated.   |
| 10.4 Clearances and creepage distances   |           |   | Meets the product standard's requirements.   |
| 10.5 Protection against electric shock   |           |   | Does not apply, since the entire switchgear needs to be evaluated.   |
| 10.6 Incorporation of switching devices and components   |           |   | Does not apply, since the entire switchgear needs to be evaluated.   |
| 10.7 Internal electrical circuits and connections  |           |   | Is the panel builder's responsibility.   |
| 10.8 Connections for external conductors   |           |   | Is the panel builder's responsibility.   |
| 10.9 Insulation properties   |           |   |  |
| 10.9.2 Power-frequency electric strength   |           |   | Is the panel builder's responsibility.   |
| 10.9.3 Impulse withstand voltage   |           |   | Is the panel builder's responsibility.   |
| 10.9.4 Testing of enclosures made of insulating material   |           |   | Is the panel builder's responsibility.   |
| 10.10 Temperature rise   |           |   | The panel builder is responsible for the temperature rise calculation. Eaton will provide heat dissipation data for the devices. |
| 10.11 Short-circuit rating   |           |   | Is the panel builder's responsibility. The specifications for the switchgear must be observed.                                   |

|                                     |  |  |
|-------------------------------------|--|--|
| 10.12 Electromagnetic compatibility |  | Is the panel builder's responsibility. The specifications for the switchgear must be observed.           |
| 10.13 Mechanical function           |  | The device meets the requirements, provided the information in the instruction leaflet (IL) is observed. |

## Technical data ETIM 5.0

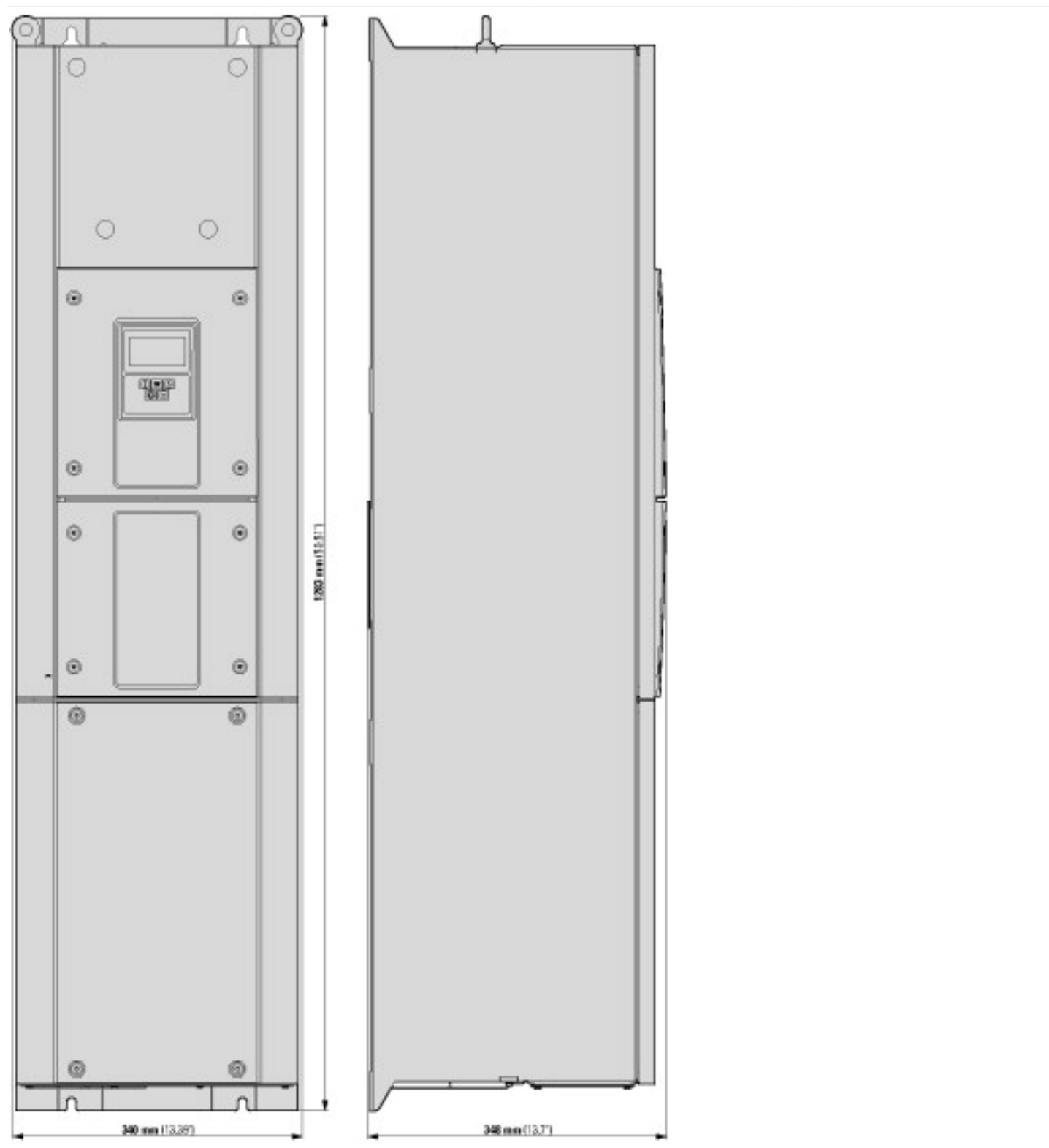
|  |    |           |
|--|----|-----------|
| Low-voltage industrial components (EG000017) / Frequency controller =< 1 kV (EC001857)   |    |           |
| Electric engineering, automation, process control engineering / Electrical drive / Static frequency converter / Static frequency converter = < 1 kv (ec@ss8-27-02-31-01 [AKE177010]) |    |           |
| Mains voltage  | V  | 200 - 240 |
| Mains frequency  |    | 50/60 Hz  |
| Number of phases input   |    | 3         |
| Number of phases output  |    | 3         |
| Max. output frequency  | Hz | 500       |
| Rated output voltage   | V  | 230       |
| Measuring output current   | A  | 248       |
| Output power at rated output voltage   | kW | 75        |
| Max. output at quadratic load at rated output voltage  | kW | 75        |
| Max. output at linear load at rated output voltage   | kW | 75        |
| With control unit  |    | Yes       |
| Application in industrial area permitted   |    | Yes       |
| Application in domestic- and commercial area permitted   |    | Yes       |
| Supporting protocol for TCP/IP   |    | No        |
| Supporting protocol for PROFIBUS   |    | Yes       |
| Supporting protocol for CAN  |    | Yes       |
| Supporting protocol for INTERBUS   |    | No        |
| Supporting protocol for ASI  |    | No        |
| Supporting protocol for KNX  |    | No        |
| Supporting protocol for MODBUS   |    | Yes       |
| Supporting protocol for Data-Highway   |    | No        |
| Supporting protocol for DeviceNet  |    | No        |
| Supporting protocol for SUCONET  |    | No        |
| Supporting protocol for LON  |    | No        |
| Supporting protocol for PROFINET IO  |    | Yes       |
| Supporting protocol for PROFINET CBA   |    | No        |
| Supporting protocol for SERCOS   |    | No        |
| Supporting protocol for Foundation Fieldbus  |    | No        |
| Supporting protocol for EtherNet/IP  |    | Yes       |
| Supporting protocol for AS-Interface Safety at Work  |    | No        |
| Supporting protocol for DeviceNet Safety   |    | No        |
| Supporting protocol for INTERBUS-Safety  |    | No        |
| Supporting protocol for PROFIsafe  |    | No        |
| Supporting protocol for SafetyBUS p  |    | No        |
| Supporting protocol for other bus systems  |    | No        |
| Number of HW-interfaces industrial Ethernet  |    | 0         |
| Number of HW-interfaces PROFINET   |    | 0         |
| Number of HW-interfaces RS-232   |    | 0         |
| Number of HW-interfaces RS-422   |    | 0         |
| Number of HW-interfaces RS-485   |    | 1         |
| Number of HW-interfaces serial TTY   |    | 0         |
| Number of HW-interfaces USB  |    | 1         |
| Number of HW-interfaces parallel   |    | 0         |
| Number of HW-interfaces other  |    | 0         |
| With optical interface   |    | No        |
| With PC connection   |    | Yes       |
| Integrated braking resistance  |    | No        |
| 4-quadrant operation possible  |    | No        |

|  |    |             |
|--|----|-------------|
| Type of converter                          |    | U converter |
| Degree of protection (IP)                  |    | IP55        |
| Height                                     | mm | 1280        |
| Width                                      | mm | 330         |
| Depth                                      | mm | 360         |
| Relative symmetric net frequency tolerance | %  | 5           |
| Relative symmetric net current tolerance   | %  | 10          |

## Approvals

|                                      |  |   |
|--------------------------------------|--|---|
| Product Standards                    |  | UL 508C; CSA-C22.2 No. 14; IEC/EN61800-3; IEC/EN61800-5; CE marking |
| UL File No.                          |  | E172143   |
| UL Category Control No.              |  | NMMS, NMMS7   |
| CSA File No.                         |  | UL report applies to both US and Canada                             |
| North America Certification          |  | UL listed, certified by UL for use in Canada                        |
| Specially designed for North America |  | No  |
| Suitable for                         |  | Branch circuits   |
| Max. Voltage Rating                  |  | 3- 240 V AC IEC: TN-S UL/CSA: "Y" (Solidly Grounded Wey)            |
| Degree of Protection                 |  | IEC: IP55   |

## Dimensions



## Additional product information (links)

### IL04020011Z DA1 variable frequency drives (FS4 - 7)

[IL04020011Z DA1 variable frequency drives \(FS4 - 7\)](#)

[IL04020011Z DA1 variable frequency drives \(FS4 - 7\)](#)

### MN04020005Z DA1 variable frequency drive, manual

[MN04020005Z Frequenzumrichter DA1, Handbuch - Deutsch](#)

[MN04020005Z DA1 variable frequency drive, manual - English](#)

CA04020001Z\_EN-INT Product range catalog:  
Efficient Engineering for starting and  
controlling motors.

[http://www.eaton.eu/ecm/groups/public/@pub/@europe/@electrical/documents/content/pct\\_1095238.pdf](http://www.eaton.eu/ecm/groups/public/@pub/@europe/@electrical/documents/content/pct_1095238.pdf)